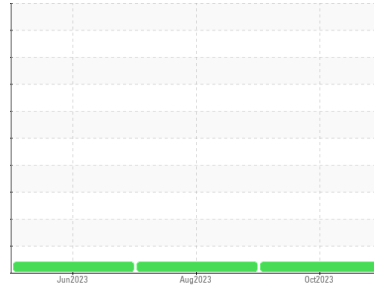




# OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id  
**CATERPILLAR D6R 106**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA 15W40 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### ▲ Fluid Condition

The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0822166</b>	WC0351176	WC0822387
Sample Date	Client Info		<b>07 Oct 2023</b>	01 Aug 2023	05 Jun 2023
Machine Age	hrs	Client Info	<b>16088</b>	15826	15572
Oil Age	hrs	Client Info	<b>262</b>	254	287
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>ATTENTION</b>	ATTENTION	ATTENTION

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	0.8
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>6</b>	6	7
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >4	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	3	2
Lead	ppm	ASTM D5185m >40	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m >330	<b>2</b>	1	<1
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>5</b>	7	9
Barium	ppm	ASTM D5185m	<b>4</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>60</b>	66	60
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>867</b>	999	962
Calcium	ppm	ASTM D5185m	<b>1060</b>	1224	1144
Phosphorus	ppm	ASTM D5185m	<b>975</b>	1121	1087
Zinc	ppm	ASTM D5185m	<b>1119</b>	1373	1332
Sulfur	ppm	ASTM D5185m	<b>2862</b>	3708	4037

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>3</b>	3	2
Sodium	ppm	ASTM D5185m	<b>4</b>	3	1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	1

## INFRA-RED

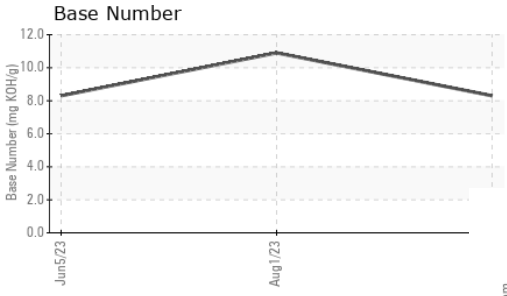
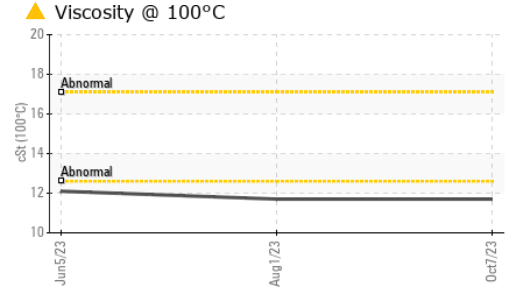
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.1</b>	0.1	0.2
Nitration	Abs/cm	*ASTM D7624 >20	<b>6.7</b>	6.3	7.3
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>18.0</b>	18.3	20.1

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>14.2</b>	14.2	17.1
Base Number (BN)	mg KOH/g	ASTM D2896	<b>8.3</b>	10.90	8.3



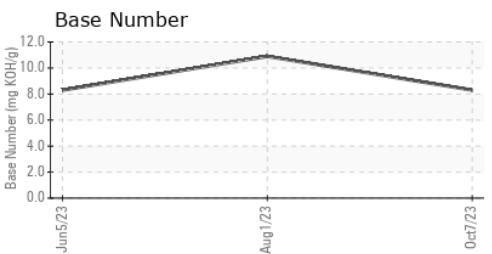
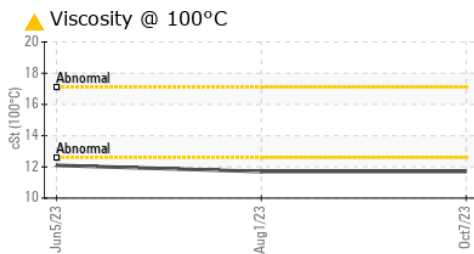
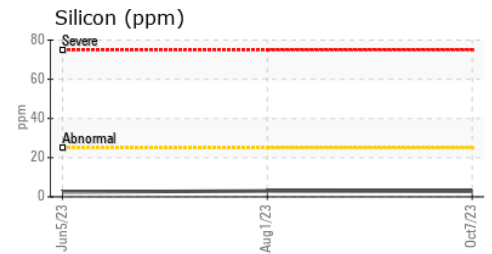
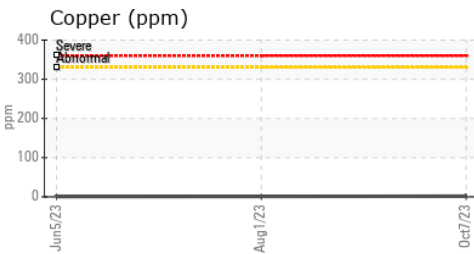
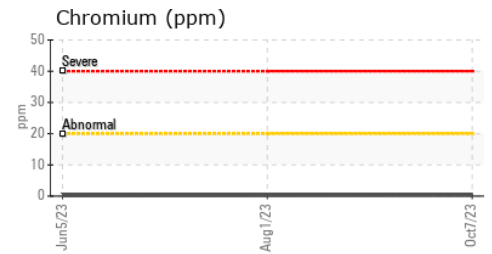
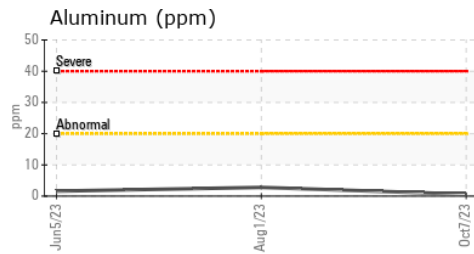
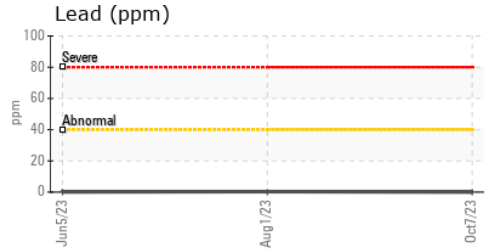
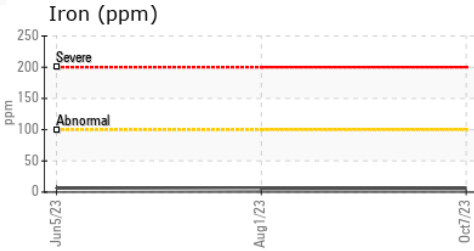
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	▲ 11.7	▲ 11.7	▲ 12.1

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0822166      **Received** : 16 Oct 2023  
**Lab Number** : 05980214      **Diagnosed** : 18 Oct 2023  
**Unique Number** : 10697509      **Diagnostician** : Don Baldrige  
**Test Package** : MOB 1 ( Additional Tests: TBN )

**C.L. BENTON & SONS INC**  
 706 38TH AVE N  
 MYRTLE BEACH, SC  
 US 29577  
 Contact: NEIL  
 neil@clbenton.com

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)