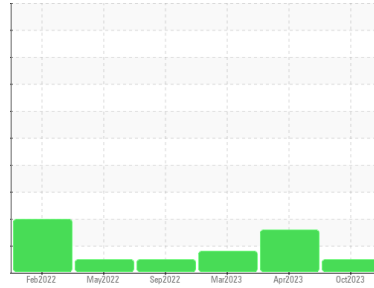




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER CSD125 7665589 (S/N 1078)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) FG-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC100942</b>	KC106331	KC112364
Sample Date	Client Info			<b>09 Oct 2023</b>	07 Apr 2023	09 Mar 2023
Machine Age	hrs	Client Info		<b>9058</b>	8535	8095
Oil Age	hrs	Client Info		<b>0</b>	3207	1870
Oil Changed	Client Info			<b>Changed</b>	Not Changd	N/A
Sample Status				<b>NORMAL</b>	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>8</b>	3	3
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>1</b>	2	2
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

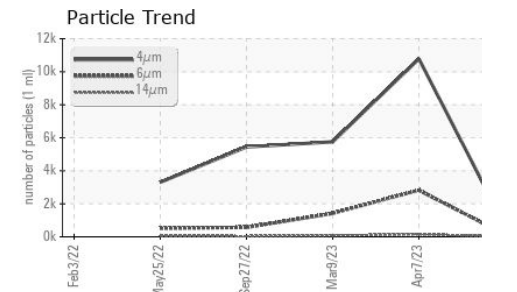
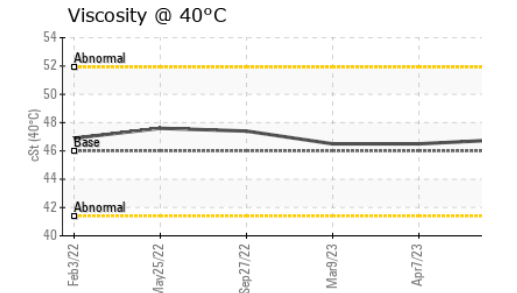
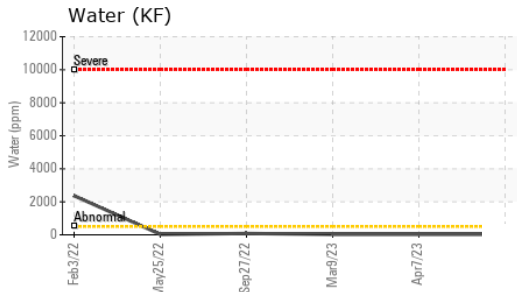
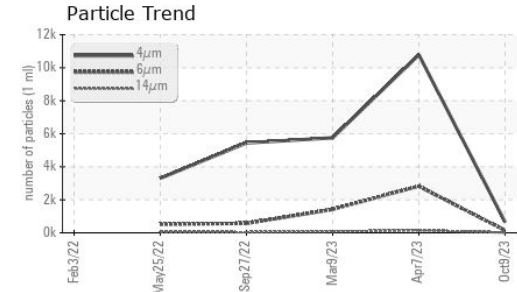
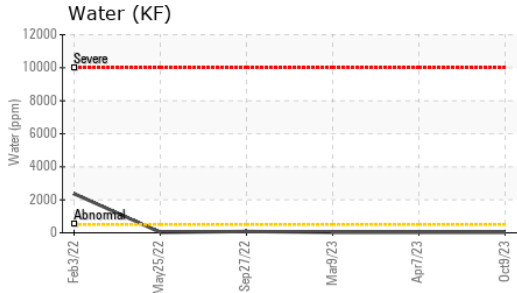
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m		<b>2</b>	0	0
Calcium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m	500	<b>16</b>	37	78
Zinc	ppm	ASTM D5185m		<b>27</b>	16	58

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Sodium	ppm	ASTM D5185m		<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	<1
Water	%	ASTM D6304	>0.05	<b>0.003</b>	0.003	0.003
ppm Water	ppm	ASTM D6304	>500	<b>28.8</b>	27.9	28.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>653</b>	10779	5756
Particles >6µm		ASTM D7647	>1300	<b>144</b>	▲ 2824	▲ 1419
Particles >14µm		ASTM D7647	>80	<b>13</b>	▲ 151	75
Particles >21µm		ASTM D7647	>20	<b>3</b>	▲ 32	21
Particles >38µm		ASTM D7647	>4	<b>0</b>	1	1
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>17/14/11</b>	▲ 21/19/14	▲ 20/18/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	<b>0.28</b>	0.33	0.37

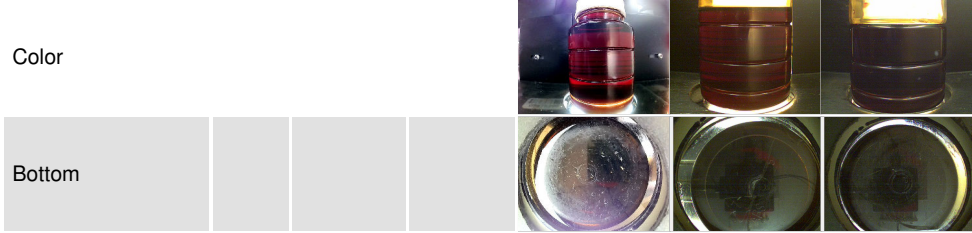
# OIL ANALYSIS REPORT



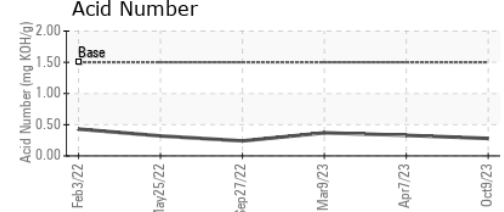
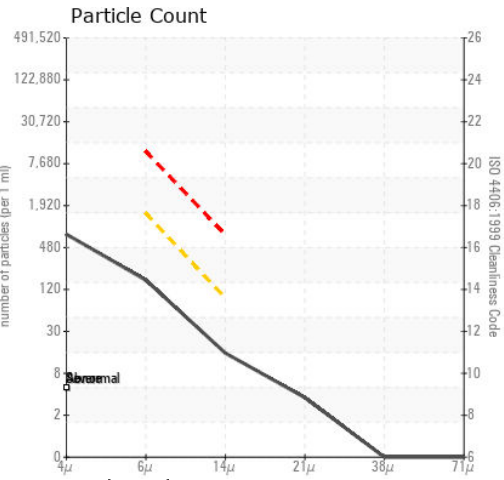
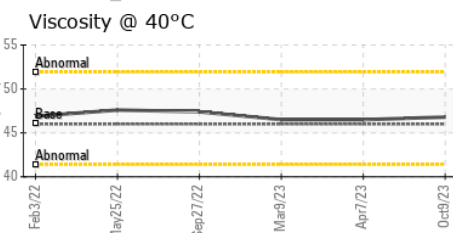
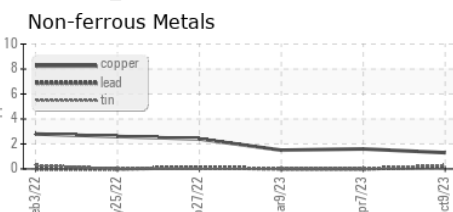
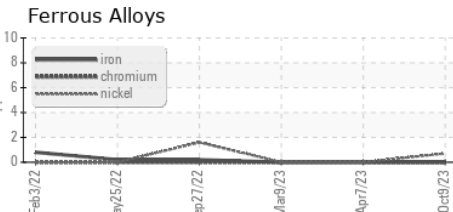
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	46.8	46.5	46.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC100942  
**Lab Number** : 05980424  
**Unique Number** : 10697719  
**Test Package** : IND 2

**FLORIDA FOODS PRODUCTS**  
 2231 WEST HWY 44  
 EUSTIS, FL  
 US 32726  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: