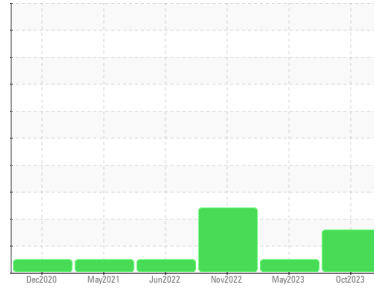




# PROBLEM SUMMARY

Sample Rating Trend

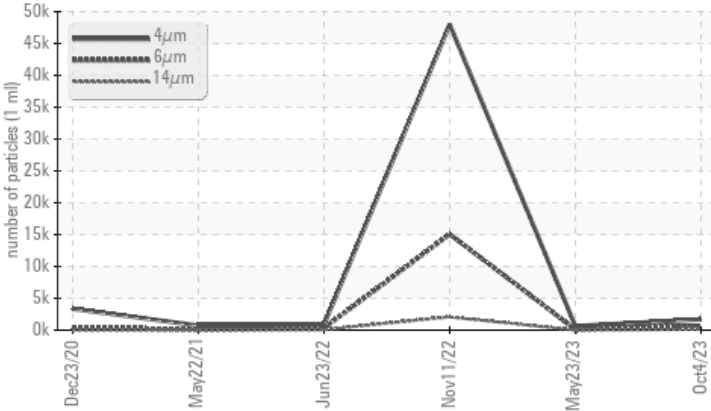


Machine Id  
**7450573 (S/N 1133)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	NORMAL	ABNORMAL
Particles >14µm	ASTM D7647	>80	▲ 138	7	▲ 2068
Particles >21µm	ASTM D7647	>20	▲ 62	1	▲ 838
Particles >38µm	ASTM D7647	>4	▲ 5	0	▲ 60
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 18/17/14	16/14/10	▲ 23/21/18

Customer Id: KANKANPEN  
Sample No.: KC101681  
Lab Number: 05981259  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

There are no recommended actions for this sample.

## HISTORICAL DIAGNOSIS

### 23 May 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 11 Nov 2022 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 23 Jun 2022 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

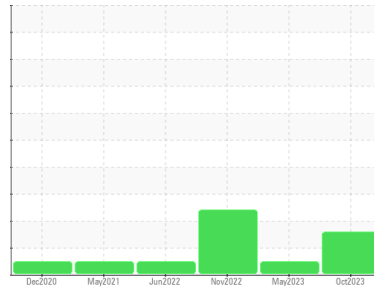
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**7450573 (S/N 1133)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>KC101681</b>	KC94716	KC94711
Sample Date	Client Info	<b>04 Oct 2023</b>	23 May 2023	11 Nov 2022
Machine Age	hrs	<b>21807</b>	20157	16973
Oil Age	hrs	<b>1650</b>	5091	2700
Oil Changed	Client Info	<b>Not Changed</b>	Changed	Not Changed
Sample Status		<b>ATTENTION</b>	NORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	1
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>3</b>	5	8
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 90	<b>0</b>	<1	3
Calcium	ppm	ASTM D5185m 2	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>&lt;1</b>	2	0
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>3</b>	0	3
Potassium	ppm	ASTM D5185m >20	<b>0</b>	1	0
Water	%	ASTM D6304 >0.05	<b>0.009</b>	0.004	0.016
ppm Water	ppm	ASTM D6304 >500	<b>92.3</b>	46.2	160.3

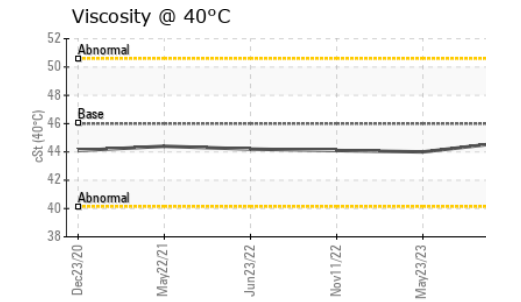
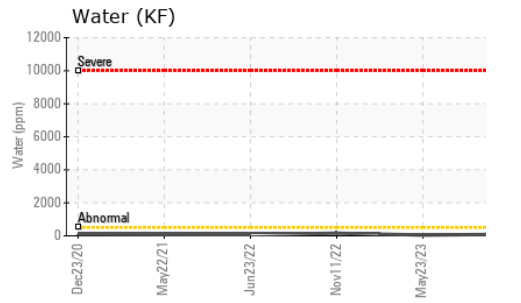
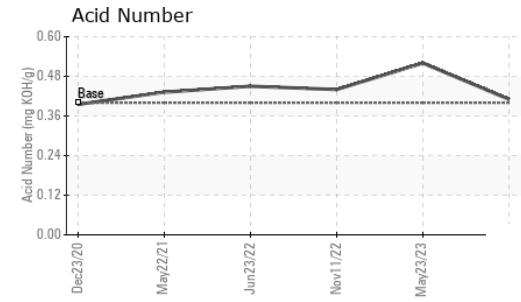
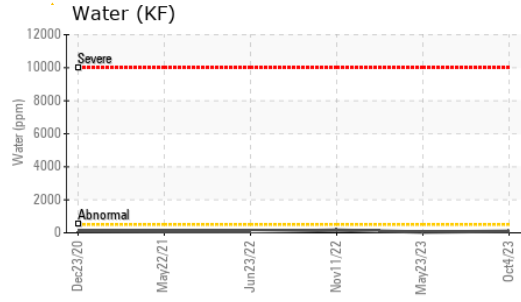
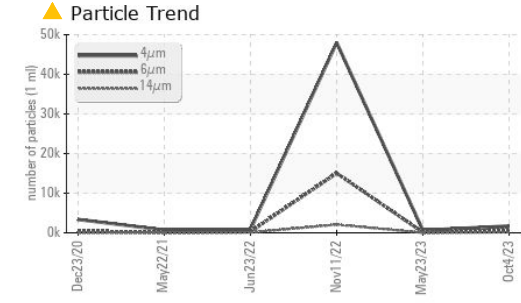
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>1712</b>	633	47999
Particles >6µm	ASTM D7647 >1300	<b>720</b>	125	▲ 15058
Particles >14µm	ASTM D7647 >80	▲ <b>138</b>	7	▲ 2068
Particles >21µm	ASTM D7647 >20	▲ <b>62</b>	1	▲ 838
Particles >38µm	ASTM D7647 >4	▲ <b>5</b>	0	▲ 60
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	▲ 4
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ <b>18/17/14</b>	16/14/10	▲ 23/21/18

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.41</b>	0.52	0.44

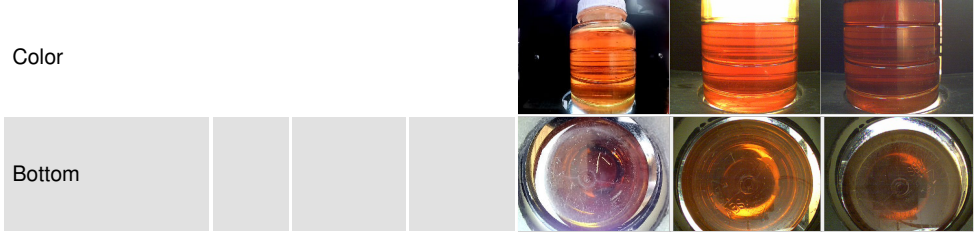
# OIL ANALYSIS REPORT



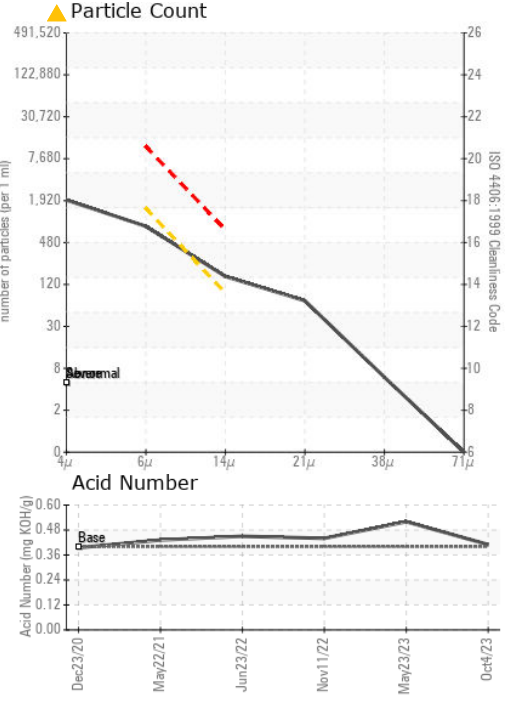
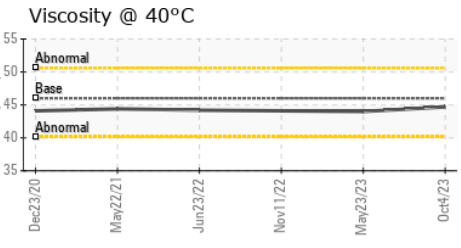
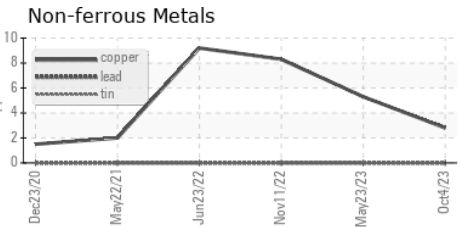
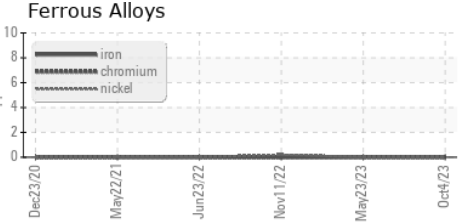
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	LIGHT
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	<b>44.7</b>	44.0	44.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC101681 **Received** : 17 Oct 2023  
**Lab Number** : 05981259 **Diagnosed** : 19 Oct 2023  
**Unique Number** : 10698554 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**KANE HARDWOOD**  
 95 HARDWOOD DR  
 KANE, PA  
 US 16735  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: