

## **COOLANT REPORT**

#### Area AURORA [200006927] Machine Id 30WEA87234 - F02 - A (S/N W-119849) Component

Coolant

### CLARIANT ANTIFROGEN N (--- LTR)

#### DIAGNOSIS

#### Recommendation

The fluid is suitable for further service.

#### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

#### **Coolant Condition**

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

Sample Rating Trend

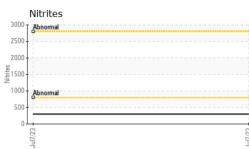


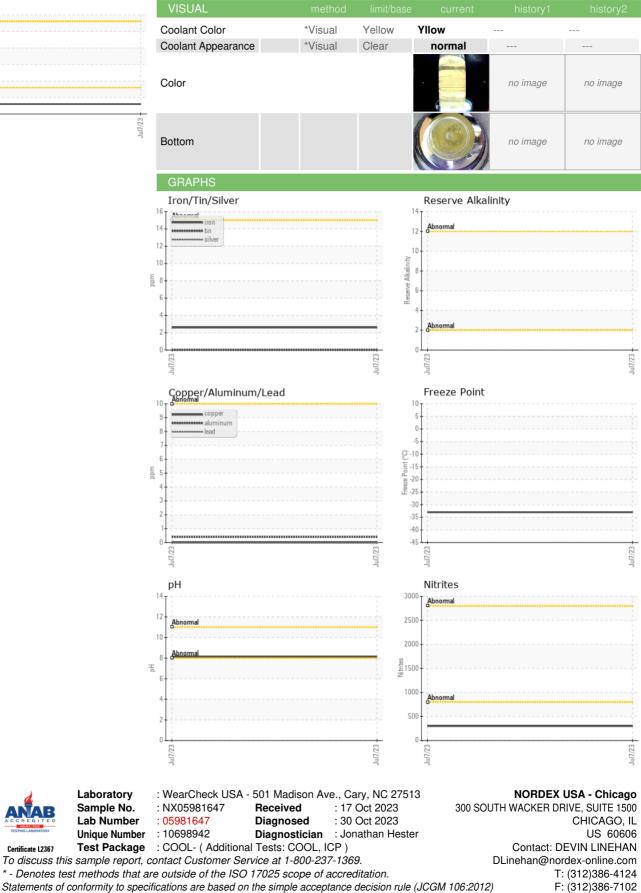
NORMAL

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX05981647		
Sample Date		Client Info		07 Jul 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298	1.11	1.067		
рН	Scale 0-14	ASTM D1287	8.5	8.11		
Nitrites	ppm	AP-053:2009		300		
Reserve Alkalinity	Scale 0-20	*ASTM D1121	4.0			
Percentage Glycol	%	ASTM D3321	44	49.3		
Freezing Point	°F	ASTM D3321	-32	-33		
Total Dissolved Solids				289.5		
Carboxylate				n/a		
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	3	<1		
Phosphorus	ppm	ASTM D6130	5	15		
Boron	ppm	ASTM D6130	15	0		
Molybdenum	ppm	ASTM D6130	110	138		
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	3		
Aluminum	ppm	ASTM D6130	>10	<1		
Copper	ppm	ASTM D6130	>10	0		
Lead	ppm	ASTM D6130	>10	0		
Tin	ppm	ASTM D6130	>10	0		
Zinc	ppm	ASTM D6130		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		0		
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130	2400	3182		
Potassium	ppm	ASTM D6130	5	0		
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		2		
Magnesium	ppm	ASTM D6130		0		
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Contact/Location: DEVIN LINEHAN - NORDEX