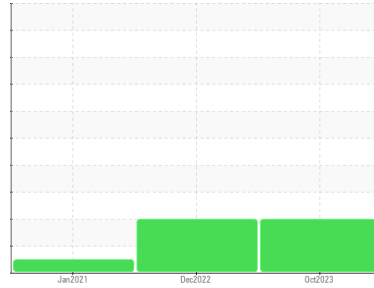
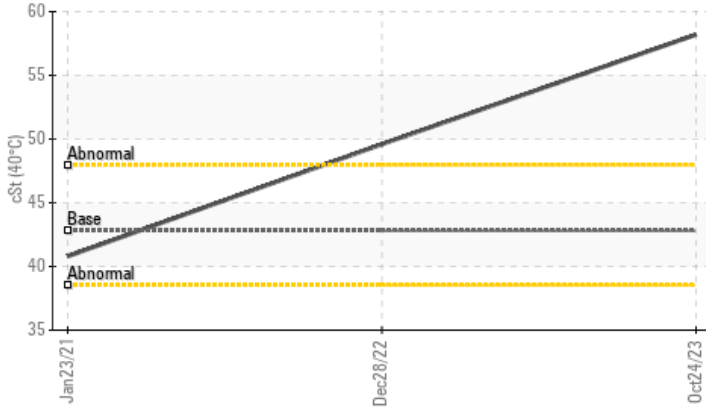


Area  
**PALLUBE 32 FG**  
Machine Id  
**PALATEK 19KE000598 - SALM PARTNERS**  
Component  
**Compressor**

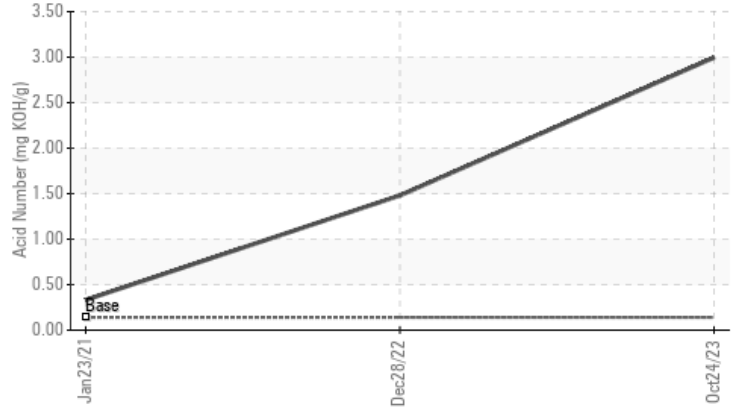


**COMPONENT CONDITION SUMMARY**

▲ Viscosity @ 40°C



▲ Acid Number



**RECOMMENDATION**

We advise that you check for a possible overheat condition. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

**PROBLEMATIC TEST RESULTS**

Sample Status				<b>ABNORMAL</b>	ATTENTION	NORMAL
Barium	ppm	ASTM D5185m	730	▲ <b>0</b>	▲ 0	0
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	▲ <b>2.996</b>	▲ 1.48	0.332
Visc @ 40°C	cSt	ASTM D445	42.8	▲ <b>58.2</b>	49.6	40.8

Customer Id: UCVACGRE  
Sample No.: UCS05995095  
Lab Number: 05995095  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check For Overheating	---	---	?	We advise that you check for a possible overheat condition.

## HISTORICAL DIAGNOSIS

### 28 Dec 2022 Diag: Doug Bogart

#### DEGRADATION



The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is at the top-end of the recommended limit. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type.

[view report](#)



### 23 Jan 2021 Diag: Jonathan Hester

#### NORMAL

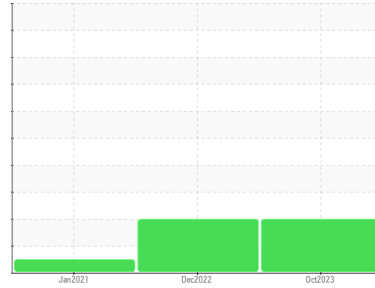


Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



Area  
**PALLUBE 32 FG**  
Machine Id  
**PALATEK 19KE000598 - SALM PARTNERS**  
Component  
**Compressor**



**DIAGNOSIS**

**Recommendation**

We advise that you check for a possible overheat condition. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

**Wear**

All component wear rates are normal.

**Contamination**

There is no indication of any contamination in the oil.

**Fluid Condition**

The AN level is above the recommended limit. The oil viscosity is higher than normal. Additive levels indicate the addition of a different brand, or type of oil.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCS05995095</b>	UCS05730128	UCS05172929
Sample Date	Client Info			<b>24 Oct 2023</b>	28 Dec 2022	23 Jan 2021
Machine Age	hrs	Client Info		<b>17199</b>	13501	5164
Oil Age	hrs	Client Info		<b>3698</b>	4000	3980
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>ABNORMAL</b>	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	0	3
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	1
Tin	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	730	<b>▲ 0</b>	▲ 0	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	0.0	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	0	<b>0</b>	0	1
Phosphorus	ppm	ASTM D5185m	0	<b>244</b>	▲ 262	381
Zinc	ppm	ASTM D5185m	0	<b>0</b>	0	40
Sulfur	ppm	ASTM D5185m	590	<b>420</b>	390	299

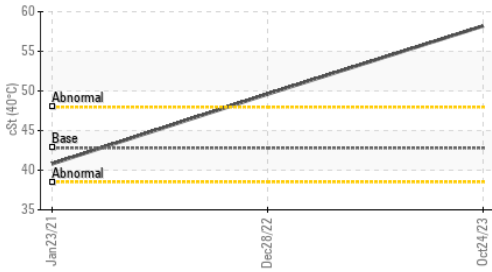
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	11
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	2	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	<b>▲ 2.996</b>	▲ 1.48	0.332

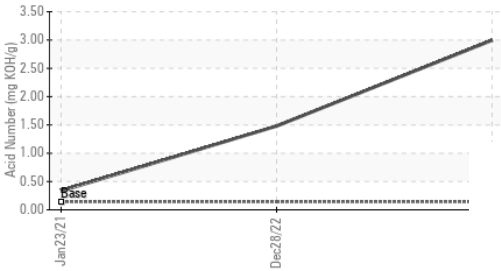
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

▲ Viscosity @ 40°C



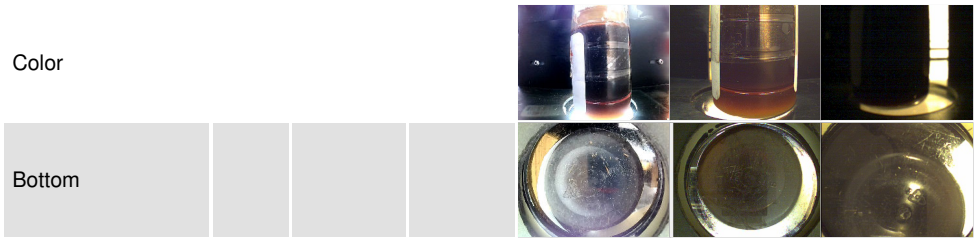
▲ Acid Number



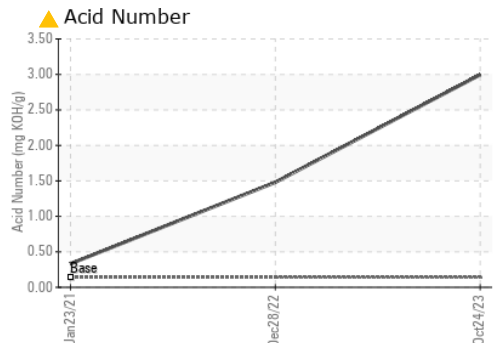
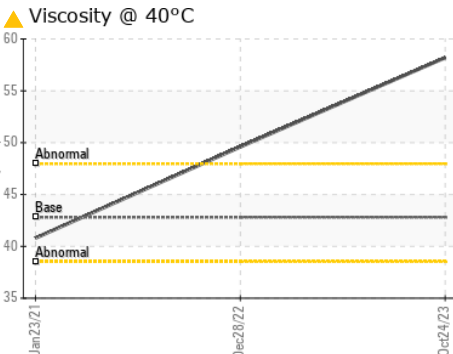
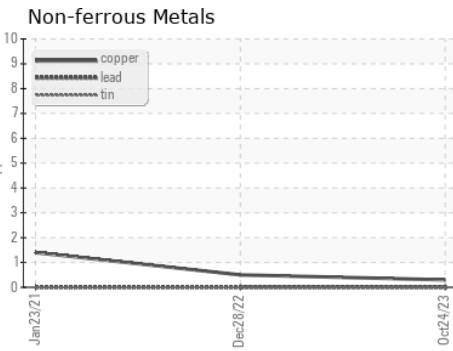
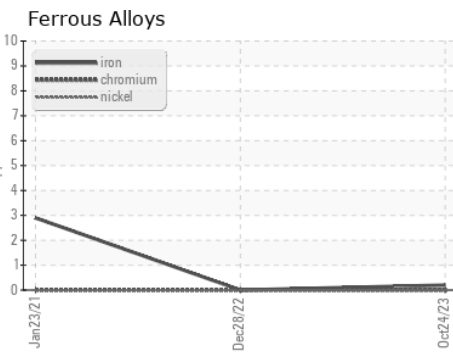
FLUID PROPERTIES	method	limit/base	current	history1	history2
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Visc @ 40°C	cSt	ASTM D445	42.8	▲ 58.2	49.6	40.8
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SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCS05995095 **Received** : 31 Oct 2023  
**Lab Number** : 05995095 **Diagnosed** : 08 Nov 2023  
**Unique Number** : 10723455 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**VACUUM PUMP and COMPRESSOR**  
 1490 GRUBER RD  
 GREEN BAY, WI  
 US 54313  
 Contact: ROBIN  
 robin@vpc-inc.com  
 T: (920)662-1113  
 F: (920)662-1116

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)