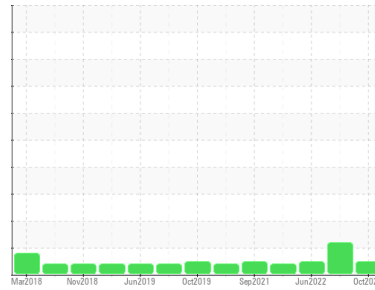




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KR-FA-007001 - COMP 2
 Component
Refrigeration Compressor
 Fluid
USPI 1009-68 SC (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			USP0002948	USP0001178	USP230985
Sample Date	Client Info			30 Oct 2023	15 Oct 2023	14 Jun 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<1	0	0
Chromium	ppm	ASTM D5185m	>2	<1	0	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>2	0	<1	0
Copper	ppm	ASTM D5185m	>8	<1	<1	0
Tin	ppm	ASTM D5185m	>4	<1	0	0
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m		0	2	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	<1
Zinc	ppm	ASTM D5185m		0	2	0
Sulfur	ppm	ASTM D5185m	50	8	0	<1

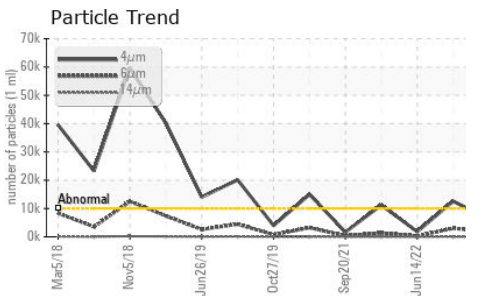
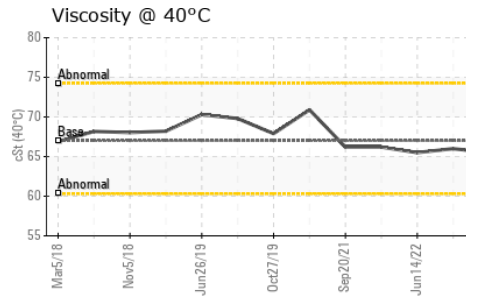
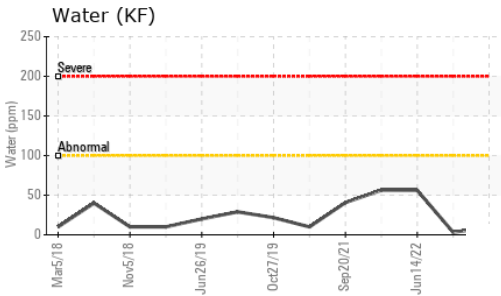
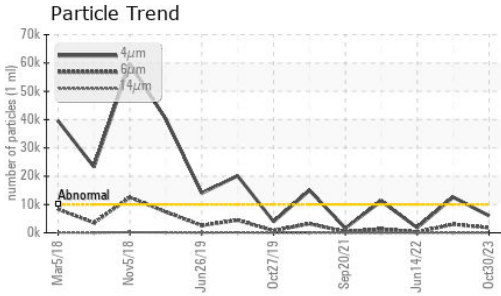
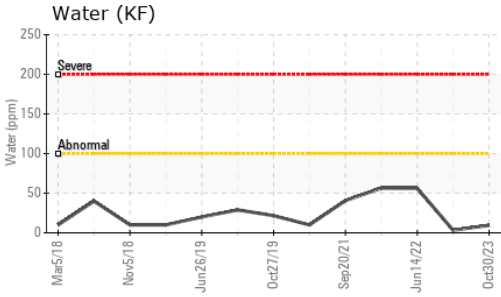
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	0	0
Sodium	ppm	ASTM D5185m		1	0	0
Potassium	ppm	ASTM D5185m	>20	<1	<1	0
Water	%	ASTM D6304	>0.01	0.001	0.001	0.005
ppm Water	ppm	ASTM D6304	>100	9.6	3.2	56.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	6010	▲ 12586	1801
Particles >6µm		ASTM D7647	>2500	1798	▲ 3003	233
Particles >14µm		ASTM D7647	>640	68	68	13
Particles >21µm		ASTM D7647	>160	8	10	3
Particles >38µm		ASTM D7647	>40	0	0	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	20/18/13	▲ 21/19/13	18/15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.015	0.015	0.015



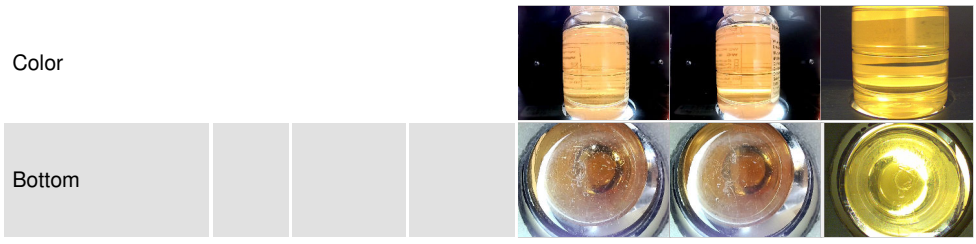
OIL ANALYSIS REPORT



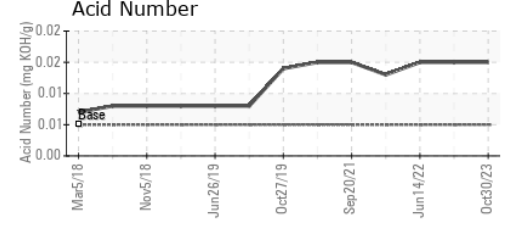
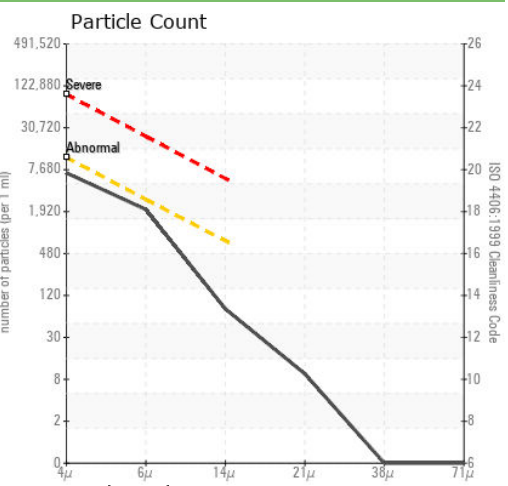
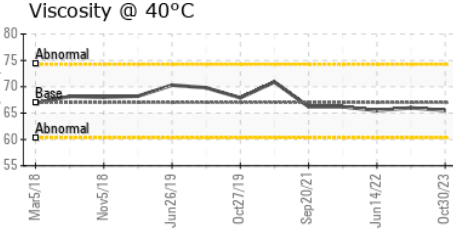
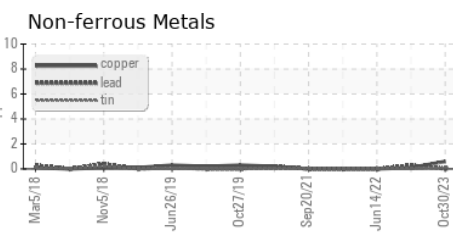
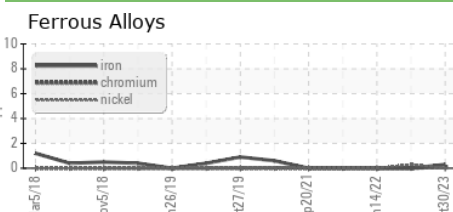
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 67	65.5	66.0	65.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0002948 **Received** : 31 Oct 2023
Lab Number : 05994463 **Diagnosed** : 01 Nov 2023
Unique Number : 10722823 **Diagnostician** : Doug Bogart
Test Package : IND 2

KraftHeinz - Kirksville - Plant 8333 USP
 2504 INDUSTRIAL RD
 KIRKSVILLE, MO
 US 63501
Contact: THOMAS BARRETT
 thomas.barrett@kraftheinz.com
 T:
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)