



# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**IPS 32**  
 Machine Id  
**SULLAIR 201603220015 - SM HENTGES**  
 Component  
**Compressor**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCH05994493</b>	---	---
Sample Date	Client Info			<b>25 Oct 2023</b>	---	---
Machine Age	hrs	Client Info		<b>45968</b>	---	---
Oil Age	hrs	Client Info		<b>8000</b>	---	---
Oil Changed	Client Info			<b>Changed</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>5</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m	>25	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m	>50	<b>21</b>	---	---
Tin	ppm	ASTM D5185m	>15	<b>1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

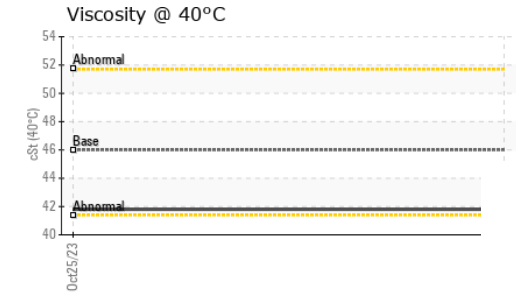
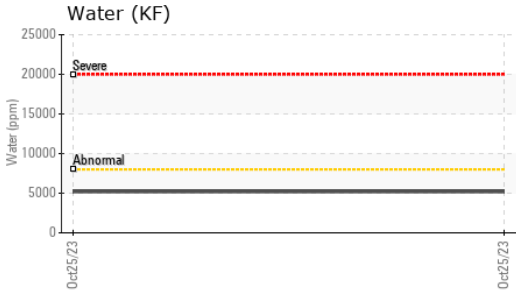
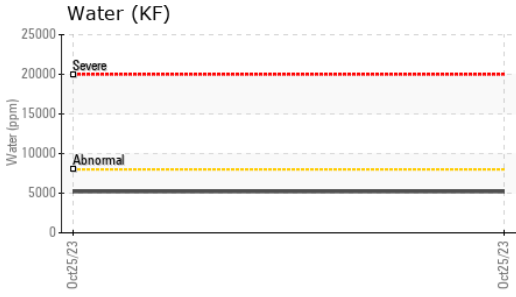
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	<b>1</b>	---	---
Barium	ppm	ASTM D5185m	525	<b>228</b>	---	---
Molybdenum	ppm	ASTM D5185m	10	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>1</b>	---	---
Magnesium	ppm	ASTM D5185m	5	<b>4</b>	---	---
Calcium	ppm	ASTM D5185m	10	<b>9</b>	---	---
Phosphorus	ppm	ASTM D5185m	250	<b>10</b>	---	---
Zinc	ppm	ASTM D5185m	100	<b>90</b>	---	---
Sulfur	ppm	ASTM D5185m	400	<b>304</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>3</b>	---	---
Sodium	ppm	ASTM D5185m		<b>49</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>8</b>	---	---
Water	%	ASTM D6304	>0.8	<b>0.520</b>	---	---
ppm Water	ppm	ASTM D6304	>8000	<b>5200</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.86</b>	---	---



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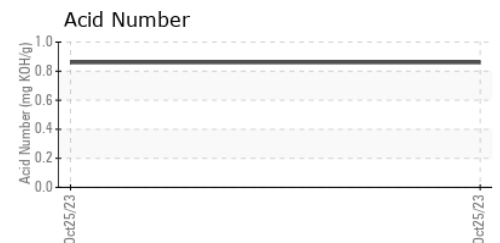
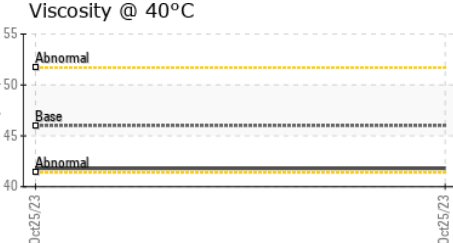
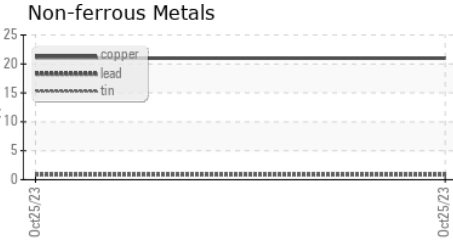
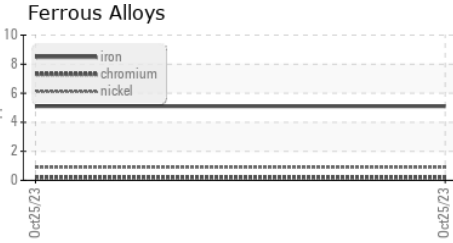
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.8	0.2%	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	41.8	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05994493 **Received** : 31 Oct 2023  
**Lab Number** : 05994493 **Diagnosed** : 01 Nov 2023  
**Unique Number** : 10722853 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)