

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



CATERPILLAR D6N 110

Component **Diesel Engine**Eluid

PETRO CANADA 15W40 (--- GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

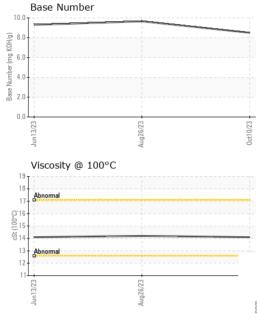
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

740 (GAL)						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0822253	WC0613727	WC0822327
Sample Date		Client Info		10 Oct 2023	26 Aug 2023	13 Jun 2023
Machine Age	hrs	Client Info		5976	5719	5414
Oil Age	hrs	Client Info		254	305	249
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	ABNORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	6	11	10
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>2	<1	0	0
Titanium	ppm	ASTM D5185m	>2	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	4	4
Lead	ppm	ASTM D5185m	>40	0	<1	0
Copper	ppm	ASTM D5185m	>330	3	2	2
Tin	ppm	ASTM D5185m	>15	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		4	3	6
Barium	ppm	ASTM D5185m		3	0	0
Molybdenum	ppm	ASTM D5185m		57	63	61
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		871	1075	992
Calcium	ppm	ASTM D5185m		1009	1177	1086
Phosphorus	ppm	ASTM D5185m		937	1111	1027
Zinc	ppm	ASTM D5185m		1121	1386	1250
Sulfur	ppm	ASTM D5185m		2791	4023	3679
CONTAMINANTS	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	4	2
Sodium	ppm	ASTM D5185m		2	2	<1
Potassium	ppm	ASTM D5185m	>20	<1	2	0
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.2	0.5	0.2
Nitration	Abs/cm	*ASTM D7624		5.5	6.2	6.0
Sulfation	Abs/.1mm	*ASTM D7415	>30	17.2	18.1	18.5
FLUID DEGRADA	NOITA	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	13.1	13.5	14.1
Base Number (BN)	mg KOH/g		. =0	8.5	9.65	9.3
2000 Hamber (DIV)	mg itoring	.101111 DE000		0.0	0.00	0.0



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2

Visc @ 100°C	cSt	ASTM D445	14.1	14.2	14.1
GRAPHS					
Iron (ppm)			Lead (ppm))	
250 Severe			80 Severe		
			00		
Abnormal			Abnormal		
50-			20		
9/23	3/23	1/23	9/23	3/23	1/23
Jun13/23	Aug26/23	0ct10/23	Jun13/23	Aug26/23	Oct1 0/23
Aluminum (ppm)			Chromium	(ppm)	
Severe			Severe		
Abnormal 20			Abnormal		
10			10		
0 Jun13/23 →	Aug26/23 -	Oct10/23	O Jun 13/23 -	Aug26/23 -	Oct10/23 -
Junf	Aug2	Octl	Junf	Aug2	Octl
Copper (ppm)			Silicon (ppn	n)	
300			60		
Ē 200 -			E 40		
100			Abnormal		
0			20		
Jun13/23 -	Aug26/23 -	Oct10/23	Jun13/23	Aug26/23 -	Oct10/23
		0641			00ct1
Viscosity @ 100°C			Base Numb	er	

(mg KOH/g)

Base Number 4.0

0.0





Laboratory Sample No.

Lab Number

: 05980237 Unique Number : 10697532

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0822253

Received Diagnosed

: 16 Oct 2023 : 17 Oct 2023

Diagnostician : Wes Davis Test Package : MOB 1 (Additional Tests: TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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