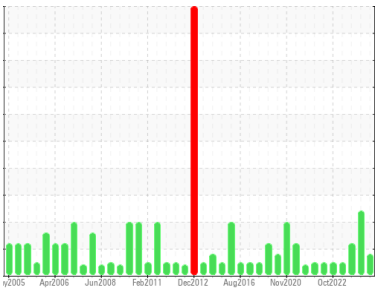
PROBLEM SUMMARY

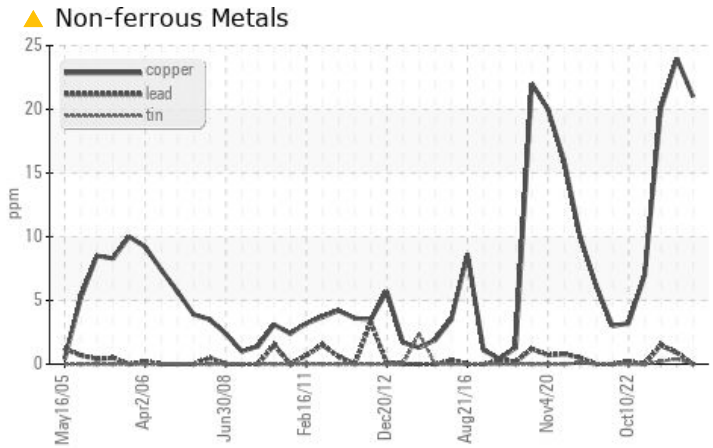
Sample Rating Trend



WEAR

Machine Id
082CM12002
Component
Turbine
Fluid
ROYAL PURPLE SYNFILM GT 32 (500 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Copper	ppm	ASTM D5185m	>5	▲ **21**	▲ 24	▲ 20

Customer Id: ENTHOU
Sample No.: RP0020797
Lab Number: 05982352
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

09 Jul 2023 Diag: Don Baldridge

WEAR

We recommend you service the filters on this component. Resample at the next service interval to monitor.The copper level is abnormal. All other component wear rates are normal. There is a high amount of particulates present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

21 Mar 2023 Diag: Jonathan Hester

WEAR

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.The copper level is abnormal. All other component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

11 Jan 2023 Diag: Don Baldridge

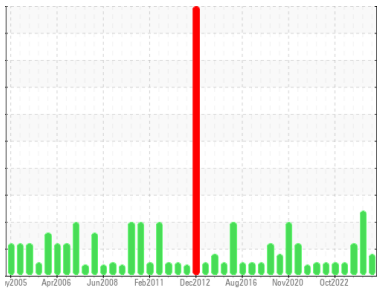
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
082CM12002
Component
Turbine
Fluid
ROYAL PURPLE SYNFILM GT 32 (500 GAL)

DIAGNOSIS

▲ Recommendation
Resample at the next service interval to monitor.

▲ Wear
All component wear rates are normal.

Contamination
The water content is negligible. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0020797**	RP0027354	RP0020767
Sample Date		Client Info		**17 Oct 2023**	09 Jul 2023	21 Mar 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>15	**1**	<1	<1
Chromium	ppm	ASTM D5185m	>4	**0**	0	0
Nickel	ppm	ASTM D5185m	>2	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	2	1
Lead	ppm	ASTM D5185m		**0**	<1	2
Copper	ppm	ASTM D5185m	>5	▲ **21**	▲ 24	▲ 20
Tin	ppm	ASTM D5185m	>5	**0**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m		**15**	28	85
Calcium	ppm	ASTM D5185m		**65**	<1	1
Phosphorus	ppm	ASTM D5185m		**14**	2	10
Zinc	ppm	ASTM D5185m		**8**	0	1

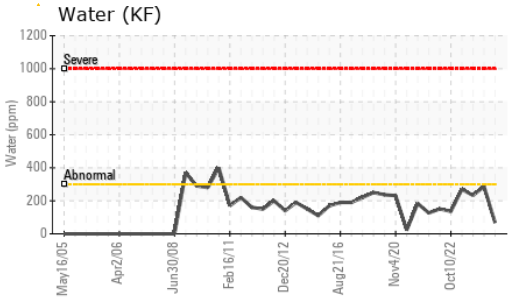
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	<1	<1
Sodium	ppm	ASTM D5185m		**<1**	<1	0
Potassium	ppm	ASTM D5185m	>20	**0**	1	0
Water	%	ASTM D6304	>0.03	**0.006**	0.028	0.023
ppm Water	ppm	ASTM D6304	>300	**68.0**	287.2	232.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**543**	7485	---
Particles >6µm		ASTM D7647	>1300	**202**	▲ 3161	---
Particles >14µm		ASTM D7647	>160	**29**	▲ 417	---
Particles >21µm		ASTM D7647	>40	**10**	▲ 123	---
Particles >38µm		ASTM D7647	>10	**1**	5	---
Particles >71µm		ASTM D7647	>3	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/14	**16/15/12**	▲ 20/19/16	---

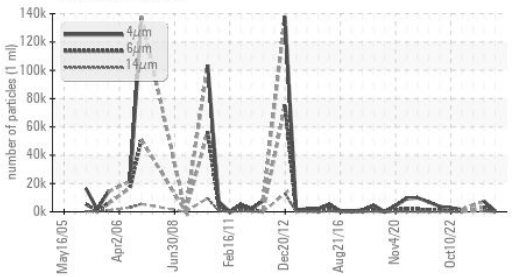
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.37**	0.37	0.38

OIL ANALYSIS REPORT

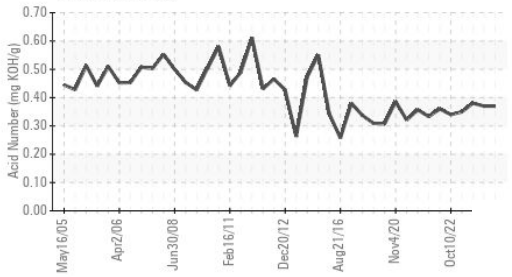
Water (KF)



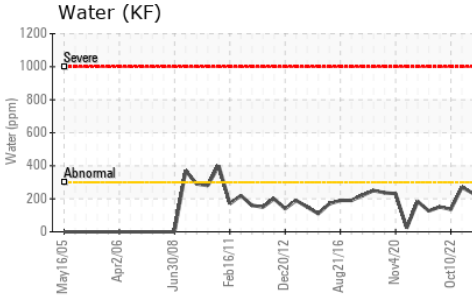
Particle Trend



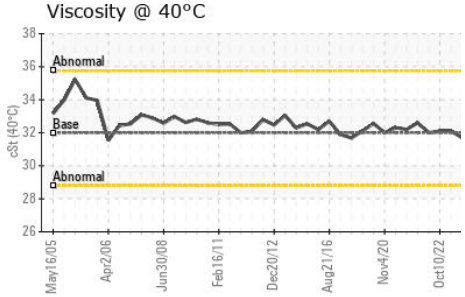
Acid Number



Water (KF)

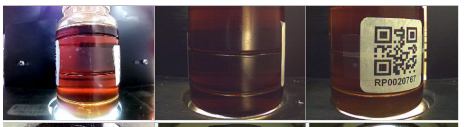
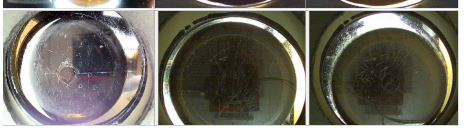


Viscosity @ 40°C



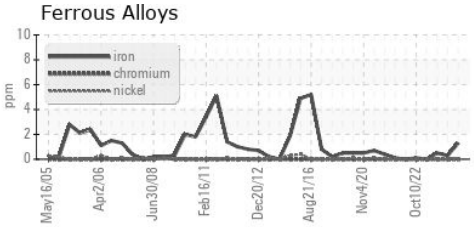
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	**32.2**	33.7	31.7

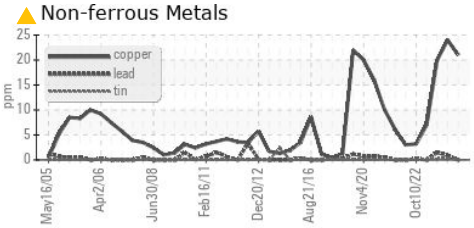
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

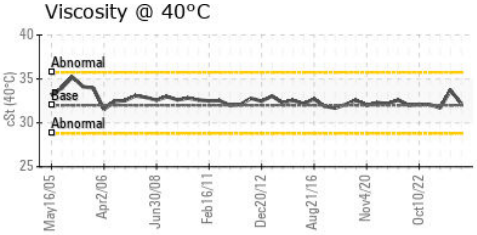
Ferrous Alloys



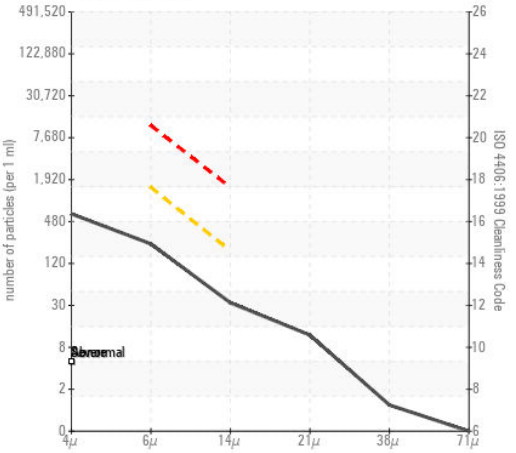
▲ Non-ferrous Metals



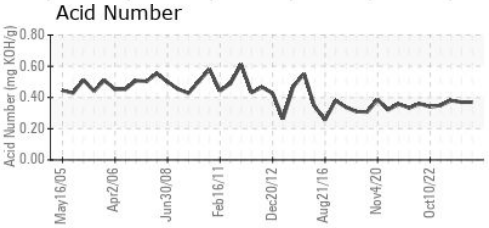
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0020797 **Received** : 18 Oct 2023
Lab Number : 05982352 **Diagnosed** : 20 Oct 2023
Unique Number : 10699647 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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