

PROBLEM SUMMARY

Sample Rating Trend



ISO



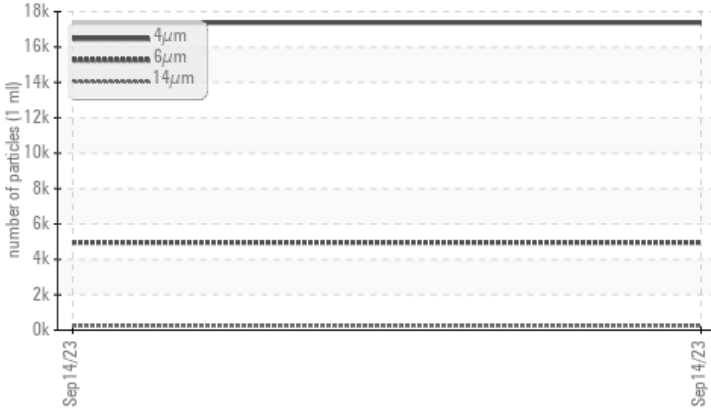
Machine Id
KAESER 4296791

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	---	---
Particles >6µm	ASTM D7647	>1300	▲ 4951	---	---
Particles >14µm	ASTM D7647	>80	▲ 247	---	---
Particles >21µm	ASTM D7647	>20	▲ 77	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/15	---	---

Customer Id: RIPHOL
Sample No.: KCP40083D
Lab Number: 05994363
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER 4296791

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KCP40083D	---	---
Sample Date	Client Info	14 Sep 2023	---	---
Machine Age	hrs	Client Info	77636	---
Oil Age	hrs	Client Info	0	---
Oil Changed	Client Info	Changed	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	---
Chromium	ppm	ASTM D5185m >10	<1	---
Nickel	ppm	ASTM D5185m >3	0	---
Titanium	ppm	ASTM D5185m >3	0	---
Silver	ppm	ASTM D5185m >2	0	---
Aluminum	ppm	ASTM D5185m >10	<1	---
Lead	ppm	ASTM D5185m >10	0	---
Copper	ppm	ASTM D5185m >50	8	---
Tin	ppm	ASTM D5185m >10	<1	---
Vanadium	ppm	ASTM D5185m	0	---
Cadmium	ppm	ASTM D5185m	0	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	---
Barium	ppm	ASTM D5185m 90	22	---
Molybdenum	ppm	ASTM D5185m 0	<1	---
Manganese	ppm	ASTM D5185m	<1	---
Magnesium	ppm	ASTM D5185m 100	28	---
Calcium	ppm	ASTM D5185m 0	0	---
Phosphorus	ppm	ASTM D5185m 0	40	---
Zinc	ppm	ASTM D5185m 0	39	---
Sulfur	ppm	ASTM D5185m 23500	24739	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	---
Sodium	ppm	ASTM D5185m	10	---
Potassium	ppm	ASTM D5185m >20	0	---
Water	%	ASTM D6304 >0.05	0.015	---
ppm Water	ppm	ASTM D6304 >500	151.2	---

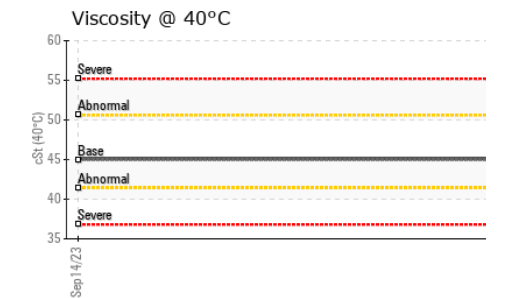
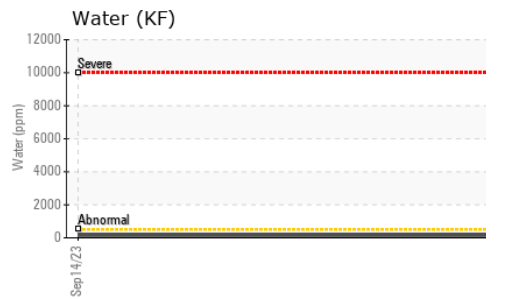
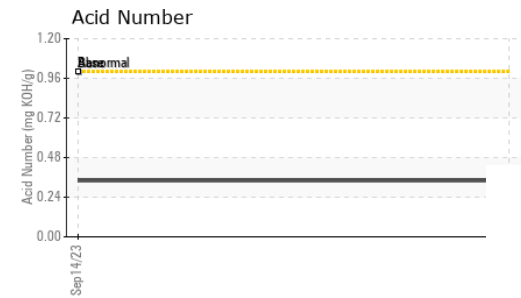
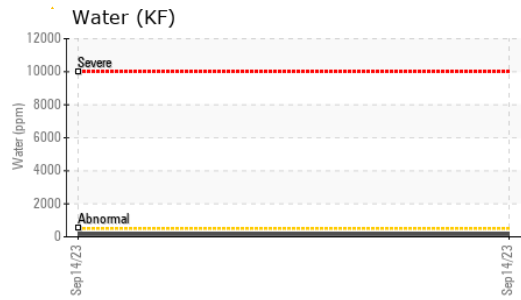
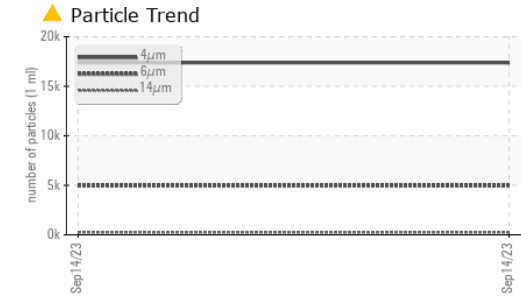
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	17373	---	---
Particles >6µm	ASTM D7647 >1300	▲ 4951	---	---
Particles >14µm	ASTM D7647 >80	▲ 247	---	---
Particles >21µm	ASTM D7647 >20	▲ 77	---	---
Particles >38µm	ASTM D7647 >4	4	---	---
Particles >71µm	ASTM D7647 >3	0	---	---
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 21/19/15	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.34	---

OIL ANALYSIS REPORT



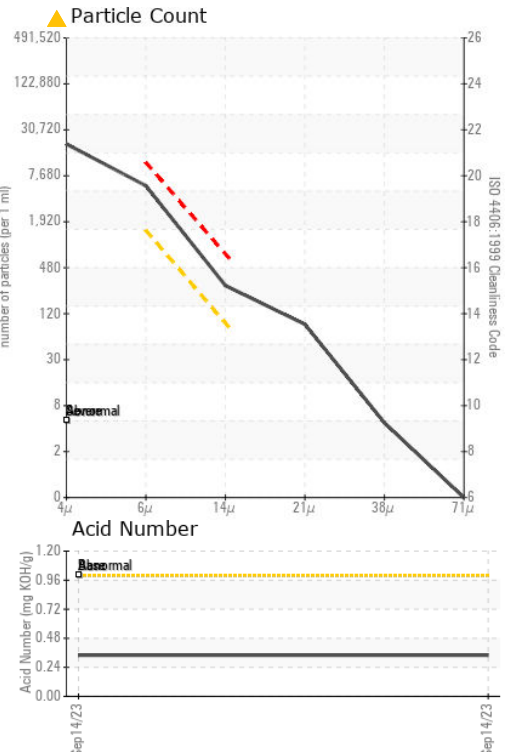
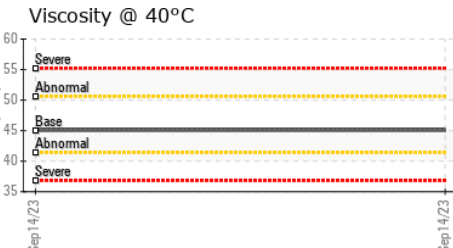
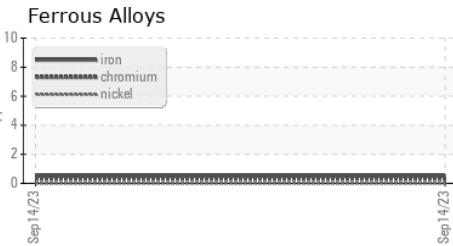
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	45.1	---

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				no image
Bottom				no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP40083D **Received** : 31 Oct 2023
Lab Number : 05994363 **Diagnosed** : 01 Nov 2023
Unique Number : 10722723 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: KF, PrtCount)

RIPLEYS ENTERTAINMENT INC
 6780 HOLLYWOOD BLVD
 HOLLYWOOD, CA
 US 90028
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)