

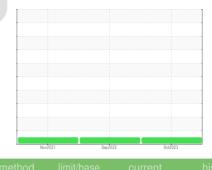
# **COOLANT REPORT**

Sample Rating Trend





# Area KANSAS/44 Machine Id 46.103L [KANSAS^44]





## CATERPILLAR ELC (8 GAL)

## DIAGNOSIS

#### Recommendation

The fluid is suitable for further service.

### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

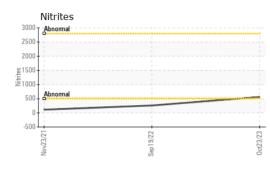
### **Coolant Condition**

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

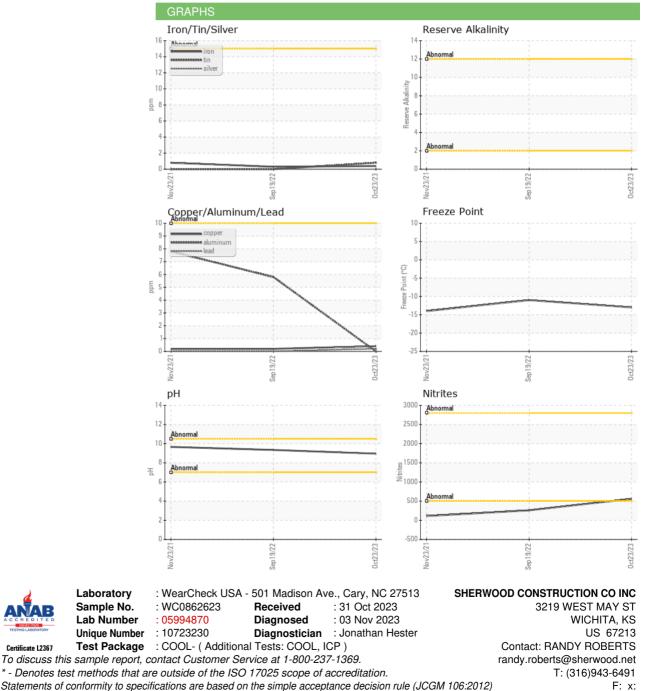
| SAMPLE INFORM          | <b>NATION</b> | method      | limit/base | current     | history1    | history2    |
|------------------------|---------------|-------------|------------|-------------|-------------|-------------|
| Sample Number          |               | Client Info |            | WC0862623   | WC0712315   | WC0640026   |
| Sample Date            |               | Client Info |            | 23 Oct 2023 | 19 Sep 2022 | 23 Nov 2021 |
| Machine Age            | hrs           | Client Info |            | 11071       | 11071       | 10822       |
| Oil Age                | hrs           | Client Info |            | 11317       | 11071       | 0           |
| Oil Changed            |               | Client Info |            | Not Changd  | Not Changd  | Not Changd  |
| Sample Status          |               |             |            | NORMAL      | NORMAL      | NORMAL      |
| PHYSICAL TEST F        | RESULTS       | method      | limit/base | current     | history1    | history2    |
| Specific Gravity       |               | *ASTM D1298 |            | 1.055       | 1.054       |             |
| pН                     | Scale 0-14    | ASTM D1287  |            | 8.95        | 9.34        | 9.66        |
| Nitrites               | ppm           | AP-053:2009 |            | 560         | 260         | 112         |
| Reserve Alkalinity     | Scale 0-20    | *ASTM D1121 |            |             |             |             |
| Percentage Glycol      | %             | ASTM D3321  |            | 40.3        | 39.8        | 39          |
| Freezing Point         | °F            | ASTM D3321  |            | -13         | -11         | -14         |
| Total Dissolved Solids |               |             |            | 363.5       | 407.0       | 430.0       |
| Carboxylate            |               |             |            | fail        | pass        | pass        |
| CORROSION INH          | IBITORS       | method      | limit/base | current     | history1    | history2    |
| Silicon                | ppm           | ASTM D6130  | 0          | 8           | 25          | 24          |
| Phosphorus             | ppm           | ASTM D6130  | 0          | 6           | 38          | 3           |
| Boron                  | ppm           | ASTM D6130  | 0          | 17          | 30          | 26          |
| Molybdenum             | ppm           | ASTM D6130  | 950        | 444         | 691         | 773         |
| CORROSION              |               | method      | limit/base | current     | history1    | history2    |
| Iron                   | ppm           | ASTM D6130  | >15        | <1          | <1          | <1          |
| Aluminum               | ppm           | ASTM D6130  | >10        | 0           | 6           | 8           |
| Copper                 | ppm           | ASTM D6130  | >10        | <1          | <1          | <1          |
| Lead                   | ppm           | ASTM D6130  | >10        | <1          | 0           | 0           |
| Tin                    | ppm           | ASTM D6130  | >10        | <1          | 0           | 0           |
| Zinc                   | ppm           | ASTM D6130  |            | <1          | 0           | <1          |
| CONTAMINANTS           | ;             | method      | limit/base | current     | history1    | history2    |
| Chlorine               | ppm           | ASTM D6130  |            | 53          | 97          | 99          |
| CARRIER SALTS          |               | method      | limit/base | current     | history1    | history2    |
| Sodium                 | ppm           | ASTM D6130  |            | 1341        | 1190        | 994         |
| Potassium              | ppm           | ASTM D6130  |            | 6137        | 3624        | 4640        |
| SCALE POTENTI          | AL            | method      | limit/base | current     | history1    | history2    |
| Calcium                | ppm           | ASTM D6130  |            | 2           | 1           | 1           |
| Magnesium              | ppm           | ASTM D6130  |            | <1          | 0           | <1          |
| -                      |               |             |            |             |             |             |

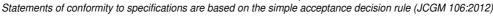


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