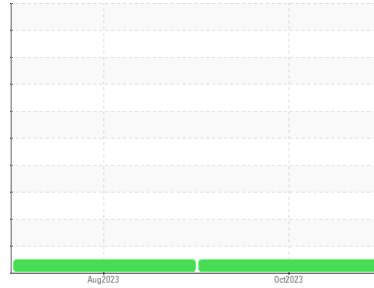




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id

140

Component

Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PTK0004864	PTK0004834	---
Sample Date	Client Info			04 Oct 2023	24 Aug 2023	---
Machine Age	mths	Client Info		0	0	---
Oil Age	mths	Client Info		0	0	---
Oil Changed	Client Info			Not Changed	Not Changed	---
Sample Status				NORMAL	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	5	6	---
Chromium	ppm	ASTM D5185m	>10	<1	<1	---
Nickel	ppm	ASTM D5185m	>10	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>10	0	0	---
Lead	ppm	ASTM D5185m	>10	10	4	---
Copper	ppm	ASTM D5185m	>75	36	18	---
Tin	ppm	ASTM D5185m	>10	0	<1	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

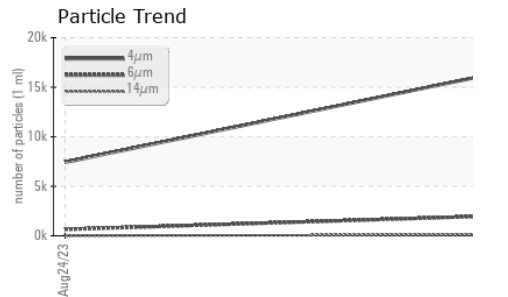
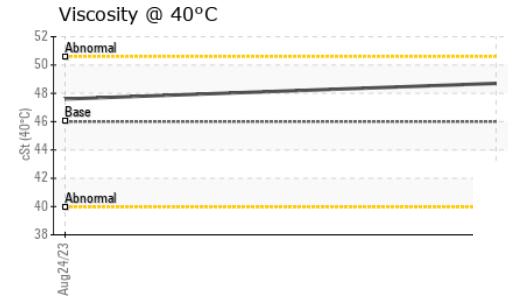
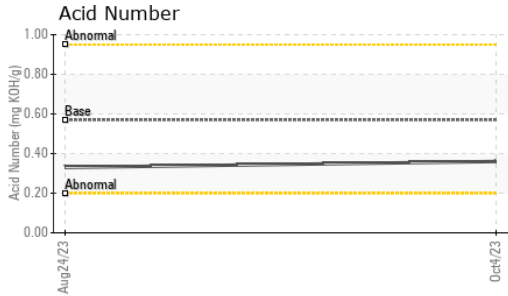
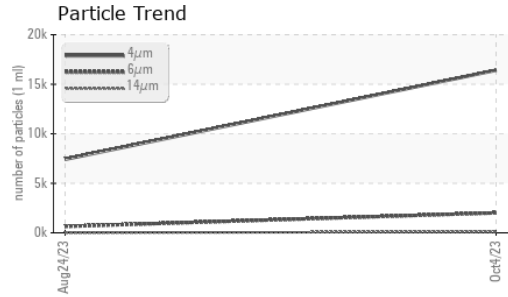
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	---
Barium	ppm	ASTM D5185m	5	0	0	---
Molybdenum	ppm	ASTM D5185m	5	0	0	---
Manganese	ppm	ASTM D5185m		0	<1	---
Magnesium	ppm	ASTM D5185m	25	0	1	---
Calcium	ppm	ASTM D5185m	200	5	10	---
Phosphorus	ppm	ASTM D5185m	300	242	289	---
Zinc	ppm	ASTM D5185m	370	305	318	---
Sulfur	ppm	ASTM D5185m	2500	2410	3024	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	2	3	---
Sodium	ppm	ASTM D5185m		0	2	---
Potassium	ppm	ASTM D5185m	>20	0	<1	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		16416	7417	---
Particles >6µm		ASTM D7647	>2500	2015	645	---
Particles >14µm		ASTM D7647	>320	96	9	---
Particles >21µm		ASTM D7647	>80	26	2	---
Particles >38µm		ASTM D7647	>20	1	0	---
Particles >71µm		ASTM D7647	>4	0	0	---
Oil Cleanliness		ISO 4406 (c)	>18/15	18/14	17/10	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.36	0.33	---

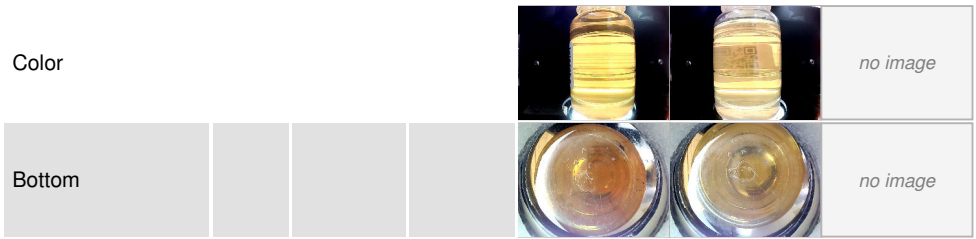
OIL ANALYSIS REPORT



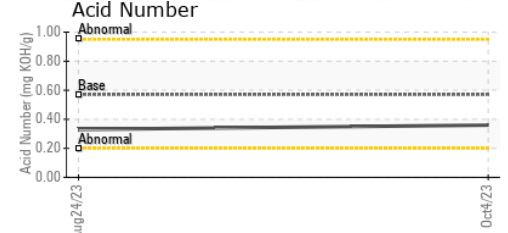
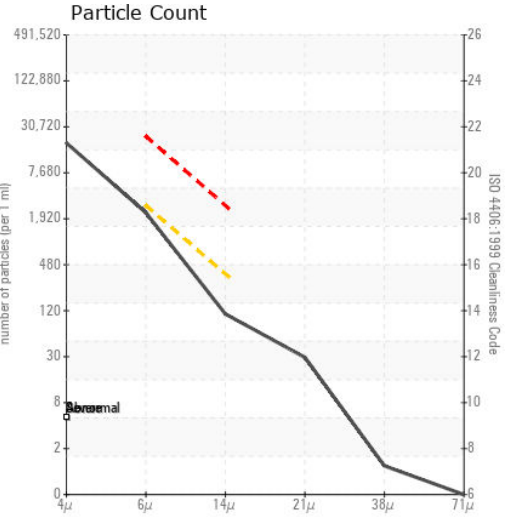
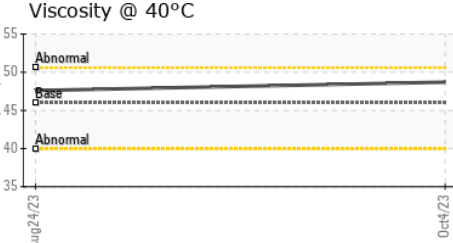
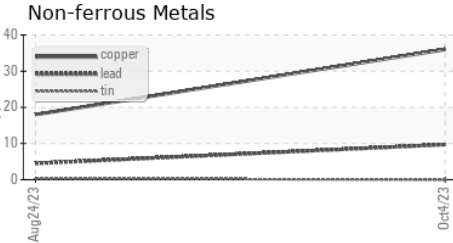
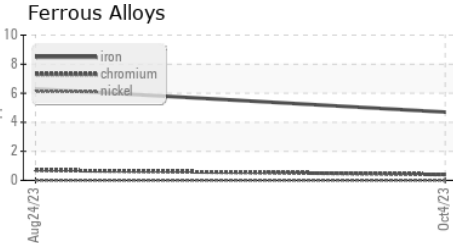
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	48.7	47.6	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0004864 **Received** : 17 Oct 2023
Lab Number : 05981199 **Diagnosed** : 18 Oct 2023
Unique Number : 10698494 **Diagnostician** : Wes Davis
Test Package : MOB 2

EXOTIC METALS FORMING CO
 6102 S 226TH ST
 KENT, WA
 US 98032
 Contact: BUTCH BLISS
 butch.bliss@parker.com
 T: (253)395-3710
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)