

## **COOLANT REPORT**

Sample Rating Trend

### NORMAL

#### Area OKLAHOMA/105 Machine Id 08.509 [OKLAHOMA^105] Component

**Coolant** 

CATERPILLAR ELC (--- GAL)

#### DIAGNOSIS

#### Recommendation

The fluid is suitable for further service.

#### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

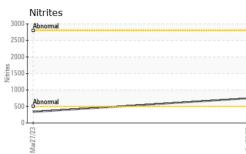
#### **Coolant Condition**

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

- GAL)			Mar2023	0ct2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0857466	WC0800830	
Sample Date		Client Info		23 Oct 2023	27 Mar 2023	
Machine Age	hrs	Client Info		500	500	
Oil Age	hrs	Client Info		500	500	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.067	1.068	
рН	Scale 0-14	ASTM D1287		7.68	8.10	
Nitrites	ppm	AP-053:2009		748	336	
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		49.9	50.2	
Freezing Point	°F	ASTM D3321		-33	-35	
Total Dissolved Solids				336.5	296.5	
Carboxylate				fail	pass	
CORROSION INHI	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	5	5	
Phosphorus	ppm	ASTM D6130	0	14	33	
Boron	ppm	ASTM D6130	0	0	0	
Molybdenum	ppm	ASTM D6130	950	266	113	
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	0	
Aluminum	ppm	ASTM D6130	>10	0	<1	
Copper	ppm	ASTM D6130	>10	3	<1	
Lead	ppm	ASTM D6130	>10	<1	0	
Tin	ppm	ASTM D6130	>10	<1	0	
Zinc	ppm	ASTM D6130		1	2	
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		13	12	
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3831	5856	
Potassium	ppm	ASTM D6130		45	103	
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		3	34	
Magnesium	ppm	ASTM D6130		2	3	



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		0ct23/23	Abnormal CEC/C2PEW Freeze	Point	Ort2373
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Submitted By: GARRETT ADAMS

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