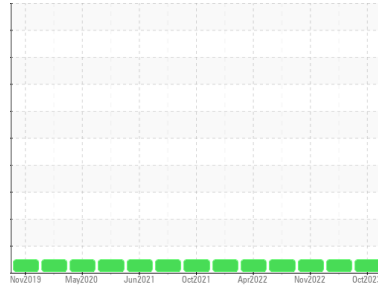




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
A-807.1
 Component
Gearbox
 Fluid
HPL FG 220 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		HPL0002998	HPL0003579	HPL0001535
Sample Date	Client Info		05 Oct 2023	02 Jun 2023	10 Nov 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changed	Not Changed
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	11	15	16
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	5	4	6
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	16	8	20
Lead	ppm	ASTM D5185m >50	0	0	0
Copper	ppm	ASTM D5185m >200	0	0	<1
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	2
Barium	ppm	ASTM D5185m	1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	4	5	1
Calcium	ppm	ASTM D5185m	56	50	147
Phosphorus	ppm	ASTM D5185m	344	377	438
Zinc	ppm	ASTM D5185m	124	121	550
Sulfur	ppm	ASTM D5185m	2610	3192	11192

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	2	2	1
Sodium	ppm	ASTM D5185m	<1	2	10
Potassium	ppm	ASTM D5185m >20	0	<1	0

FLUID DEGRADATION

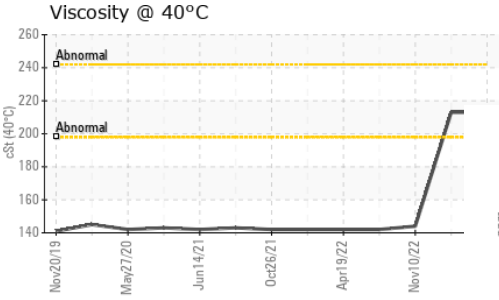
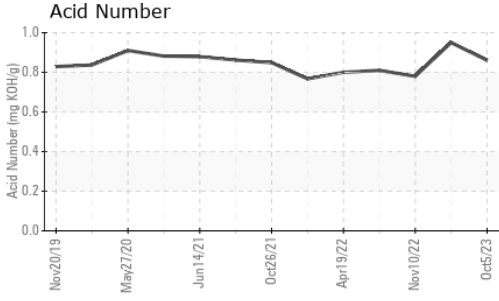
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.86	0.95	0.78

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG



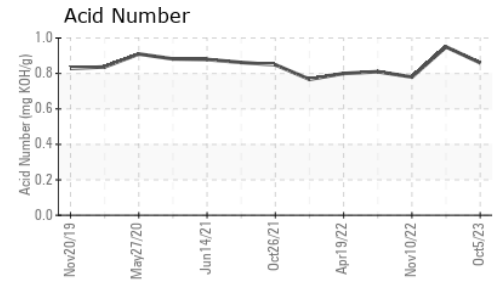
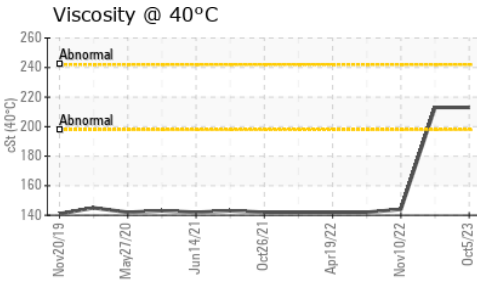
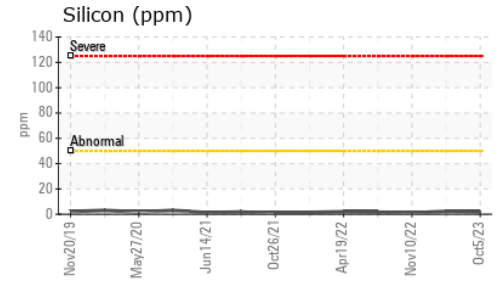
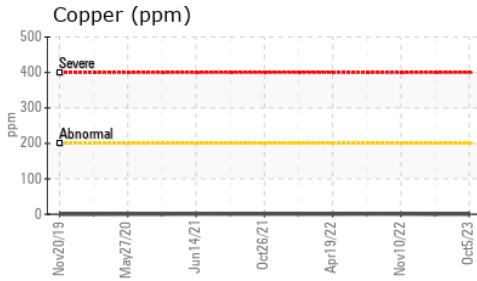
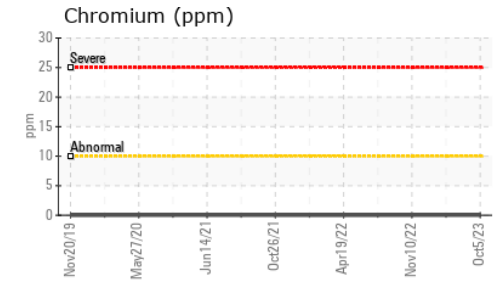
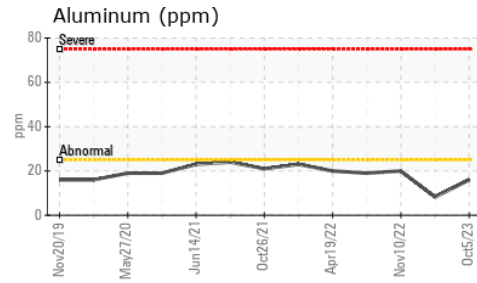
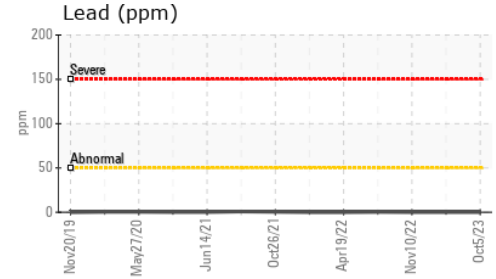
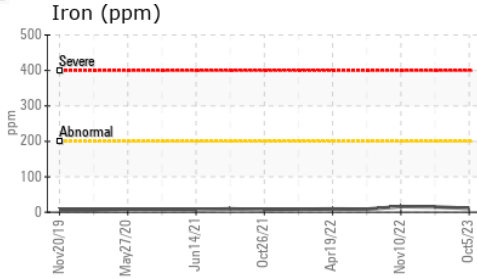
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213	213	144

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			no image	no image	no image
Bottom			no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : HPL0002998 **Received** : 18 Oct 2023
Lab Number : **05982535** **Diagnosed** : 19 Oct 2023
Unique Number : 10699830 **Diagnostician** : Wes Davis
Test Package : MOB 2

STEPAN - MILLSDALE PLANT
 22500W. Millsdale Rd.
 Elwood, IL
 US 60421
 Contact: Gregory Brooker
 gbrooker@stepan.com
 T: (815)774-5265
 F: (815)774-5427

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)