

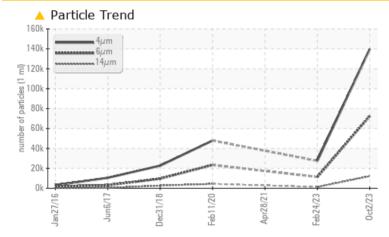
### **PROBLEM SUMMARY**

# KAESER SK 26 2252682 (S/N 1011)

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

### COMPONENT CONDITION SUMMARY



### RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL		
Particles >6µm	ASTM D7647	>1300	<u> </u>	🔺 11344			
Particles >14µm	ASTM D7647	>80	<u> </u>	<u> </u>			
Particles >21µm	ASTM D7647	>20	<u> </u>	<u> </u>			
Particles >38µm	ASTM D7647	>4	<u> </u>	<b>1</b> 2			
Oil Cleanliness	ISO 4406 (c)	>/17/13	<b>A</b> 24/23/21	22/21/17			

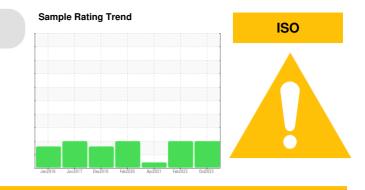
Customer Id: COLBOU Sample No.: KCPA007839 Lab Number: 05982373 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

*To change component or sample information:* Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component.		

### **HISTORICAL DIAGNOSIS**



### 24 Feb 2023 Diag: Don Baldridge

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.



view report

### 28 Apr 2021 Diag: Don Baldridge



### No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



### 11 Feb 2020 Diag: Jonathan Hester

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





### **OIL ANALYSIS REPORT**

### Machine Id KAESER SK 26 2252682 (S/N 1011) Component

Compressor Fluid

KAESER SIGMA (OEM) M-460 (--- GAL)

### DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

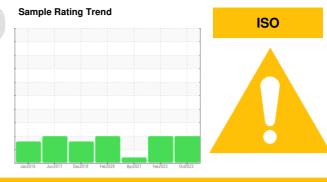
All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.



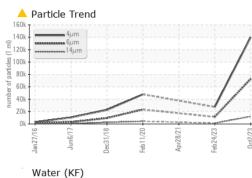
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA007839	KCP5463	KCP30015
Sample Date		Client Info		02 Oct 2023	24 Feb 2023	28 Apr 2021
Machine Age	hrs	Client Info		80509	75613	67559
Oil Age	hrs	Client Info		0	3000	5207
Oil Changed		Client Info		N/A	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	2	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	<1
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	<1
Lead	ppm	ASTM D5185m	>10	0	0	2
	ppm	ASTM D5185m	>50	5	6	8
Tin	ppm	ASTM D5185m		0	0	0
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	90	0	<1	13
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
0	ppm	ASTM D5185m	100	<1	44	17
Calcium	ppm	ASTM D5185m		3	0	0
Phosphorus	ppm	ASTM D5185m	0	6	3	<1
	ppm	ASTM D5185m	0	5	6	4
	ppm	ASTM D5185m	23500	18450	22602	18018
CONTAMINANTS		method	limit/base	current	history1	history2
	ppm	ASTM D5185m	>25	<1	1	1
Sodium	ppm	ASTM D5185m	225	<1	24	1
Potassium	ppm	ASTM D5185m	>20	0	2	0
	%	ASTM D5105III		0.005	0.012	0.015
ppm Water	ppm	ASTM D6304	>500	56.6	129.1	153.6
FLUID CLEANLINE	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		139831	27478	
Particles >6µm		ASTM D7647	>1300	<u> </u>	▲ 11344	
Particles >14µm		ASTM D7647	>80	<b>12140</b>	<u>▲</u> 1280	
Particles >21µm		ASTM D7647	>20	<b>A</b> 3612	<u> </u>	
Particles >38µm		ASTM D7647	>4	▲ 183	▲ 12	
Particles >71µm		ASTM D7647		5	1	
Oil Cleanliness		ISO 4406 (c)	>/17/13	<u> </u>	A 22/21/17	
FLUID DEGRADA	ΓΙΟΝ	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.47	0.43	0.402
·26·24) Pov: 1	9 9		-		t/L contion: DAV	

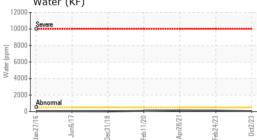
Report Id: COLBOU [WUSCAR] 05982373 (Generated: 10/20/2023 09:26:24) Rev: 1

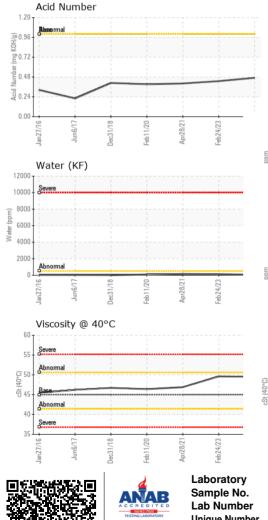
Contact/Location: DAVID ? - COLBOU



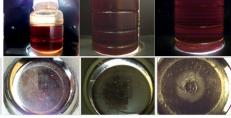
## **OIL ANALYSIS REPORT**



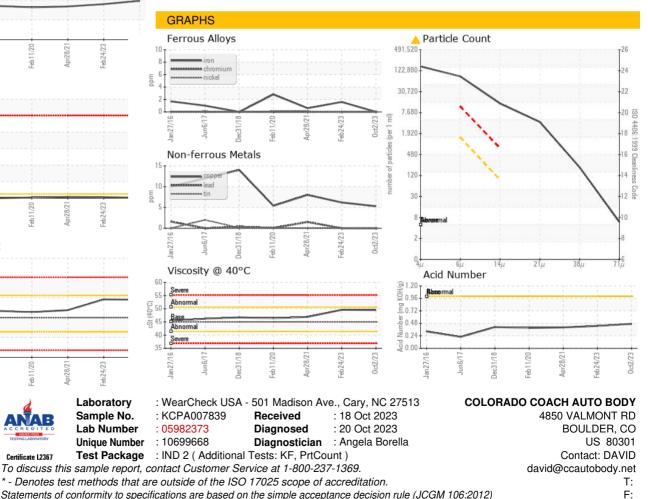




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	LIGHT	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	🔺 MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	49.5	49.6	46.9
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color				. 6.		



Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: DAVID ? - COLBOU