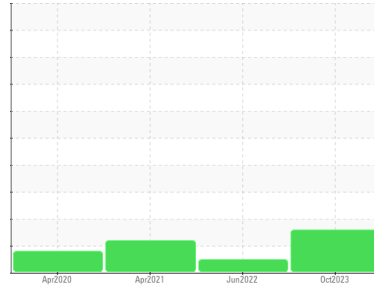


# PROBLEM SUMMARY

Sample Rating Trend



ISO



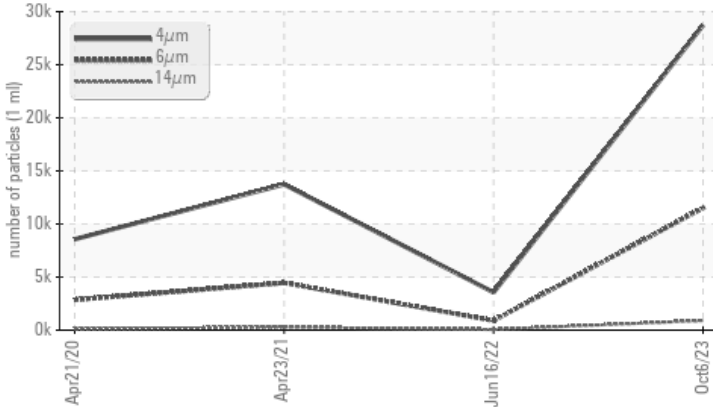
Machine Id  
**KAESER 6305486**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 11499	890	▲ 4454
Particles >14µm	ASTM D7647	>80	▲ 899	59	▲ 277
Particles >21µm	ASTM D7647	>20	▲ 190	11	▲ 65
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 22/21/17	19/17/13	▲ 19/15

Customer Id: BEEAMB  
Sample No.: KC05982406  
Lab Number: 05982406  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Angela Borella +1 800-237-1369  
[angela.borella@wearcheckusa.com](mailto:angela.borella@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS

### 16 Jun 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 23 Apr 2021 Diag: Angela Borella

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 21 Apr 2020 Diag: Doug Bogart

ISO



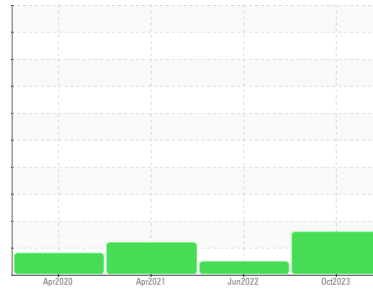
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**KAESER 6305486**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC05982406</b>	KC85765	KC89819
Sample Date	Client Info			<b>06 Oct 2023</b>	16 Jun 2022	23 Apr 2021
Machine Age	hrs	Client Info		<b>13447</b>	9598	7284
Oil Age	hrs	Client Info		<b>0</b>	2300	2500
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>ABNORMAL</b>	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>50	<b>2</b>	1	2
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	2	12
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	90	<b>50</b>	55	55
Calcium	ppm	ASTM D5185m	2	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>1</b>	4	10
Zinc	ppm	ASTM D5185m		<b>0</b>	5	4

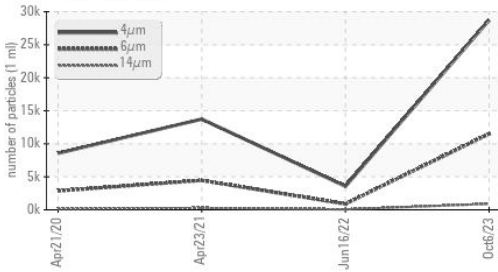
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Sodium	ppm	ASTM D5185m		<b>13</b>	12	17
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	1	2
Water	%	ASTM D6304	>0.05	<b>0.029</b>	0.025	0.025
ppm Water	ppm	ASTM D6304	>500	<b>297.4</b>	257.6	258.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>28715</b>	3558	13734
Particles >6µm		ASTM D7647	>1300	<b>▲ 11499</b>	890	▲ 4454
Particles >14µm		ASTM D7647	>80	<b>▲ 899</b>	59	▲ 277
Particles >21µm		ASTM D7647	>20	<b>▲ 190</b>	11	▲ 65
Particles >38µm		ASTM D7647	>4	<b>6</b>	1	1
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>▲ 22/21/17</b>	19/17/13	▲ 19/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.36</b>	0.36	0.319

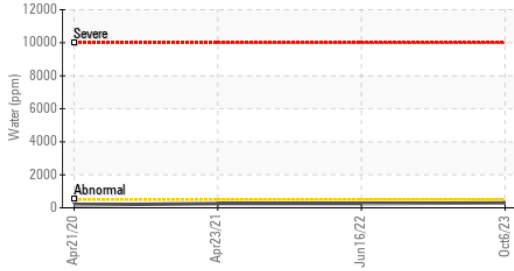
# OIL ANALYSIS REPORT

## ▲ Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

## Water (KF)



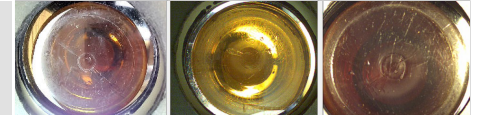
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.0	43.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

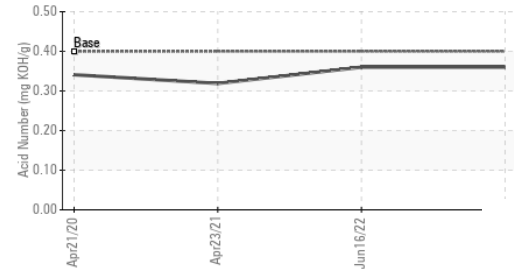
Color



Bottom

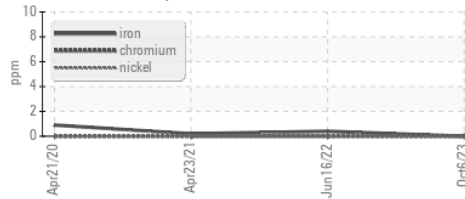


## Acid Number

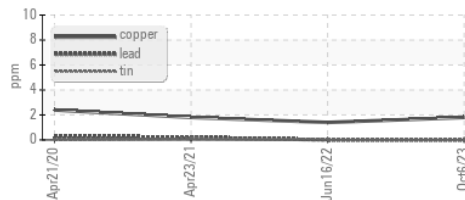


## GRAPHS

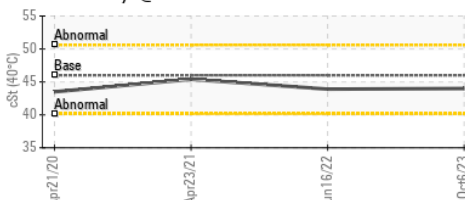
### Ferrous Alloys



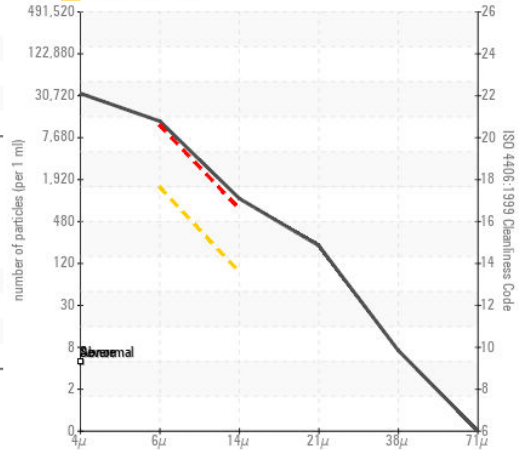
### Non-ferrous Metals



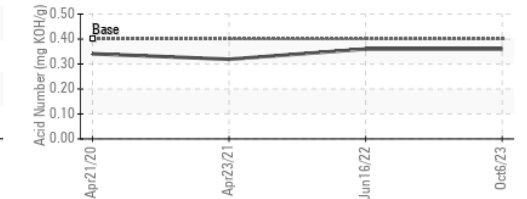
### Viscosity @ 40°C



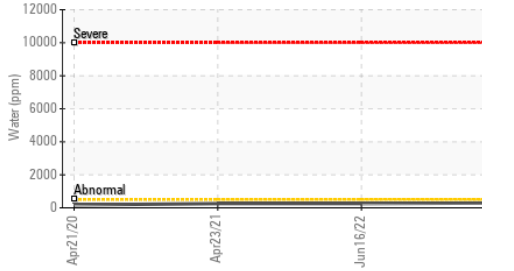
### ▲ Particle Count



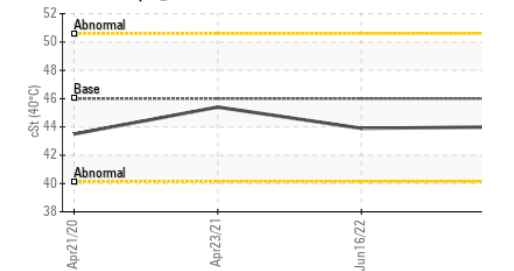
### Acid Number



## Water (KF)



## Viscosity @ 40°C



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC05982406 **Received** : 18 Oct 2023  
**Lab Number** : 05982406 **Diagnosed** : 20 Oct 2023  
**Unique Number** : 10699701 **Diagnostician** : Angela Borella  
**Test Package** : IND 2

**BEEMAC TRUCKING**  
 2747 LEGIONVILLE RD  
 AMBRIDGE, PA  
 US 15003  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: