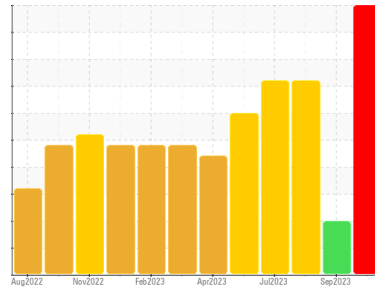


PROBLEM SUMMARY

Sample Rating Trend

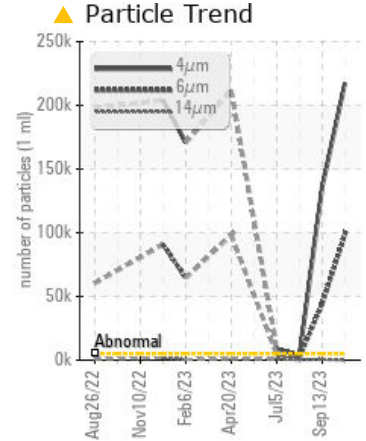
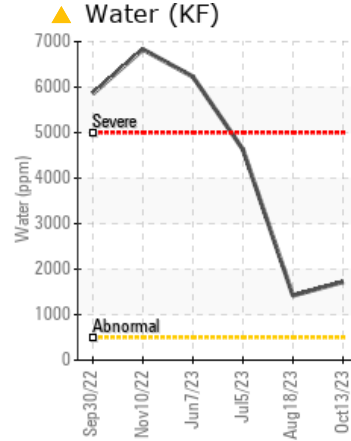
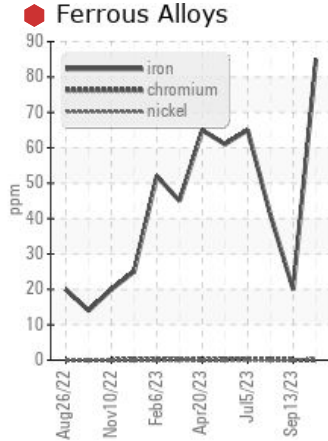
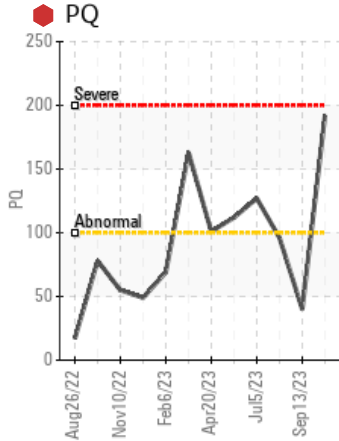


WEAR



Area
Shredder
 Machine Id
ORU (Oil Recirculate Unit)-Shredder
 Component
Hydraulic Power Pack
 Fluid
SHELL HYDRAULIC S1 M 68 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. (Customer Sample Comment: Oil sample is very dark. Looks dirty.)

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ABNORMAL	ABNORMAL
PQ		ASTM D8184	192	40	96
Iron	ppm	ASTM D5185m >20	85	20	41
Water	%	ASTM D6304 >0.05	0.172	---	0.142
ppm Water	ppm	ASTM D6304 >500	1720	---	1420
Particles >4µm		ASTM D7647 >5000	217509	136332	3967
Particles >6µm		ASTM D7647 >1300	98686	44401	2161
Oil Cleanliness		ISO 4406 (c) >19/17/14	25/24/14	24/23/16	19/18/16
Appearance	scalar	*Visual NORML	HAZY	NORML	HAZY

Customer Id: SEASEAUS
 Sample No.: PE0000616
 Lab Number: 05980330
 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

13 Sep 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



18 Aug 2023 Diag: Jonathan Hester

WEAR



We advise that you check for the source of water entry. We recommend you service the filters on this component. Resample at the next service interval to monitor. The iron level has decreased, but is still abnormal. Appearance is hazy. There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid.

view report



05 Jul 2023 Diag: Doug Bogart

WEAR

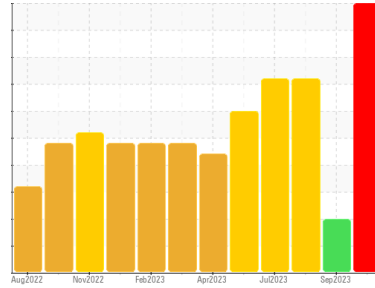


We recommend you service the filters on this component. We recommend an early resample to monitor this condition. The iron level is abnormal. The high ferrous density (PQ) index indicates that abnormal wear is occurring. There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



Area
Shredder
 Machine Id
ORU (Oil Recirculate Unit)-Shredder
 Component
Hydraulic Power Pack
 Fluid
SHELL HYDRAULIC S1 M 68 (--- GAL)



DIAGNOSIS

Recommendation
 We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. (Customer Sample Comment: Oil sample is very dark. Looks dirty.)

Wear
 The iron level is severe. The chromium level is severe.

Contamination
 There is a high amount of silt (particulates < 14 microns in size) present in the oil. Appearance is hazy. There is a light concentration of water present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PE0000616	PE0000620	PE0001435
Sample Date	Client Info			13 Oct 2023	13 Sep 2023	18 Aug 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ	ASTM D8184			192	40	96
Iron	ppm	ASTM D5185m	>20	85	20	41
Chromium	ppm	ASTM D5185m	>20	0	0	<1
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	0	0	<1
Copper	ppm	ASTM D5185m	>20	3	1	3
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1

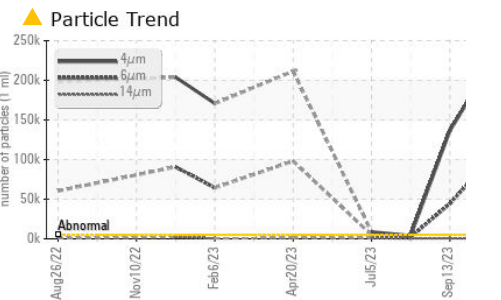
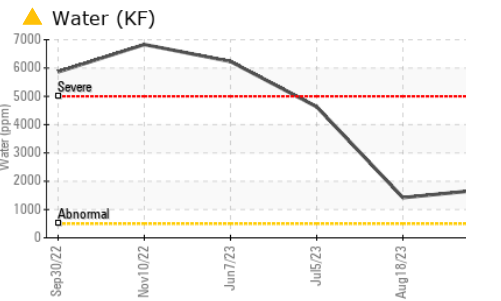
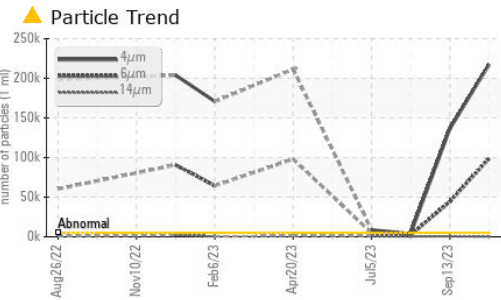
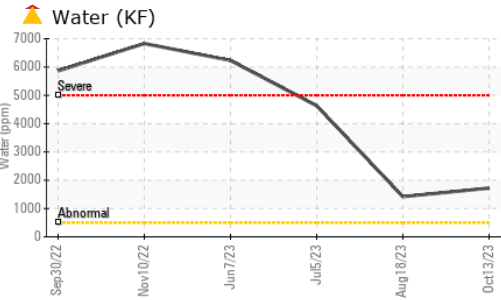
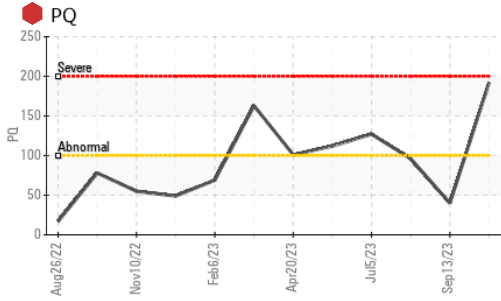
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		1	<1	<1
Magnesium	ppm	ASTM D5185m		6	11	6
Calcium	ppm	ASTM D5185m		47	39	27
Phosphorus	ppm	ASTM D5185m		209	138	253
Zinc	ppm	ASTM D5185m		286	273	272
Sulfur	ppm	ASTM D5185m		647	757	625

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	<1	2
Sodium	ppm	ASTM D5185m		3	<1	2
Potassium	ppm	ASTM D5185m	>20	2	0	0
Water	%	ASTM D6304	>0.05	0.172	---	0.142
ppm Water	ppm	ASTM D6304	>500	1720	---	1420

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	217509	136332	3967	
Particles >6µm	ASTM D7647	>1300	98686	44401	2161	
Particles >14µm	ASTM D7647	>160	127	628	368	
Particles >21µm	ASTM D7647	>40	2	54	124	
Particles >38µm	ASTM D7647	>10	0	0	19	
Particles >71µm	ASTM D7647	>3	0	0	2	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	25/24/14	24/23/16	19/18/16	

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.30	0.29	0.30

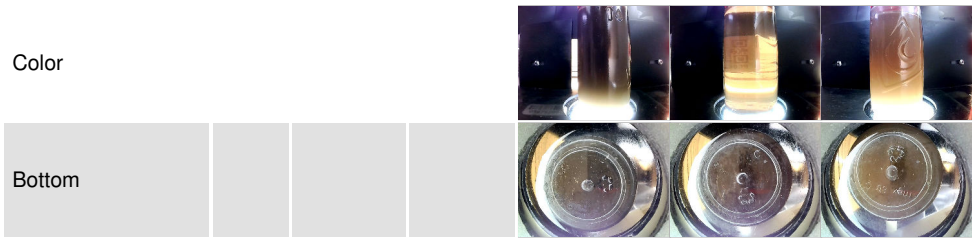
OIL ANALYSIS REPORT



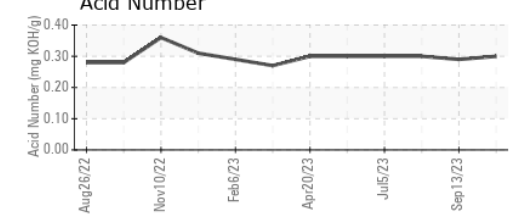
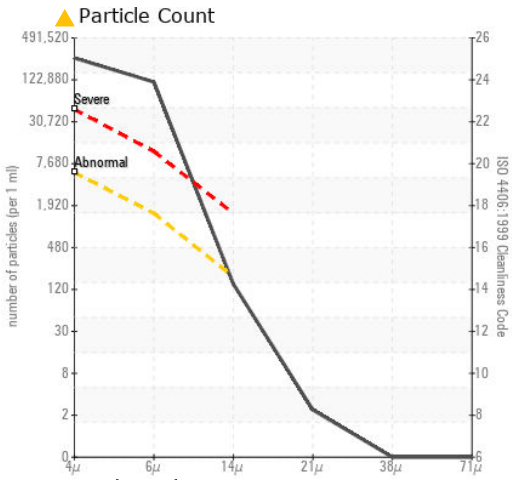
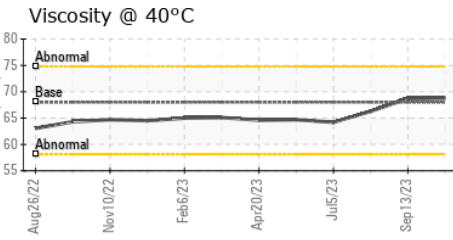
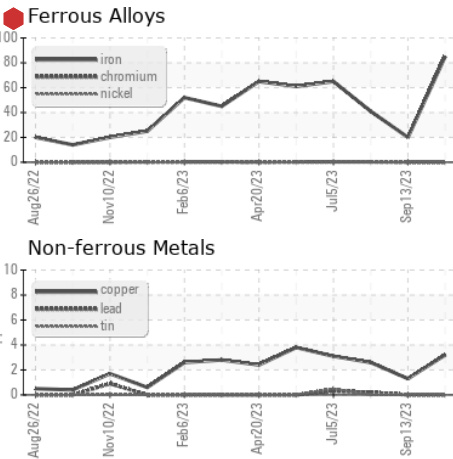
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	▲ HAZY	▲ HAZY	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.05	0.2%	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	68	68.8	68.7	66.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0000616 **Received** : 16 Oct 2023
Lab Number : 05980330 **Diagnosed** : 19 Oct 2023
Unique Number : 10697625 **Diagnostician** : Jonathan Hester
Test Package : PLANT (Additional Tests: ICP, KF, KV40, PQ, PrtCount, SCREEN)
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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