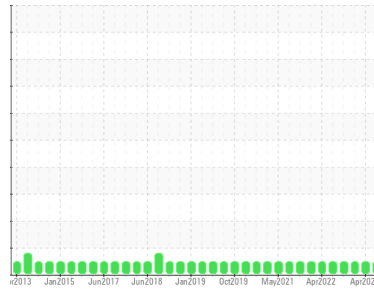




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id **VILTER B50210 - FC-2 BOOSTER**

Component
Compressor

Fluid
PETRO CANADA REFLO XL SYNTHETIC BLEND (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0850263	WC0791890	WC0755454
Sample Date	Client Info		20 Oct 2023	16 Apr 2023	30 Jan 2023
Machine Age	hrs	Client Info	29957	25702	23980
Oil Age	hrs	Client Info	65237	60982	0
Oil Changed	Client Info		Not Changed	Not Changed	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>50	1	7	7
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>15	0	0	0
Lead	ppm	ASTM D5185m	>65	0	0	0
Copper	ppm	ASTM D5185m	>65	<1	<1	<1
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		0	0	<1
Phosphorus	ppm	ASTM D5185m		3	17	31
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		1216	1237	1509

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>35	<1	5	<1
Sodium	ppm	ASTM D5185m		0	0	1
Potassium	ppm	ASTM D5185m	>20	<1	<1	0
Water	%	ASTM D6304	>0.1	0.002	0.001	0.002
ppm Water	ppm	ASTM D6304	>1000	22.0	11.9	24.1

FLUID CLEANLINESS

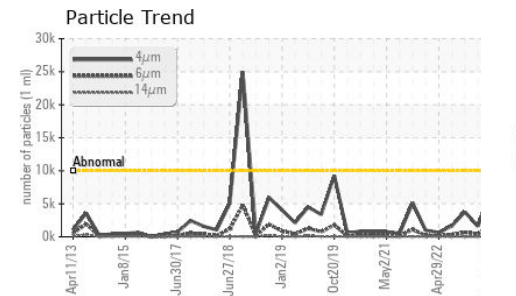
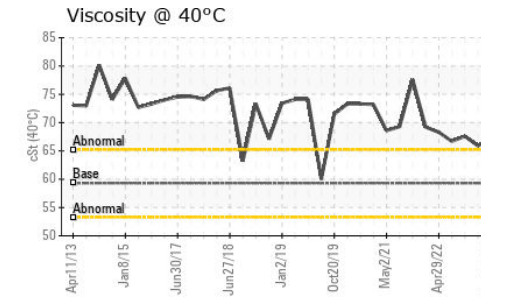
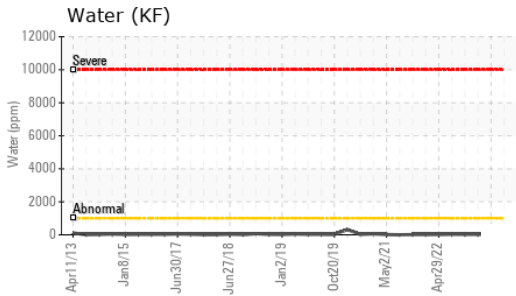
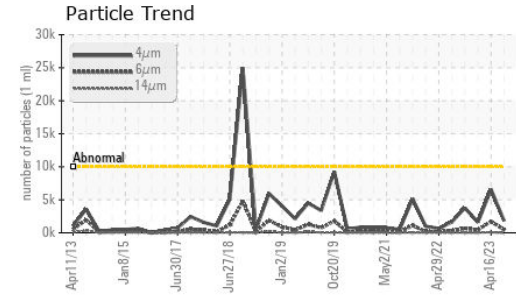
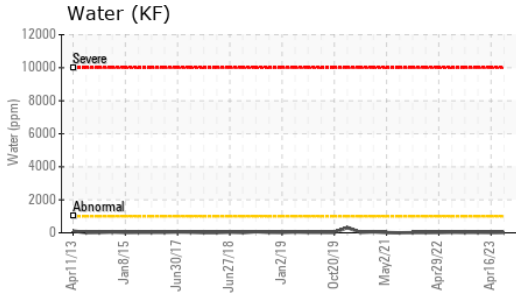
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	1824	6575	1590
Particles >6µm	ASTM D7647	>2500	474	1731	425
Particles >14µm	ASTM D7647	>320	11	75	27
Particles >21µm	ASTM D7647	>80	3	14	6
Particles >38µm	ASTM D7647	>20	0	1	0
Particles >71µm	ASTM D7647	>4	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	18/16/11	20/18/13	18/16/12

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.1	0.012	0.066	0.06



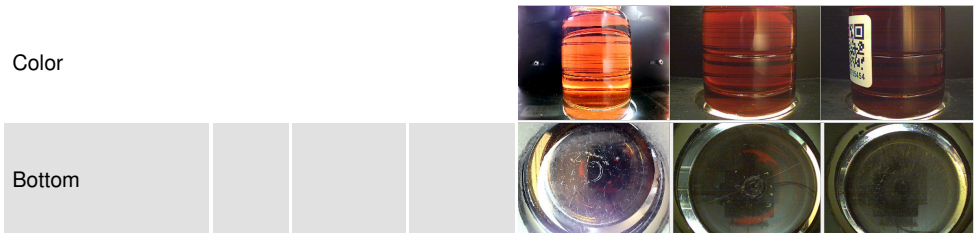
OIL ANALYSIS REPORT



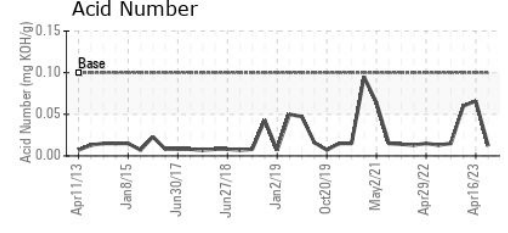
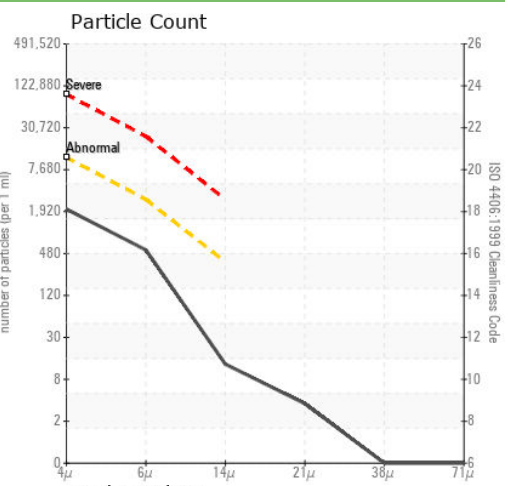
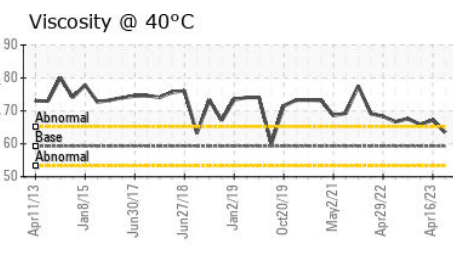
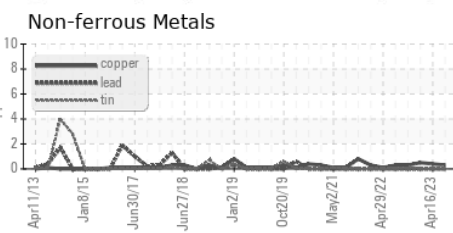
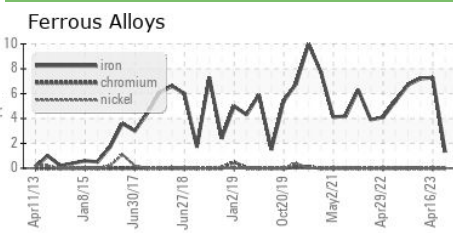
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	59.3	63.5	67.2	65.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0850263
Lab Number : 05995051
Unique Number : 10723411
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Rochelle Foods - PRE
 1001 South Main, P.O. Box 45
 Rochelle, IL
 US 61068
 Contact: JAMES ROBINSON III
 jrobinson3@hormel.com
 T:
 F: (815)562-4147

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)