

COOLANT REPORT

Sample Rating Trend





Fluid

KANSAS/15/EG - EXCAVATOR 20.142L [KANSAS^15^EG - EXCAVATOR] Component Coolant



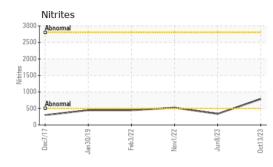


EXTENDED LIFE COOLANT (--- GAL)

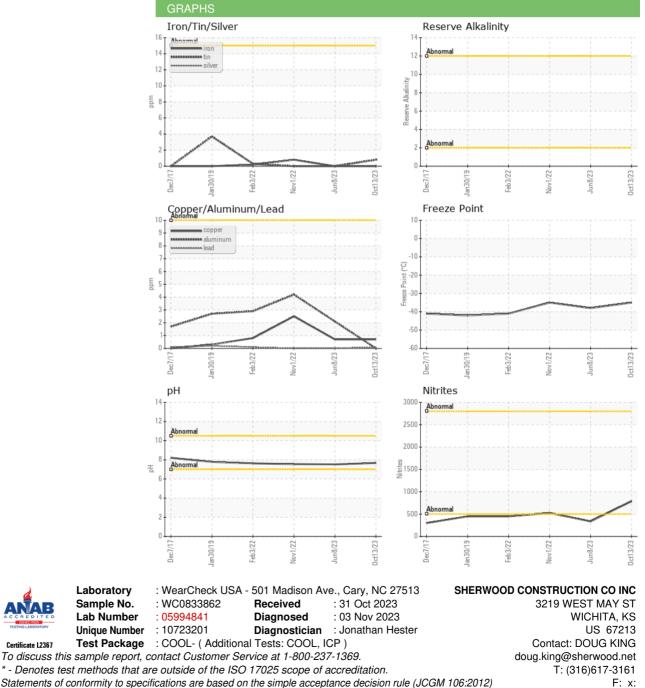
DIAGNOSIS	SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WC0833862	WC0789846	WC0745907
he fluid is suitable for further service.	Sample Date		Client Info		13 Oct 2023	08 Jun 2023	01 Nov 2022
Corrosion	Machine Age	hrs	Client Info		6095	5820	4858
Il metal levels are normal indicating no corrosion	Oil Age	hrs	Client Info		6095	5820	5202
n the cooling system.	Oil Changed		Client Info		Not Changd	Not Changd	N/A
Contaminants	Sample Status				NORMAL	NORMAL	NORMAL
here is no indication of any contamination in the olant.	PHYSICAL TEST I	RESULTS	method	limit/base	current	history1	history2
Coolant Condition	Specific Gravity		*ASTM D1298		1.068	1.069	1.068
Glycol and nitrite levels are acceptable. The pH	рН	Scale 0-14	ASTM D1287		7.67	7.52	7.55
evel of this fluid is within the acceptable limits.	Nitrites	ppm	AP-053:2009		788	336	524
	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		50.6	51.0	50.9
	Freezing Point	°F	ASTM D3321		-35	-38	-35
	Total Dissolved Solids				322.0	364.5	306.5
	Carboxylate				fail	fail	fail
	CORROSION INF	IIBITORS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130		2	5	23
	Phosphorus	ppm	ASTM D6130		5	0	0
	Boron	ppm	ASTM D6130		0	0	16
	Molybdenum	ppm	ASTM D6130		546	1079	990
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	0	0	<1
	Aluminum	ppm	ASTM D6130	>10	0	2	4
	Copper	ppm	ASTM D6130	>10	<1	<1	2
	Lead	ppm	ASTM D6130	>10	<1	0	0
	Tin	ppm	ASTM D6130	>10	<1	0	0
	Zinc	ppm	ASTM D6130		1	3	4
	CONTAMINANTS	6	method	limit/base	current	history1	history2
	Chlorine	ppm	ASTM D6130		19	0	30
	CARRIER SALTS	3	method	limit/base	current	history1	history2
	Sodium	ppm	ASTM D6130		3791	5662	5571
	Potassium	ppm	ASTM D6130		78	126	200
	SCALE POTENT	IAL	method	limit/base	current	history1	history2
	Calcium	ppm	ASTM D6130		4	6	7



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