

COOLANT REPORT

Sample Rating Trend

NORMAL

Machine Id Coopersville CAT 1 CPVM01BE Componer

Jacket Water Coolant

CHEVRON HEAVY DUTY PF COOLANT (--- (

Recommendation

The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

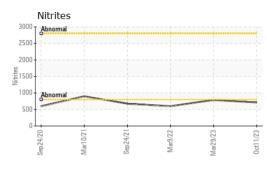
Coolant Condition

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

GAL)		Sep2020	Mar2021 Sep2021	Mar2022 Mar2023	0ct2023	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0819407	WC0765312	WC0662000
Sample Date		Client Info		11 Oct 2023	29 Mar 2023	09 Mar 2022
Machine Age	hrs	Client Info		12903	0	0
Oil Age	hrs	Client Info		0	0	8760
Oil Changed		Client Info		Not Changd	N/A	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.059	1.055	1.067
рН	Scale 0-14	ASTM D1287	10.5	8.69	8.92	8.50
Nitrites	ppm	AP-053:2009	>800	712	788	600
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321	50	43.2	40.1	49.5
Freezing Point	°F	ASTM D3321	-37	-19	-13	-33
Total Dissolved Solids				218.5	212.5	255.0
Carboxylate				n/a	n/a	n/a
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	1000	37	115	83
Phosphorus	ppm	ASTM D6130	0	5	11	10
Boron	ppm	ASTM D6130		281	549	662
Molybdenum	ppm	ASTM D6130		168	315	411
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	2	4
Aluminum	ppm	ASTM D6130		<1	<1	1
Copper	ppm	ASTM D6130	>10	0	2	3
Lead	ppm	ASTM D6130		0	<1	<1
Tin 	ppm	ASTM D6130	>10	0	<1	0
Zinc	ppm	ASTM D6130		0	0	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		5	65	175
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		1694	2990	1870
Potassium	ppm	ASTM D6130		9	97	92
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		<1	3	4
Magnesium	ppm	ASTM D6130		<1	0	1



COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual	Grn/Prpl	Pink	Red	Red
Coolant Appearance	*Visual	Clear	normal	normal	hazy
Color					
Bottom					

