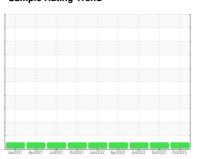


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



FRICK HC-6 (S/N S0197GFMCTHAA3)

Refrigeration Compressor

FRICK COMPRESSOR OIL #3 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

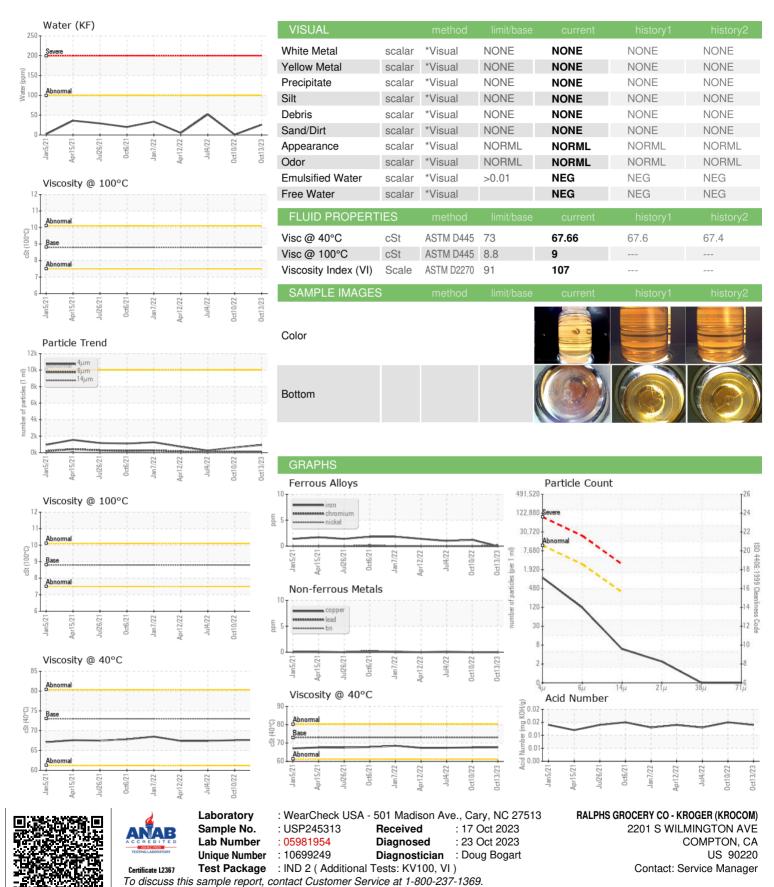
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Jan2021 Apr2021 Ju2021 Oct2021 Jan2022 Apr2022 Ju2022 Oct2023						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP245313	USP237174	USP224520
Sample Date		Client Info		13 Oct 2023	10 Oct 2022	04 Jul 2022
Machine Age	hrs	Client Info		37217	33640	32782
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	1	1
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	<1
Aluminum	ppm	ASTM D5185m	>3	0	<1	<1
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	0	0	<1
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		<1	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		2	0	0
Sulfur	ppm	ASTM D5185m		24	69	58
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	0	<1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	0	1	<1
Water	%	ASTM D6304	>0.01	0.003	0.001	0.005
ppm Water	ppm	ASTM D6304	>100	26.0	0.8	52.0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	937	635	251
Particles >6µm		ASTM D7647	>2500	104	130	57
Particles >14μm		ASTM D7647	>320	5	6	5
Particles >21µm		ASTM D7647	>80	2	1	2
Particles >38μm		ASTM D7647	>20	0	0	0
Particles >71μm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/14/10	16/14/10	15/13/10
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		0.014	0.015	0.013



OIL ANALYSIS REPORT



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: