

# **OIL ANALYSIS REPORT**

## Area KAESER S-460 Machine Id KAESER 1.7322.80011 - TROSCAN (S/N 1196) Component

Compressor

### DIAGNOSIS

# Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

# Wear

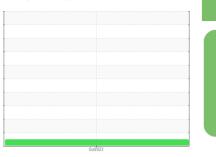
All component wear rates are normal.

#### Contamination

Moderate concentration of visible dirt/debris present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



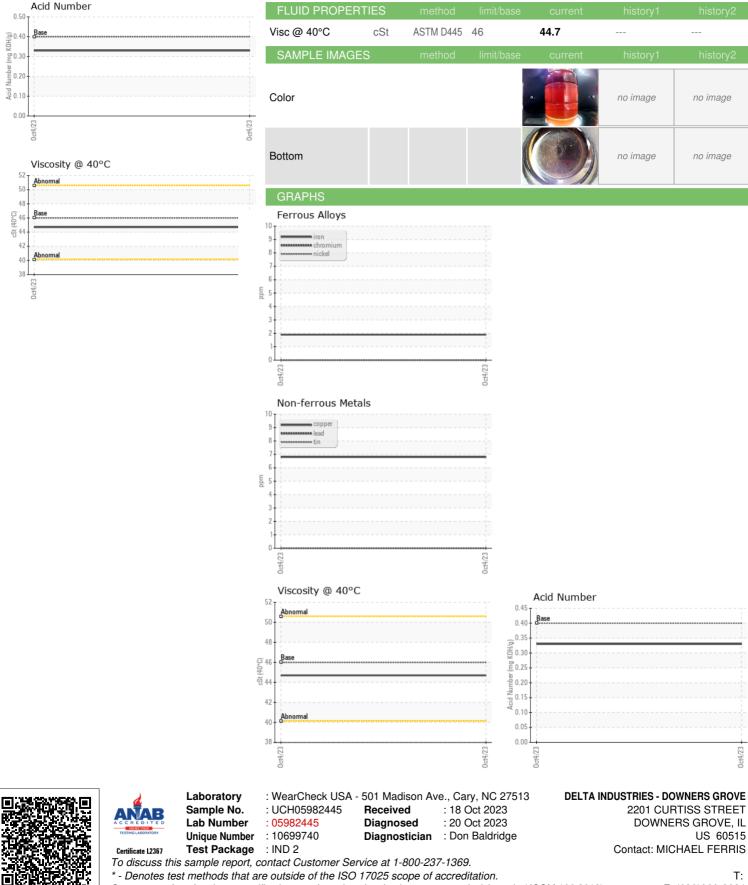
NORMAL

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH05982445		
Sample Date		Client Info		04 Oct 2023		
Machine Age	hrs	Client Info		42507		
Oil Age	hrs	Client Info		6000		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	nnm	ASTM D5185m	>50	2	matory	Thistory 2
Chromium	ppm			0		
	ppm	ASTM D5185m	>10	-		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m		7		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	90	12		
Calcium	ppm	ASTM D5185m	2	0		
Phosphorus	ppm	ASTM D5185m		4		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		16783		
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0		
Sodium	ppm	ASTM D5185m		5		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.33		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	MODER		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual		NEG		
12:35) Boy: 1	Jouran	Violal	0	act/Location: MI		

Contact/Location: MICHAEL FERRIS - UCDELDOW



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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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