

OIL ANALYSIS REPORT

Sample Rating Trend



0:2023



Area [000998] Machine Id KAESER ASD 30 1326 Component

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

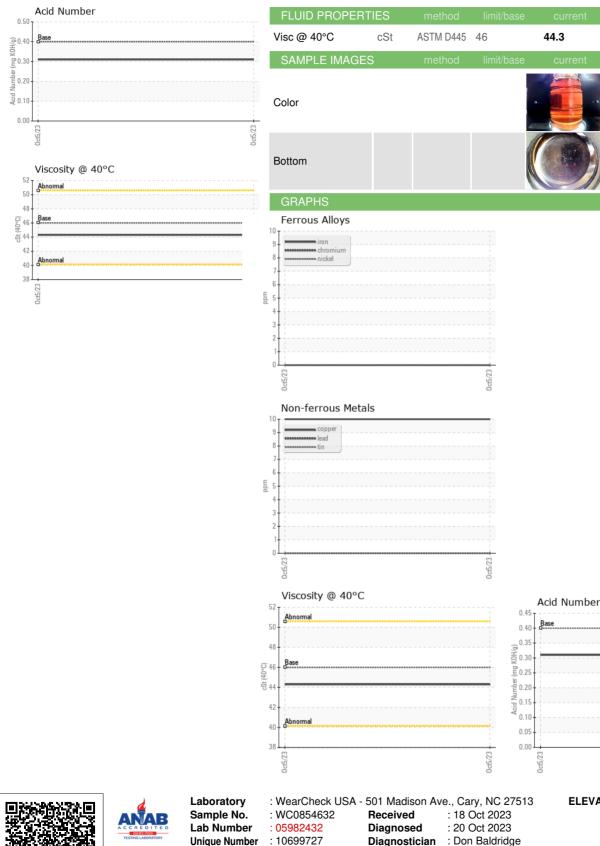
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|------------------|----------|-------------|------------|-----------------|---------------------|------------|
| Sample Number | | Client Info | | WC0854632 | | |
| Sample Date | | Client Info | | 05 Oct 2023 | | |
| Machine Age | hrs | Client Info | | 44006 | | |
| Oil Age | hrs | Client Info | | 3458 | | |
| Oil Changed | | Client Info | | Changed | | |
| Sample Status | | | | NORMAL | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | | |
| Nickel | ppm | ASTM D5185m | >3 | 0 | | |
| Titanium | ppm | ASTM D5185m | >3 | 0 | | |
| Silver | ppm | ASTM D5185m | >2 | 0 | | |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | | |
| Lead | ppm | ASTM D5185m | >10 | 0 | | |
| Copper | ppm | ASTM D5185m | >50 | 10 | | |
| Tin | ppm | ASTM D5185m | >10 | 0 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| Cadmium | ppm | ASTM D5185m | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | | |
| Barium | ppm | ASTM D5185m | 90 | 0 | | |
| Molybdenum | ppm | ASTM D5185m | | 0 | | |
| Manganese | ppm | ASTM D5185m | | 0 | | |
| Magnesium | ppm | ASTM D5185m | 90 | 3 | | |
| Calcium | ppm | ASTM D5185m | 2 | 0 | | |
| Phosphorus | ppm | ASTM D5185m | | <1 | | |
| Zinc | ppm | ASTM D5185m | | <1 | | |
| Sulfur | ppm | ASTM D5185m | | 17524 | | |
| CONTAMINANTS | \$ | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | <1 | | |
| Sodium | ppm | ASTM D5185m | | 3 | | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | | |
| FLUID DEGRADA | ATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | 0.31 | | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | | |
| Yellow Metal | scalar | *Visual | NONE | NONE | | |
| Precipitate | scalar | *Visual | NONE | NONE | | |
| Silt | scalar | *Visual | NONE | NONE | | |
| Debris | scalar | *Visual | NONE | LIGHT | | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| Appearance | scalar | *Visual | NORML | NORML | | |
| Odor | scalar | *Visual | NORML | NORML | | |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | | |
| Free Water | scalar | *Visual | | NEG | | |
| 20:59:46) Rev: 1 | | | Contac | ct/Location: RO | BIN PRICHARD | - COMMONOH |



OIL ANALYSIS REPORT



ELEVATED INDUSTRIAL SOLUTIONS 120 LAWTON AVE. MONROE, OH US 45050 Contact: ROBIN PRICHARD r.prichard@compressedairtechnologies.com T: (513)539-5155 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F:

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Certificate L2367

Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Contact/Location: ROBIN PRICHARD - COMMONOH