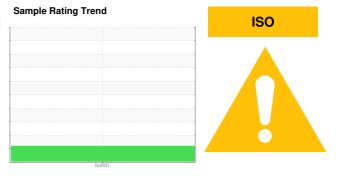


PROBLEM SUMMARY



Machine Id 9017129 (S/N 2185) Component

Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS									
Sample Status			ABNORMAL						
Particles >6µm	ASTM D7647	>1300	<u> </u>						
Particles >14µm	ASTM D7647	>80	A 191						
Oil Cleanliness	ISO 4406 (c)	>/17/13	<u> </u>						

Customer Id: OSIEDI Sample No.: KC102615 Lab Number: 05982409 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Fluid			?	Oil and filter change at the time of sampling has been noted.			
Change Filter			?	Oil and filter change at the time of sampling has been noted.			

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT





Machine Id 9017129 (S/N 2185) Component

Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC102615		
Sample Date		Client Info		10 Oct 2023		
Machine Age	hrs	Client Info		3875		
Oil Age	hrs	Client Info		3875		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	4		
Tin	ppm	ASTM D5185m	>10			
Vanadium	ppm	ASTM D5185m	210	0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES	pp	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	64		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m	100	0		
Magnesium	ppm	ASTM D5185m	100	55		
Calcium	ppm	ASTM D5185m	0	2		
Phosphorus	ppm	ASTM D5185m	0	2		
Zinc	ppm	ASTM D5185m	0	15		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		21		
Potassium	ppm	ASTM D5185m	>20	17		
Water	%		>0.05	0.022		
ppm Water	ppm	ASTM D6304	>500	225.4		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		12094		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>80	A 191		
Particles >21µm		ASTM D7647	>20	19		
Particles >38µm		ASTM D7647	>4	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	A 21/20/15		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.34		



Built for a lifetime

OIL ANALYSIS REPORT

scalar

scalar

scalar

scalar

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scalar

cSt

method

*Visual

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*Visual

*Visual

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*Visual

method

ASTM D445

method

scalar *Visual

scalar *Visual

limit/base

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

limit/base

limit/base

491,52

122,880

30.720 7.68

480

120

30

(B/H0) MOX 0.96

Ê 0.72

- e 0.48

0.00

Acid Ni 0.24

: 18 Oct 2023

: 20 Oct 2023

per 1 1,920

>0.05

45

current

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

current

current

Particle Count

Acid Number

NEG

NEG

44.6

history1

history

history1

no image

no image

history2

historv2

history2

no image

no image

4406

:1999 Cle

14

VISUAL

White Metal

Yellow Metal

Precipitate

Silt

Debris

Odor

Color

Sand/Dirt

Appearance

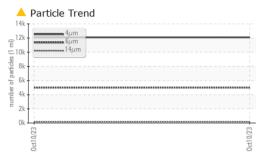
Free Water

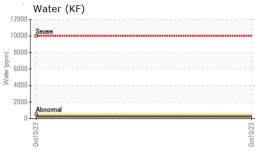
Visc @ 40°C

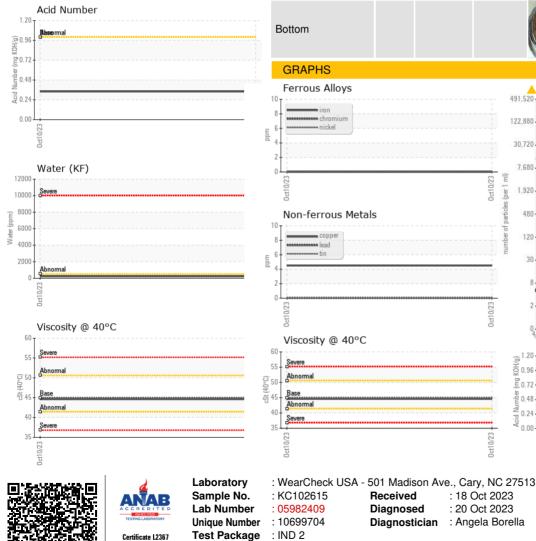
Emulsified Water

FLUID PROPERTIES

SAMPLE IMAGES







Diagnostician : Angela Borella : IND 2 To discuss this sample report, contact Customer Service at 1-800-237-1369.

Sever

Abnorma

Abnorma

Seve

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received

Diagnosed

214

38

T:

F: