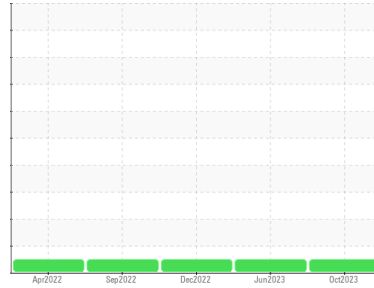




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**KAESER CSD 75T 3025122 (S/N 1088)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0798281</b>	WC0824476	WC0698574
Sample Date	Client Info			<b>04 Oct 2023</b>	20 Jun 2023	14 Dec 2022
Machine Age	hrs	Client Info		<b>54155</b>	52308	49175
Oil Age	hrs	Client Info		<b>6388</b>	45011	1408
Oil Changed	Client Info			<b>Changed</b>	Not Changd	Not Changd
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>50	<b>52</b>	40	23
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>0</b>	5	24
Calcium	ppm	ASTM D5185m	2	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>&lt;1</b>	2	22
Zinc	ppm	ASTM D5185m		<b>0</b>	32	27
Sulfur	ppm	ASTM D5185m		<b>9339</b>	12798	17020

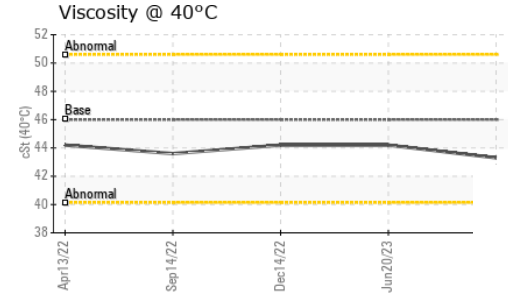
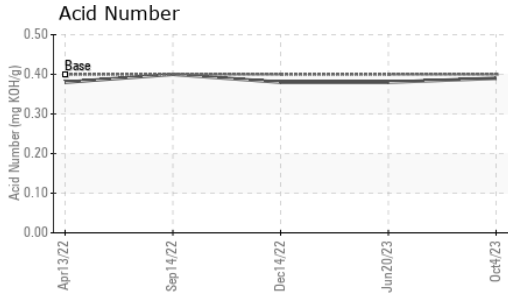
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>5</b>	2	3
Sodium	ppm	ASTM D5185m		<b>1</b>	2	12
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	3

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.39</b>	0.38	0.38

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

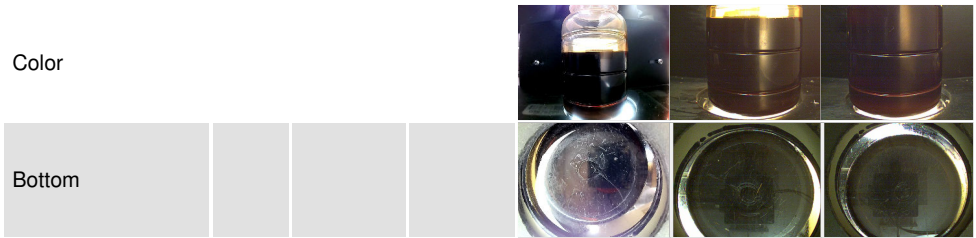


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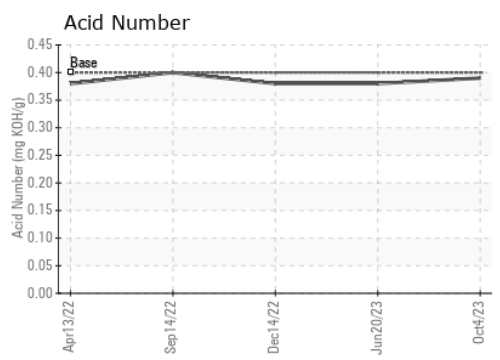
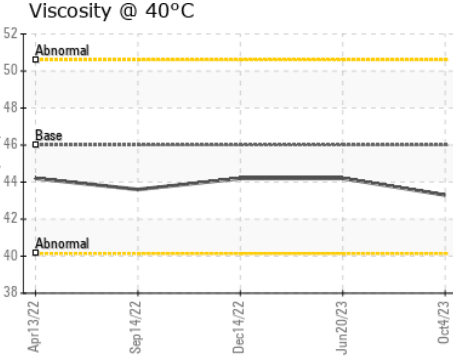
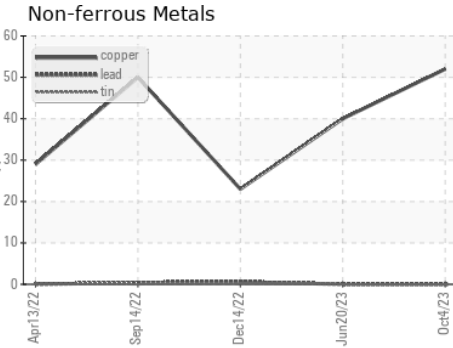
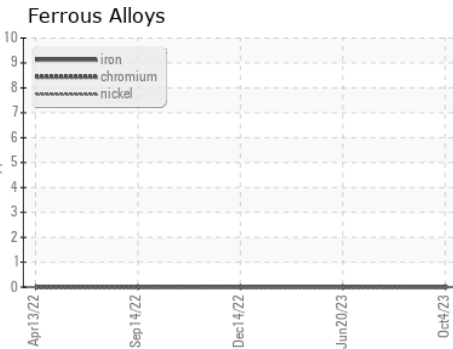


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	<b>43.3</b>	44.2	44.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0798281      **Received** : 18 Oct 2023  
**Lab Number** : 05982434      **Diagnosed** : 20 Oct 2023  
**Unique Number** : 10699729      **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**ELEVATED INDUSTRIAL SOLUTIONS**  
 120 LAWTON AVE.  
 MONROE, OH  
 US 45050  
 Contact: ROBIN PRICHARD  
 r.prichard@compressedairtechnologies.com  
 T: (513)539-5155  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)