

HYDRO GENERATOR UNIT 1

Thrust Bearing Fluid SHELL TURBO T ISO 68 (1000 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS						
Sample Status			ATTENTION			
Particles >6µm	ASTM D7647	>320	<u> </u>			
Oil Cleanliness	ISO 4406 (c)	>18/15/13	A 18/16/12			
PrtFilter				no image	no image	

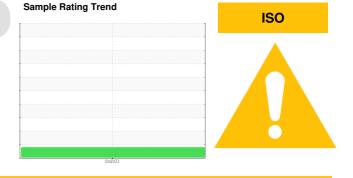
Customer Id: USACLI Sample No.: PH05980376 Lab Number: 05980376 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 jhester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



Sample Rating Trend

ISO

[181972-N2STV4W] HYDRO GENERATOR UNIT 1 Component

Thrust Bearing Fluid SHELL TURBO T ISO 68 (1000 GAL)

DIAGNOSIS

A Recommendation

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No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

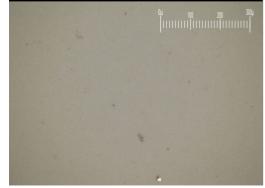
Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





				Oct2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PH05980376		
Sample Date		Client Info		05 Oct 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>85	0		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>40	0		
_ead	ppm	ASTM D5185m	>60	<1		
Copper	ppm	ASTM D5185m	>7	0		
Tin	ppm	ASTM D5185m	>40	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Vanganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		2		
Phosphorus	ppm	ASTM D5185m		5		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		167		
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	3		
Sodium	ppm	ASTM D5185m		1		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	2475		
Particles >6µm		ASTM D7647	>320	<u> </u>		
Particles >14µm		ASTM D7647	>80	33		
Particles >21µm		ASTM D7647	>20	9		
Particles >38µm		ASTM D7647	>4	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>18/15/13	18/16/12		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	.05	0.069		



0.08 (B/H0) B y Buu 190.04

Pice 0.02 0.00

0ct5/23

80 75 Abnorma

(70°C) -73 65 60 Abnorm

> 55 0ct5/23

Viscosity @ 40°C

OIL ANALYSIS REPORT

method

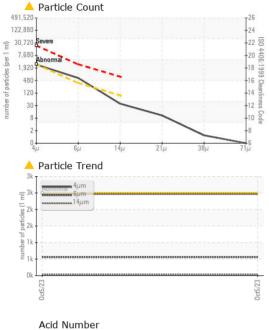
limit/base

current

historv1

historv2

VISUAL



	VISUAL		method	limit/base	current	history1	history2
	²⁴ White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Vellow Metal Precipitate Silt Debris	scalar	*Visual	NONE	NONE		
	-16 G Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
21µ 38µ	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>2	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
						Thistory I	THStory2
	Visc @ 40°C	cSt	ASTM D445	68	67.1		
	SAMPLE IMAG	iES	method	limit/base	current	history1	history2
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				0			
	Non-ferrous Met	tals					
	copper						
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	oct5/23			0ct5/23		•	
	0 ctf			00			
	Viscosity @ 40°	С			Acid Number	4	
	⁸⁰ Abnormal			0.0 (m) 0.0 (m) 0.0 (m) 0.0 (m) 0.0 (m) 0.0 (m) 0.0 (m)	⁸ T		
	් 70 - Base ලි ගි 60 - Abnormal			Ê0.0	6 - Base		
	형 60 - <mark>Abnormal</mark>			5 0.0 E 0.0	2		
	50				oL		
	0ct5/23			0ct5/23 Ac	0ct5/23		0ct5/23
Laborate Sample Lab Nun Unique N	ory : WearCheck USA No. : PH05980376 nber : 05980376 umber : 10697671	Received Diagnose Diagnost	1 : 16 (ed : 19 (i ician : Jon	ry, NC 2751 Oct 2023 Oct 2023 athan Heste	3 USAC	E WHITNEY P	OWER PLANT 285 CR 3602 CLIFTON, TX US 76634
tificate L2367 Test Pac	e						CHAD BRUNC
	eport, contact Customer Se					chad.j.bruno@	
	that are outside of the ISC				(ICCM 106-2012)	Г:	(254)622-3268 E

Report Id: USACLI [WUSCAR] 05980376 (Generated: 10/19/2023 18:37:20) Rev: 1

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: CHAD BRUNO - USACLI

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