



# PROBLEM SUMMARY

Area  
**S-460 [6867]**  
 Machine Id  
**KAESER 1031 - INTER-OCEAN CABINET**  
 Component  
**Compressor**

Sample Rating Trend

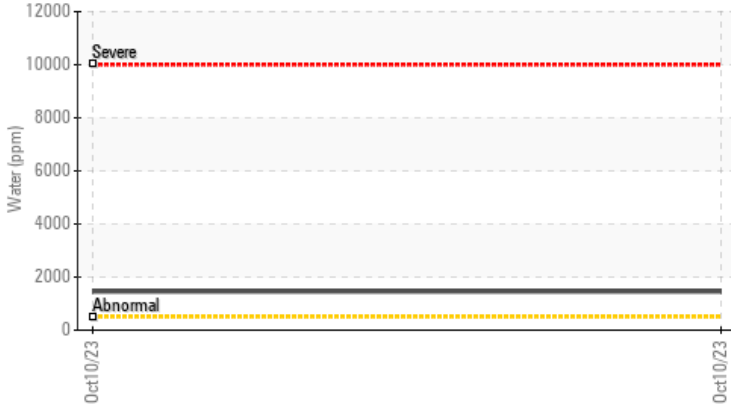


**WATER**



## COMPONENT CONDITION SUMMARY

▲ Water (KF)



## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	---	---
Water	%	ASTM D6304	>0.05	▲ 0.146	---	---
ppm Water	ppm	ASTM D6304	>500	▲ 1460	---	---

Customer Id: UCDELDOW  
 Sample No.: UCH05982483  
 Lab Number: 05982483  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS



# OIL ANALYSIS REPORT

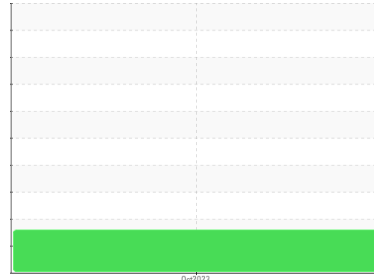
Sample Rating Trend

**WATER**

Area  
**S-460 [6867]**

Machine Id  
**KAESER 1031 - INTER-OCEAN CABINET**

Component  
**Compressor**



## DIAGNOSIS

### ▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH05982483</b>	---	---
Sample Date	Client Info		<b>10 Oct 2023</b>	---	---
Machine Age	hrs	Client Info	<b>74482</b>	---	---
Oil Age	hrs	Client Info	<b>6000</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>ATTENTION</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>1</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>4</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 90	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m 90	<b>18</b>	---	---
Calcium	ppm	ASTM D5185m 2	<b>13</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>12</b>	---	---
Zinc	ppm	ASTM D5185m	<b>13</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>17669</b>	---	---

## CONTAMINANTS

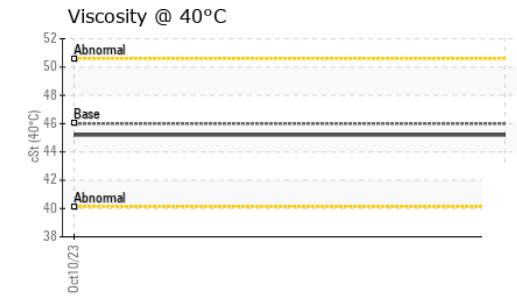
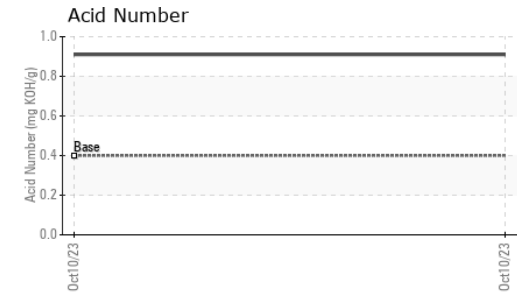
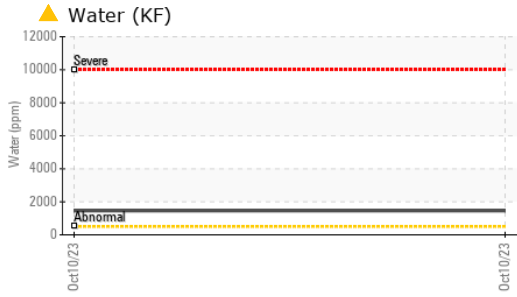
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>4</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---
Water	%	ASTM D6304 >0.05	<b>▲ 0.146</b>	---	---
ppm Water	ppm	ASTM D6304 >500	<b>▲ 1460</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.91</b>	---	---



# OIL ANALYSIS REPORT



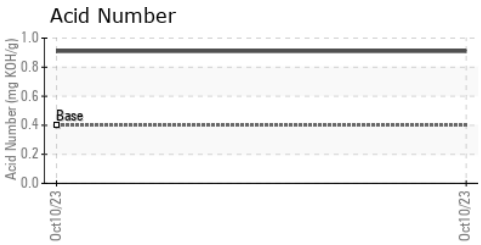
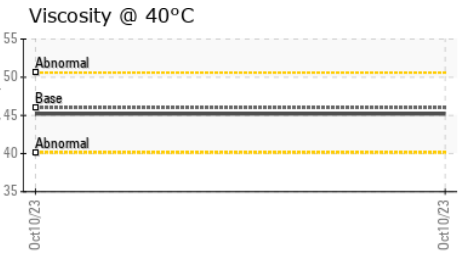
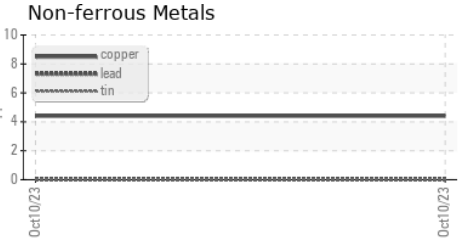
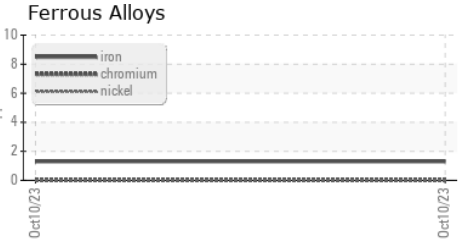
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	MODER	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.2	---	---

### SAMPLE IMAGES

	method	limit/base	current	history1	history2
Color					
Bottom					

### GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05982483 **Received** : 18 Oct 2023  
**Lab Number** : 05982483 **Diagnosed** : 20 Oct 2023  
**Unique Number** : 10699778 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF )

**DELTA INDUSTRIES - DOWNERS GROVE**  
 2201 CURTISS STREET  
 DOWNERS GROVE, IL  
 US 60515  
 Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
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