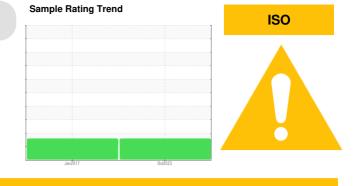


PROBLEM SUMMARY

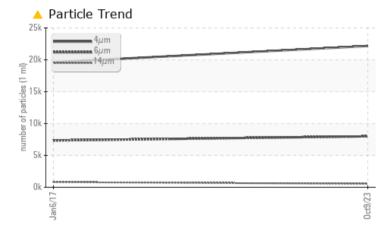
Machine Id KAESER BSD 50 5344108 (S/N 1385)

Component Compressor



KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	
Particles >6µm	ASTM D7647	>1300	<u> </u>	A 7344	
Particles >14µm	ASTM D7647	>80	6 541	A 813	
Particles >21µm	ASTM D7647	>20	<u> </u>	1 55	
Oil Cleanliness	ISO 4406 (c)	>/17/13	<u> </u>	🔺 20/17	

Customer Id: QUICOR Sample No.: KCPA000868 Lab Number: 05981255 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 jhester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u> There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

06 Jan 2017 Diag: Doug Bogart



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

KAESER BSD 50 5344108 (S/N 1385) Component

Compressor Fluid

Machine Id

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

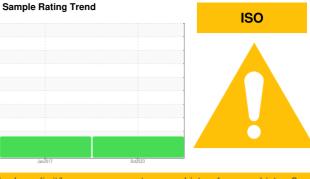
All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



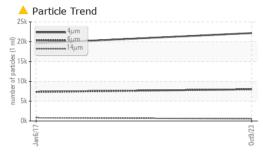
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA000868	KCP60453	
Sample Date		Client Info		09 Oct 2023	06 Jan 2017	
Machine Age	hrs	Client Info		48292	6525	
Oil Age	hrs	Client Info		0	6525	
Oil Changed		Client Info		N/A	Changed	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	2	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	<1	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>10	0	<1	
Lead	ppm	ASTM D5185m	>10	0	<1	
Copper	ppm	ASTM D5185m	>50	10	8	
Tin	ppm	ASTM D5185m	>10	0	0	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
	ррп		11 11 11	-		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	
Barium	ppm	ASTM D5185m	90	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	<1	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m	100	0	1	
Calcium	ppm	ASTM D5185m	0	0	<1	
Phosphorus	ppm	ASTM D5185m	0	0	1	
Zinc	ppm	ASTM D5185m	0	0	1	
Sulfur	ppm	ASTM D5185m	23500	15046	7824	
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	
Sodium	ppm	ASTM D5185m		1	<1	
Potassium	ppm	ASTM D5185m	>20	0	0	
Water	%	ASTM D6304	>0.05	0.006	0.007	
ppm Water	ppm	ASTM D6304	>500	61.7	70	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		22167	19620	
Particles >6µm		ASTM D7647	>1300	<u> </u>	▲ 7344	
Particles >14µm		ASTM D7647	>80	<u> </u>	A 813	
Particles >21µm		ASTM D7647	>20	<u> </u>	1 55	
Particles >38µm		ASTM D7647	>4	3	6	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>/17/13	A 22/20/16	2 0/17	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.42	0.363	
·20·20) Boy: 1	99					

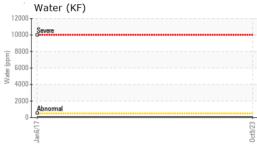
Report Id: QUICOR [WUSCAR] 05981255 (Generated: 10/19/2023 10:30:39) Rev: 1

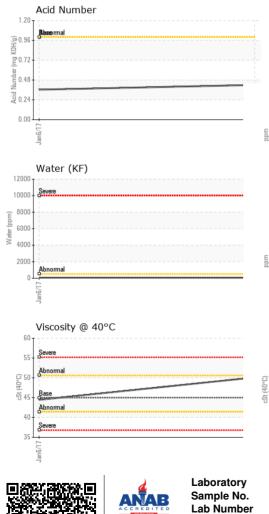
Contact/Location: ? ? - QUICOR



OIL ANALYSIS REPORT

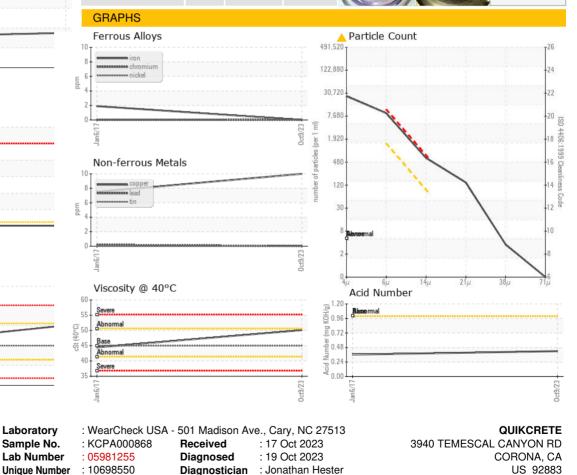






	ЛЭГ		11			
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPERT	TIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	50.1	44.45	
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color						no image
Bottom					0.	no image
GRAPHS						
Ferrous Alloys			491,520	Particle Count		T ²⁶
8 - iron 6 - nickel			122,880	-		-24
4			30.720			22







Test Package : IND 2 (Additional Tests: KF, PrtCount) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact: