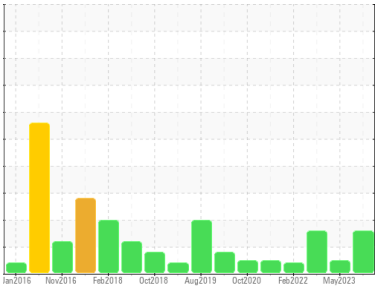
PROBLEM SUMMARY

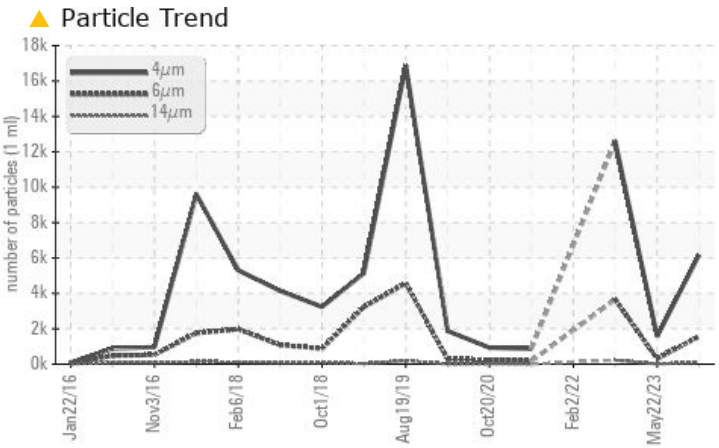
Sample Rating Trend



ISO

Machine Id
KAESER SK15T 5301255 (S/N 1785)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	NORMAL	ABNORMAL
Particles >6µm		ASTM D7647	>1300	▲ **1564**	307	▲ 3657
Particles >14µm		ASTM D7647	>80	▲ **100**	11	▲ 220
Particles >21µm		ASTM D7647	>20	▲ **24**	1	▲ 49
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/18/14**	18/15/11	▲ 21/19/15

Customer Id: VIGEAS
Sample No.: KC124289
Lab Number: 05981245
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

22 May 2023 Diag: Jonathan Hester

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

02 Mar 2023 Diag: Don Baldridge

ISO

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

02 Feb 2022 Diag: Don Baldridge

VIS DEBRIS

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report

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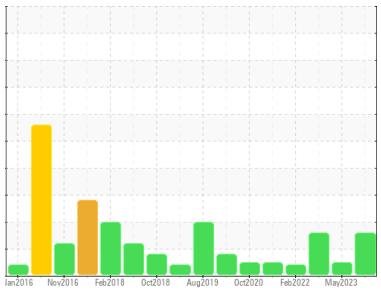
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER SK15T 5301255 (S/N 1785)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC124289**	KC107817	KC112237
Sample Date		Client Info		**06 Oct 2023**	22 May 2023	02 Mar 2023
Machine Age	hrs	Client Info		**40265**	38201	36259
Oil Age	hrs	Client Info		**0**	2000	2175
Oil Changed		Client Info		**N/A**	Changed	Changed
Sample Status				**ATTENTION**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**16**	5	19
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**9**	4	5
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**2**	4	<1
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	1	5
Calcium	ppm	ASTM D5185m		**0**	<1	0
Phosphorus	ppm	ASTM D5185m	500	**287**	490	420
Zinc	ppm	ASTM D5185m		**210**	289	360

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	0	<1
Sodium	ppm	ASTM D5185m		**0**	<1	<1
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0
Water	%	ASTM D6304	>0.05	**0.004**	0.004	0.007
ppm Water	ppm	ASTM D6304	>500	**44.2**	47.6	75.6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**6164**	1579	12596
Particles >6µm		ASTM D7647	>1300	▲ **1564**	307	▲ 3657
Particles >14µm		ASTM D7647	>80	▲ **100**	11	▲ 220
Particles >21µm		ASTM D7647	>20	▲ **24**	1	▲ 49
Particles >38µm		ASTM D7647	>4	**1**	0	2
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/18/14**	18/15/11	▲ 21/19/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	**0.85**	1.46	1.14

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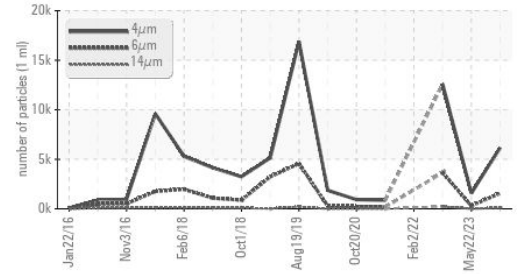
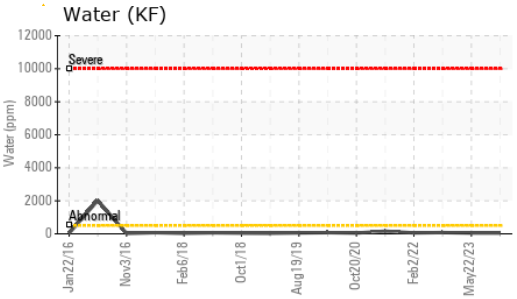
OIL ANALYSIS REPORT

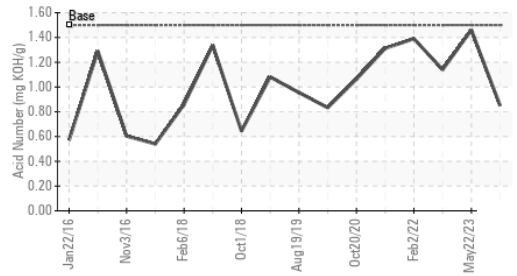
Particle Trend



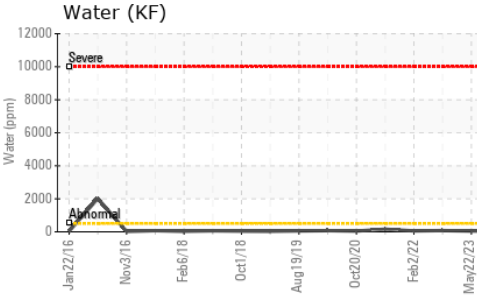
Water (KF)



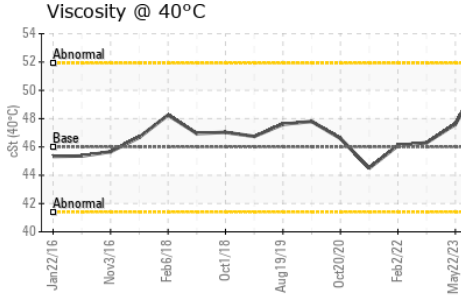
Acid Number



Water (KF)

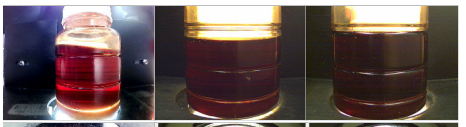
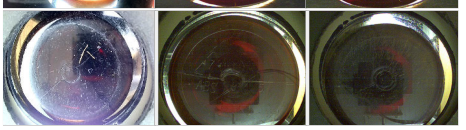


Viscosity @ 40°C



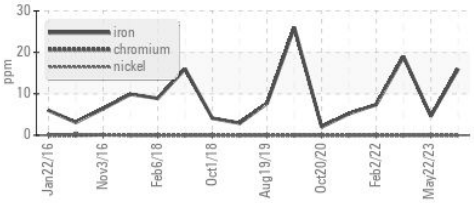
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**51.3**	47.6	46.3

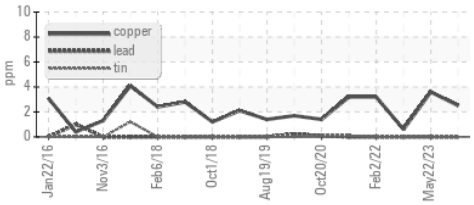
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

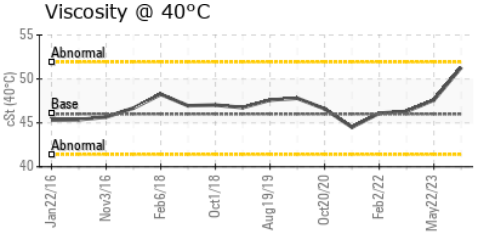
Ferrous Alloys



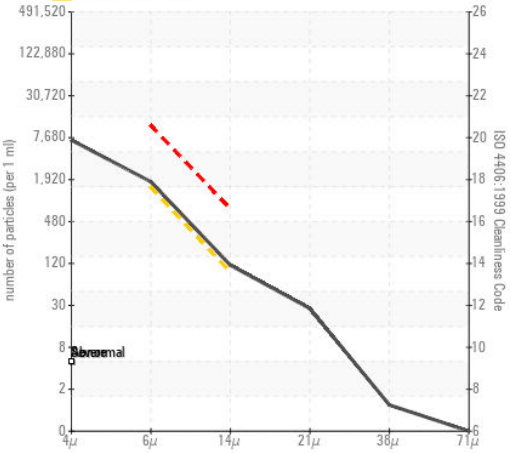
Non-ferrous Metals



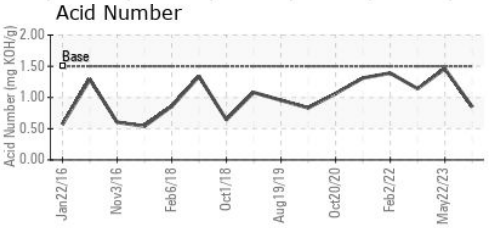
Viscosity @ 40°C



Particle Count



Acid Number



ANAB ACCREDITED ISO/IEC 17025 TESTING LABORATORY
Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC124289
Lab Number : 05981245
Unique Number : 10698540
Test Package : IND 2

Received : 17 Oct 2023
Diagnosed : 19 Oct 2023
Diagnostician : Jonathan Hester

VIGON INTERNATIONAL
1299 CROWE RD
EAST STROUDSBURG, PA
US 18301
Contact:

T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)