

PROBLEM SUMMARY

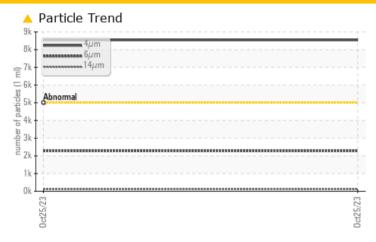
MIXING [MIXING] HYDR_002 HYDRAULIC UNIT (MIXER) MIX_002

Hydraulic System

MOBIL DTE 10 EXCEL 46 (1250 LTR)

Sample Rating Trend ISO

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TE	ST RESULTS			
Sample Status			ATTENTION	
Particles >4µm	ASTM D7647	>5000	A 8537	
Particles >6µm	ASTM D7647	>1300	2275	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	20/18/14	

Customer Id: NOKDAY **Sample No.:** WC0849605 Lab Number: 05994309 Test Package: PLANT

To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

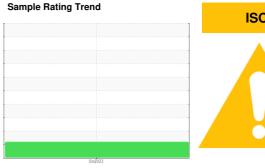


OIL ANALYSIS REPORT

MIXING [MIXING] HYDR_002 HYDRAULIC UNIT (MIXER) MIX_002

Hydraulic System

MOBIL DTE 10 EXCEL 46 (1250 LTR)





DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

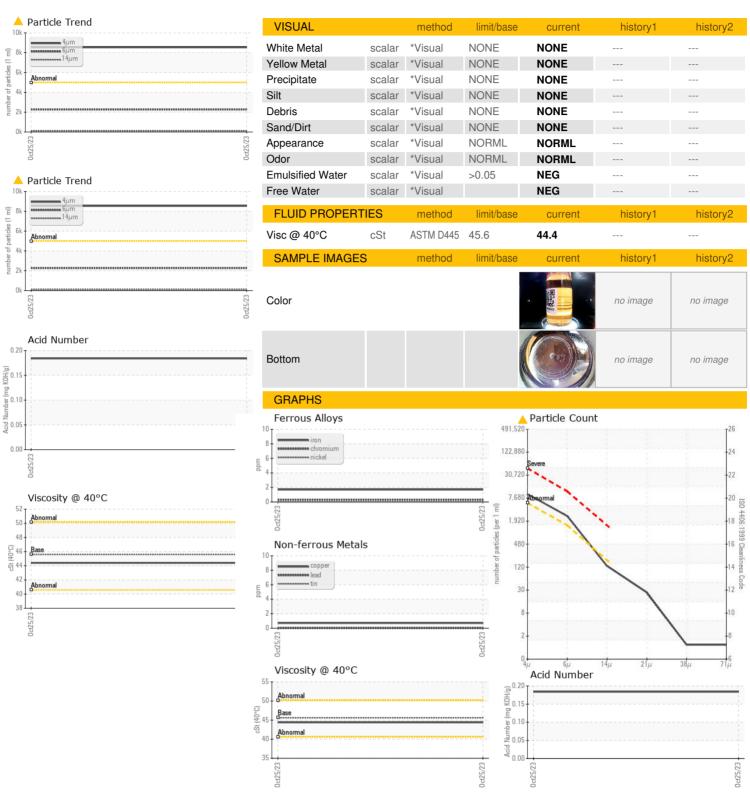
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM Sample Number Sample Date Machine Age Oil Age Oil Changed Sample Status	hrs hrs	method Client Info Client Info Client Info Client Info Client Info	limit/base	current WC0849605 25 Oct 2023 0	history1	history2
Sample Date Machine Age Oil Age Oil Changed		Client Info Client Info Client Info		25 Oct 2023		
Machine Age Oil Age Oil Changed		Client Info				
Oil Age Oil Changed		Client Info		0		
Oil Changed	hrs			U		
		Client Info		0		
Sample Status				N/A		
				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	2		
Chromium	ppm	ASTM D5185m	>20	<1		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	<1		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	<1		
Tin	ppm	ASTM D5185m	>20	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		20		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		89		
Phosphorus	ppm	ASTM D5185m		261		
Zinc	ppm	ASTM D5185m		36		
Sulfur	ppm	ASTM D5185m		1283		
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	4		
Sodium	ppm	ASTM D5185m		2		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4μm		ASTM D7647	>5000	<u>▲</u> 8537		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>160	113		
Particles >21μm		ASTM D7647	>40	23		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>^</u> 20/18/14		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.184		



OIL ANALYSIS REPORT







Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: WC0849605 : 05994309 : 10722669 Test Package : PLANT

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 31 Oct 2023 Received Diagnosed : 01 Nov 2023

: Don Baldridge Diagnostician

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

NOKIAN TYRES US OPERATIONS LLC

520 NOKIAN TYRES DRIVE DAYTON, TN

US 37321

Contact: CHRIS NAPIER christopher.napier@nokiantyres.com

T: (423)457-3121