

PROBLEM SUMMARY

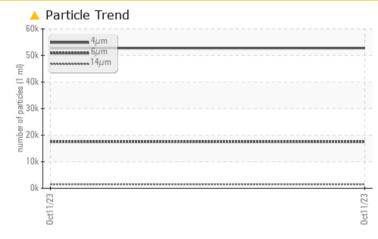
ISO

Sample Rating Trend

Machine Id 5512806 (S/N 1172) Component

Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	
Particles >6µm	ASTM D7647	>1300	<u> </u>	
Particles >14µm	ASTM D7647	>80	🔺 1496	
Particles >21µm	ASTM D7647	>20	<u> </u>	
Particles >38µm	ASTM D7647	>4	<mark>/</mark> 21	
Oil Cleanliness	ISO 4406 (c)	>/17/13	<u> </u>	

Customer Id: HDSSAN Sample No.: KCPA007749 Lab Number: 05994375 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



ISO

Machine Id 5512806 (S/N 1172)

Component Compressor

Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

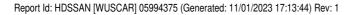
Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

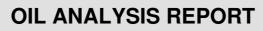
SAMPLE INFORM		method	limit/base	current	history1	history2
•			mmubase			
		Client Info		KCPA007749		
Sample Date	la una	Client Info		11 Oct 2023		
Machine Age	hrs	Client Info		7406		
Dil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	3		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	20		
Molybdenum	ppm	ASTM D5185m	0	<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	100	0		
Calcium	ppm	ASTM D5185m	0	0		
Phosphorus	ppm	ASTM D5185m	0	152		
Zinc	ppm	ASTM D5185m	0	30		
Sulfur	ppm	ASTM D5185m	23500	8541		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		4		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	0.003		
ppm Water	ppm	ASTM D6304	>500	37.6		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		52786		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>80	<u> </u>		
Particles >21µm		ASTM D7647	>20	<u> </u>		
		ASTM D7647	>4	<u> </u>		
•		ASTM D7647	>3	1		
Particles >38µm Particles >71µm						
Particles >38µm Particles >71µm		ISO 4406 (c)	>/17/13	A 23/21/18		
Particles >38µm	TION		>/17/13 limit/base	23/21/18 current	 history1	 history2

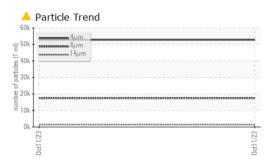


Contact/Location: Service Manager - HDSSAN

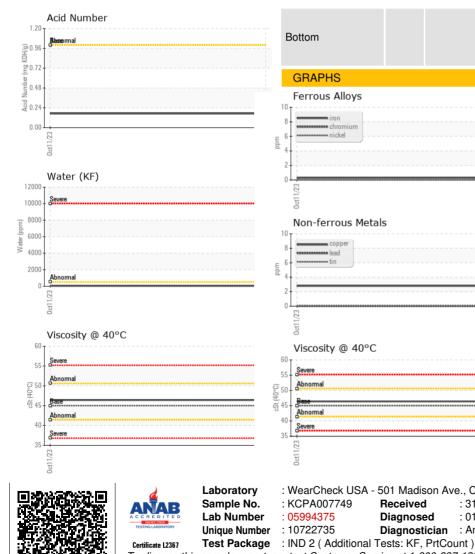


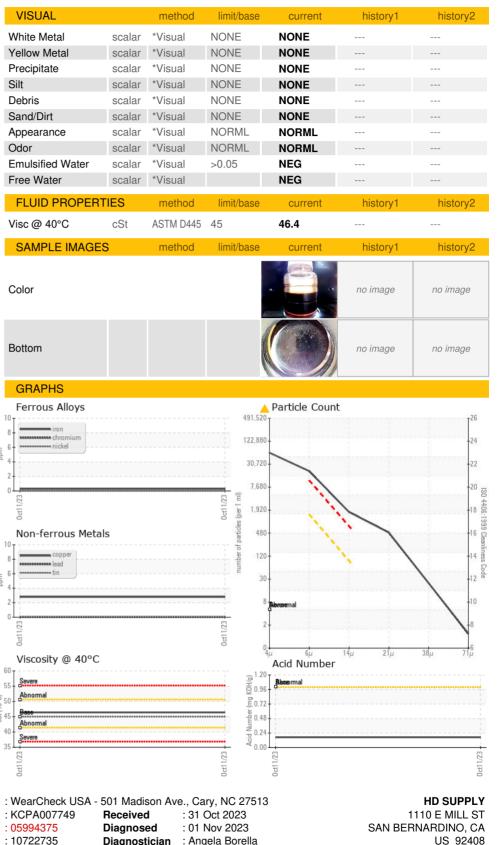
Built for a lifetime











Contact: Service Manager

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: Service Manager - HDSSAN

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.