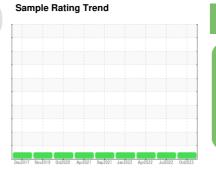


COOLANT REPORT

KANSAS/15/EG - EXCAVATOR 20.136L [KANSAS^15^EG - EXCAVATOR]





NORMAL

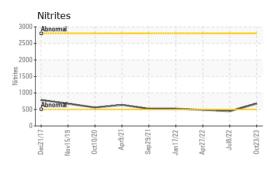
EXTENDED LIFE COOLANT (--- GAL)

Coolant Fluid

DIAGNOSIS	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WC0833823	WC0673570	WC0621184
The fluid is suitable for further service.	Sample Date		Client Info		23 Oct 2023	08 Jul 2022	27 Apr 2022
Corrosion	Machine Age	hrs	Client Info		7598	6360	6163
All metal levels are normal indicating no corrosion	Oil Age	hrs	Client Info		7598	6360	5891
n the cooling system.	Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Contaminants	Sample Status				NORMAL	NORMAL	NORMAL
here is no indication of any contamination in the olant.	PHYSICAL TEST F	RESULTS	s method	limit/base	current	history1	history2
coolant Condition	Specific Gravity		*ASTM D1298		1.067	1.068	1.068
Glycol and nitrite levels are acceptable. The pH	рН	Scale 0-14	ASTM D1287		7.93	7.71	7.82
vel of this fluid is within the acceptable limits.	Nitrites	ppm	AP-053:2009		676	448	488
	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		49.9	50.2	50.2
	Freezing Point	°F	ASTM D3321		-33	-35	-35
	Total Dissolved Solids				306.5	357.0	358.0
	Carboxylate				fail	fail	pass
	CORROSION INF	IIBITORS	6 method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130		2	17	12
	Phosphorus	ppm	ASTM D6130		4	0	1
	Boron	ppm	ASTM D6130		0	0	0
	Molybdenum	ppm	ASTM D6130		671	1200	1068
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	0	0	0
	Aluminum	ppm	ASTM D6130	>10	0	1	<1
	Copper	ppm	ASTM D6130	>10	<1	<1	<1
	Lead	ppm	ASTM D6130	>10	<1	<1	0
	Tin	ppm	ASTM D6130	>10	<1	<1	0
	Zinc	ppm	ASTM D6130		0	<1	0
	CONTAMINANTS	5	method	limit/base	current	history1	history2
	Chlorine	ppm	ASTM D6130		10	2	0
	CARRIER SALTS	\$	method	limit/base	current	history1	history2
	Sodium	ppm	ASTM D6130		3962	3013	2764
	Potassium	ppm	ASTM D6130		31	53	24
	SCALE POTENT	IAL	method	limit/base	current	history1	history2
	Calcium	ppm	ASTM D6130		1	2	4
	Magnesium	ppm	ASTM D6130		<1	<1	<1



COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Orange	Orange
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					

