

PROBLEM SUMMARY

KAESER SK 15T 7218602 (S/N 1248)

Compressor

KAESER SIGMA (OEM) M-460 (--- QTS)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS Sample Status ABNORMAL -- -- Particles >6µm ASTM D7647 >1300 ▲ 7947 -- -- Particles >14µm ASTM D7647 >80 ▲ 691 -- -- Particles >21µm ASTM D7647 >20 ▲ 167 -- -- Oil Cleanliness ISO 4406 (c) >--/17/13 ▲ 21/20/17 -- --

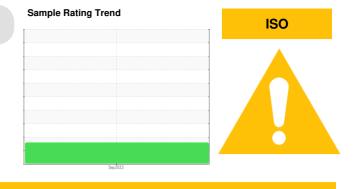
Customer Id: GILCHE Sample No.: KCPA006193 Lab Number: 05982378 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT





KAESER SK 15T 7218602 (S/N 1248)

Compressor

Fluid KAESER SIGMA (OEM) M-460 (--- QTS)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA006193		
Sample Date		Client Info		27 Sep 2023		
Machine Age	hrs	Client Info		5226		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead		ASTM D5185m	>10	0		
	ppm	ASTM D5185m	>50	4		
Copper Tin	ppm			-		
	ppm	ASTM D5185m	>10	3		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	100	7		
Calcium	ppm	ASTM D5185m	0	0		
Phosphorus	ppm	ASTM D5185m	0	<1		
Zinc	ppm	ASTM D5185m	0	0		
Sulfur	ppm	ASTM D5185m	23500	18536		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		2		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	0.009		
ppm Water	ppm	ASTM D6304	>500	93.0		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		16787		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>80	6 91		
Particles >21µm		ASTM D7647	>20	🔺 167		
Particles >38µm		ASTM D7647	>4	6		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>/17/13	A 21/20/17		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g		1.0	0.49		
()	0 - 0					



PID 0

1000

600 Water (

4000

200

60

55

ှ 50

-73 45 Bas

40

35

Water (KF)

Abnorma 0 2 TCues

Abnorma

Se

Viscosity @ 40°C

OIL ANALYSIS REPORT

method

limit/base

current

history1

history2

