

COOLANT REPORT

AURORA [200006927] Machine Id 18WEA87222 - E01 - A (S/N A5E39737038A)

Component

Coolant

CLARIANT ANTIFROGEN N (--- LTR)

Sample Rating Trend



				Jun2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX05981651		
Sample Date		Client Info		30 Jun 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
PHYSICAL TEST F Specific Gravity	RESULTS	*ASTM D1298	limit/base	current 1.068	history1	history
рН	Scale 0-14	ASTM D1287	8.5	8.14		
Nitrites	ppm	AP-053:2009		336		
D 411 11 11						
Reserve Alkalinity	Scale 0-20	*ASTM D1121	4.0			
Percentage Glycol	Scale 0-20 %	*ASTM D1121 ASTM D3321	4.0 44	 50.1		
•			44			
Percentage Glycol	%	ASTM D3321	44	50.1		

Total Dissolved Solids				288.5		
Carboxylate				n/a		
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	3	<1		
Phosphorus	ppm	ASTM D6130	5	18		
Boron	ppm	ASTM D6130	15	0		
Molybdenum	ppm	ASTM D6130	110	146		
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	<1		
Aluminum	ppm	ASTM D6130	>10	0		
Copper	ppm	ASTM D6130	>10	0		
Lead	ppm	ASTM D6130	>10	0		
Tin	ppm	ASTM D6130	>10	0		
Zinc	ppm	ASTM D6130		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		2		
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130	2400	3140		
Potassium	ppm	ASTM D6130	5	0		
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		9		

ppm ASTM D6130

DIAGNOSIS

Recommendation

The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

Magnesium



COOLANT REPORT





GRAPHS		
Iron/Tin/Silver	Reserve Alkalinity	
Abnormal	Abnormal	
**************************************	12 Abnormal	
<u> </u>	10	
+	Reserve Alkalinity	
	e Alk	
	Age of the second secon	
	4	
	2 Abnormal	
	0	
0/23	0/23	
Jun30/23	Jun30/23 Jun30/23	
Copper/Aluminum/Lead	Freeze Point	
200000	10 7	
************ aluminum	5	
- secondarium (630)	-5	
	€-10	
	.Ę-15+	
-	(2) -10 -15 - 15 -220 - 225 -	
+	-30	
+	-35	
1	-40+	
223	45 + 22	
Jun30/23	Jun30/23 Jun30/23	
pH	Nitrites	
T:	3000 Abnormal	
AL	2500	
Abnormal		
Abnormal	2000	
- Abnormal	Nitrita 12000 -	
+	2	
1	1000 Abnormal	
1	i i	
	500	
<u> </u>	0	
Jun30/23	Jun30/23 Jun30/23	





Certificate L2367

Laboratory Sample No.

Lab Number Unique Number : 10698946

: NX05981651 : 05981651

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Diagnosed

: 30 Oct 2023 Diagnostician : Jonathan Hester Test Package : COOL- (Additional Tests: COOL, ICP)

: 17 Oct 2023

NORDEX USA - Chicago 300 SOUTH WACKER DRIVE, SUITE 1500 CHICAGO, IL US 60606

Contact: DEVIN LINEHAN DLinehan@nordex-online.com T: (312)386-4124

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (312)386-7102