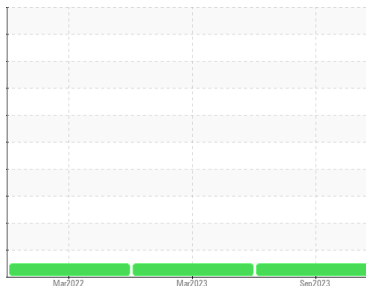




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**ROTAIR PLUS [156160]**  
 Machine Id  
**CHICAGO PNEUMATIC CAI415123 - BCI ACRYLICS**  
 Component  
**Compressor**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCZ05995075</b>	UCZ05825084	UCZ05510912
Sample Date	Client Info			<b>28 Sep 2023</b>	31 Mar 2023	30 Mar 2022
Machine Age	hrs	Client Info		<b>34171</b>	33167	31817
Oil Age	hrs	Client Info		<b>1000</b>	2352	3000
Oil Changed	Client Info			<b>Not Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	0
Copper	ppm	ASTM D5185m	>50	<b>1</b>	2	3
Tin	ppm	ASTM D5185m	>15	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	<1	8
Phosphorus	ppm	ASTM D5185m		<b>370</b>	427	433
Zinc	ppm	ASTM D5185m		<b>129</b>	190	214
Sulfur	ppm	ASTM D5185m		<b>668</b>	845	1069

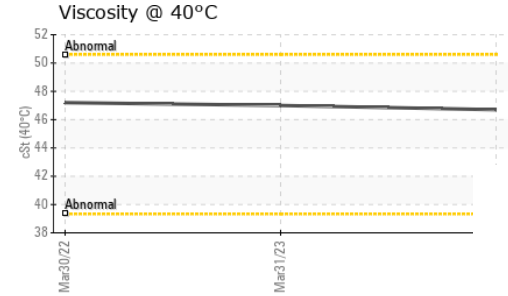
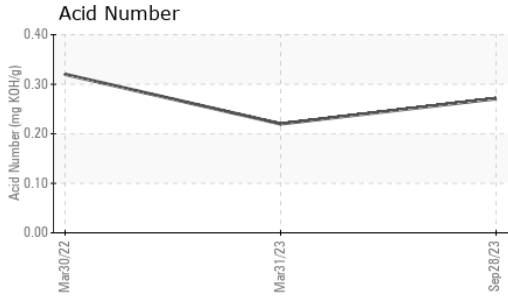
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>6</b>	7	8
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	1	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.271</b>	0.22	0.32

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

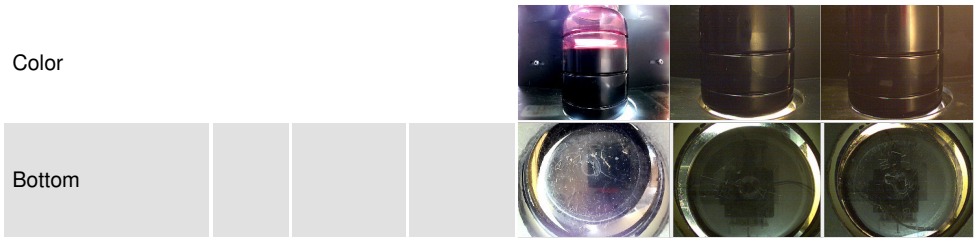


# OIL ANALYSIS REPORT

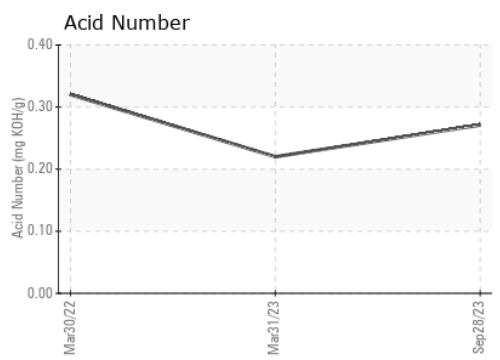
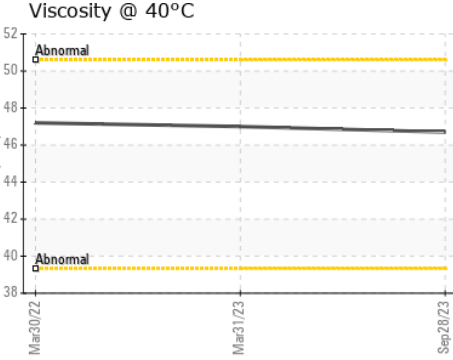
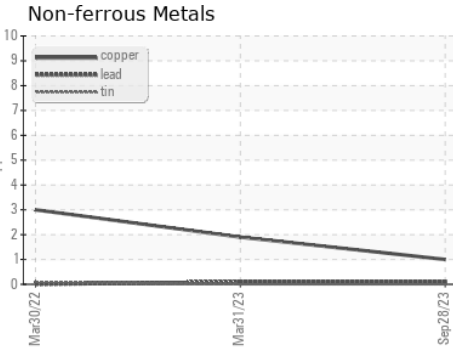
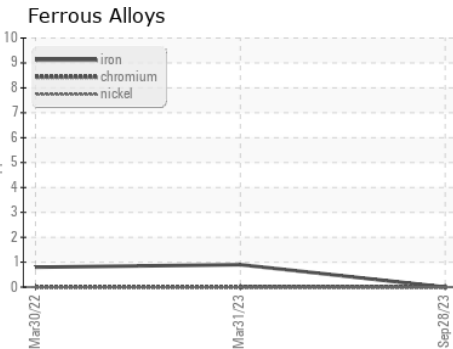


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.7	47.0	47.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCZ05995075    **Received** : 31 Oct 2023  
**Lab Number** : 05995075    **Diagnosed** : 01 Nov 2023  
**Unique Number** : 10723435    **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**ZORN COMPRESSOR EQUIPMENT**  
 227 AMBROSIO DR, SUITE A  
 GURNEE, IL  
 US 60031  
 Contact: Rachel Pesnikov  
 rachel.pesnikov@zornair.com  
 T: (847)599-1333  
 F: x:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)