

# **OIL ANALYSIS REPORT**

### Sample Rating Trend







# ar2012 Jan2015 0ct2013 0ct2020 Mar2021 Jun2021 0ct2022 Jul2023

	SAMPLE INFORM	<b>MATION</b>	method			history1	history2
	Sample Number		Client Info		RP0002481	RP0027262	RP0020315
nitor.	Sample Date		Client Info		17 Oct 2023	09 Jul 2023	21 Mar 2023
	Machine Age	hrs	Client Info		0	0	0
	Oil Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
	CONTAMINATIO	N	method	limit/base	current	history1	history2
_	Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
e vice.	Glycol		WC Method		NEG	NEG	NEG
	WEAR METALS		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D5185m	>30	0	0	0
	Chromium	ppm	ASTM D5185m	>10	0	0	0
	Nickel	ppm	ASTM D5185m	>5	0	0	0
	Titanium	ppm	ASTM D5185m		0	<1	0
	Silver	ppm	ASTM D5185m	>5	0	0	0
	Aluminum	ppm	ASTM D5185m	>20	0	<1	<1
	Lead	ppm	ASTM D5185m	>10	0	0	<1
	Copper	ppm	ASTM D5185m	>25	<1	<1	<1
	Tin	ppm	ASTM D5185m	>5	0	0	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	Cadmium	ppm	ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m		0	0	0
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	0
	Manganese	ppm	ASTM D5185m		0	0	0
	Magnesium	ppm	ASTM D5185m	90	51	39	60
	Calcium	ppm	ASTM D5185m		0	0	2
	Phosphorus	ppm	ASTM D5185m		4	11	0
	Zinc	ppm	ASTM D5185m		0	8	3
	CONTAMINANTS	;	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>15	1	1	1
	Sodium	ppm	ASTM D5185m		7	4	0
	Potassium	ppm	ASTM D5185m	>20	0	0	0
	Water	%	ASTM D6304	>0.1	0.083	0.015	0.014
	ppm Water	ppm	ASTM D6304	>1000	830	155.3	143.8
	FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
	Acid Number (AN)	ma KOH/a	ASTM D8045	0.25	0.33	0.32	0.32

# 02126CM12002 Component Gear Motor

Fluid ROYAL PURPLE SYNFILM 150 (150 GAL)

#### DIAGNOSIS

Frac. 4

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

# Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



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Contact/Location: TOMMY EDWARDS - ENTHOU