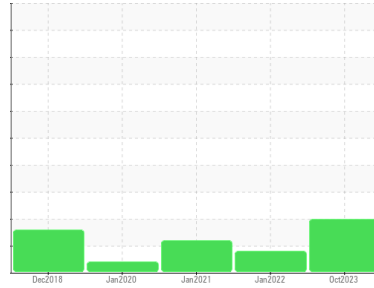




PROBLEM SUMMARY

Sample Rating Trend



ISO



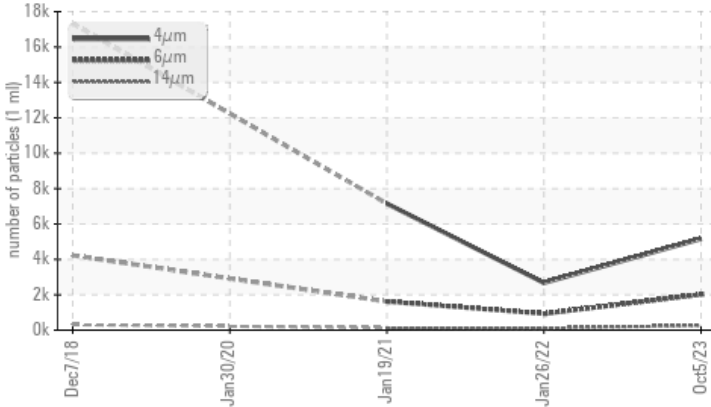
Machine Id
KAESER ASD25 - 3 6128753 (S/N 1218)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status	ASTM D7647	Limit	ABNORMAL	ATTENTION	ATTENTION
Particles >6µm	ASTM D7647	>1300	▲ 2019	931	▲ 1617
Particles >14µm	ASTM D7647	>80	▲ 263	▲ 107	▲ 127
Particles >21µm	ASTM D7647	>20	▲ 94	▲ 34	▲ 39
Particles >38µm	ASTM D7647	>4	▲ 9	2	3
Oil Cleanliness	ISO 4406 (c)	>17/13	▲ 18/15	▲ 17/14	▲ 18/14

Customer Id: CINYON
Sample No.: KC05982408
Lab Number: 05982408
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

26 Jan 2022 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



19 Jan 2021 Diag: Jonathan Hester

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



30 Jan 2020 Diag: Jonathan Hester

VIS DEBRIS



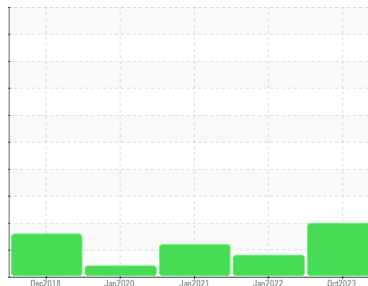
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER ASD25 - 3 6128753 (S/N 1218)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KC05982408	KC96895	KC91297
Sample Date	Client Info		05 Oct 2023	26 Jan 2022	19 Jan 2021
Machine Age	hrs	Client Info	23170	13941	8618
Oil Age	hrs	Client Info	0	5331	1098
Oil Changed	Client Info		N/A	Changed	Changed
Sample Status			ABNORMAL	ATTENTION	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	<1	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	<1	0
Aluminum	ppm	ASTM D5185m >10	0	3	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	17	11	<1
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	0
Barium	ppm	ASTM D5185m 90	0	<1	11
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 90	<1	14	74
Calcium	ppm	ASTM D5185m 2	0	0	0
Phosphorus	ppm	ASTM D5185m	<1	6	10
Zinc	ppm	ASTM D5185m	87	97	19

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	1	0
Sodium	ppm	ASTM D5185m	<1	3	15
Potassium	ppm	ASTM D5185m >20	0	<1	16
Water	%	ASTM D6304 >0.05	0.008	0.005	0.023
ppm Water	ppm	ASTM D6304 >500	86.4	56.5	232.4

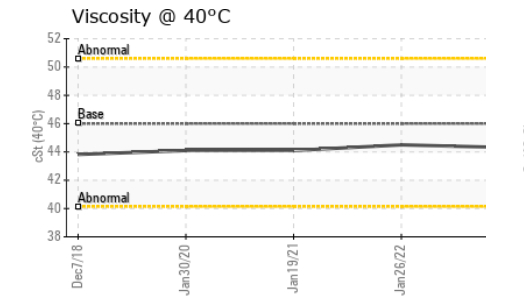
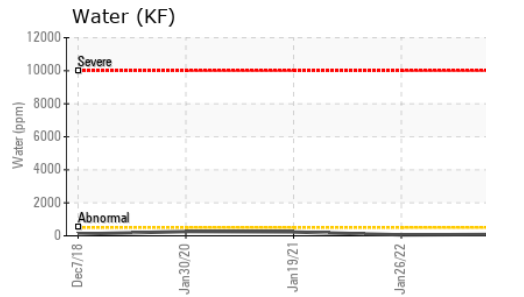
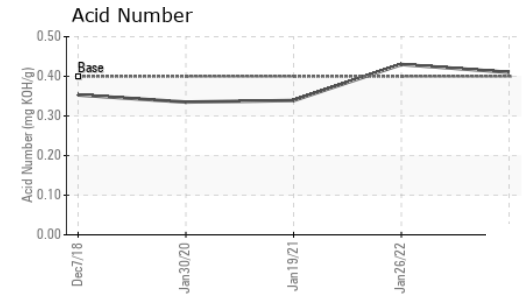
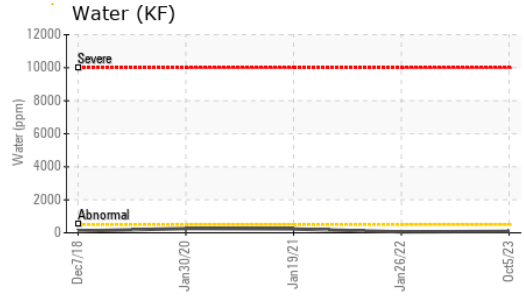
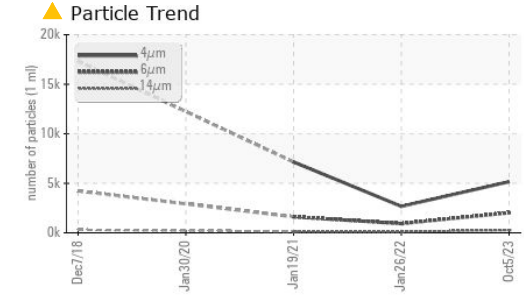
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		5161	2671	7152
Particles >6µm	ASTM D7647 >1300		▲ 2019	931	▲ 1617
Particles >14µm	ASTM D7647 >80		▲ 263	▲ 107	▲ 127
Particles >21µm	ASTM D7647 >20		▲ 94	▲ 34	▲ 39
Particles >38µm	ASTM D7647 >4		▲ 9	2	3
Particles >71µm	ASTM D7647 >3		1	0	0
Oil Cleanliness	ISO 4406 (c) >17/13		▲ 18/15	▲ 17/14	▲ 18/14

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.41	0.43	0.339

OIL ANALYSIS REPORT

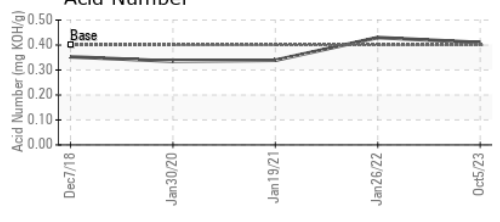
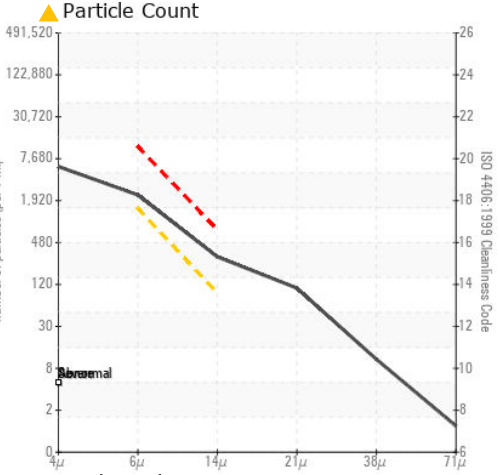
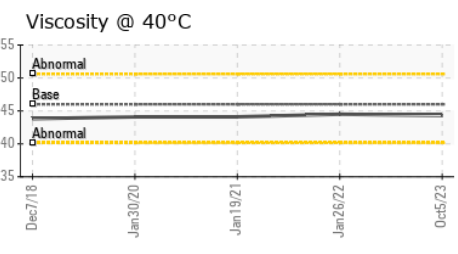
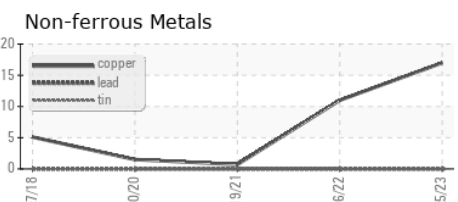
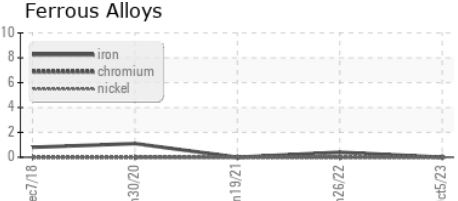


PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.3	44.5	44.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC05982408 **Received** : 18 Oct 2023
Lab Number : 05982408 **Diagnosed** : 20 Oct 2023
Unique Number : 10699703 **Diagnostician** : Angela Borella
Test Package : IND 2

CINTAS
 325 CORPORATE BLVD
 YONKERS, NY
 US 10701
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
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