

## **COOLANT REPORT**

#### Sample Rating Trend

NORMAL

#### Area COLORADO/443 Machine Id 78.258 [COLORADO^443] Component

Coolant

### CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

#### DIAGNOSIS

#### Recommendation

The fluid is suitable for further service.

#### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

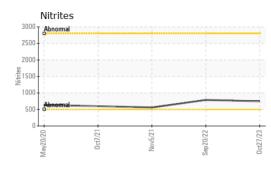
#### **Coolant Condition**

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

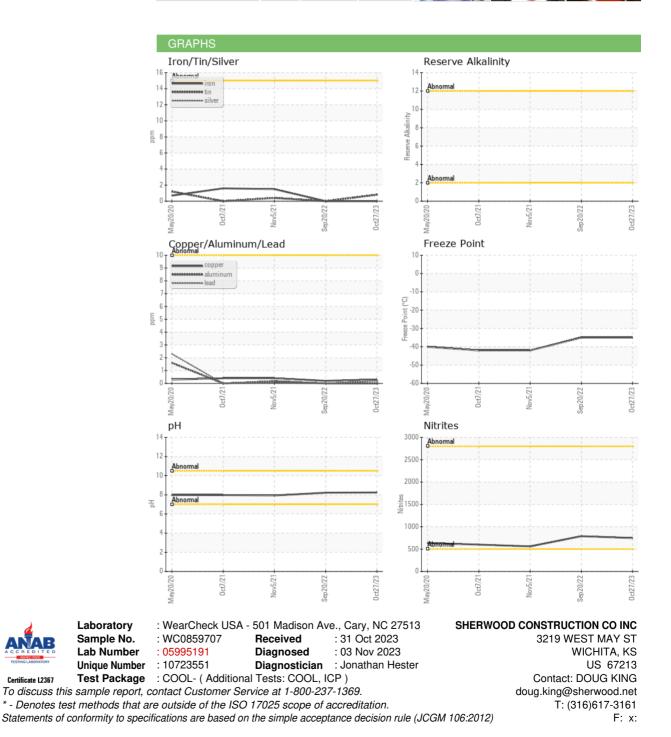
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SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0859707	WC0718080	WC0607687
Sample Date		Client Info		27 Oct 2023	20 Sep 2022	05 Nov 2021
Machine Age	hrs	Client Info		17280	16978	16229
Oil Age	hrs	Client Info		17280	16978	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.068	1.068	
pН	Scale 0-14	ASTM D1287		8.24	8.22	7.93
Nitrites	ppm	AP-053:2009		748	788	560
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		50.6	50.8	51
Freezing Point	°F	ASTM D3321		-35	-35	-42
Total Dissolved Solids				352.0	419.0	396.0
Carboxylate				fail	pass	pass
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	53	136	112
Phosphorus	ppm	ASTM D6130	0	50	197	12
Boron	ppm	ASTM D6130	0	132	572	62
Molybdenum	ppm	ASTM D6130	950	587	698	1107
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	0	2
Aluminum	ppm	ASTM D6130	>10	0	0	<1
Copper	ppm	ASTM D6130	>10	<1	<1	<1
Lead	ppm	ASTM D6130	>10	<1	0	<1
Tin	ppm	ASTM D6130	>10	<1	0	<1
Zinc	ppm	ASTM D6130		0	0	<1
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		11	0	1200
CARRIER SALTS	;	method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3953	4030	3497
Potassium	ppm	ASTM D6130		204	840	398
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		2	2	3
Magnesium	ppm	ASTM D6130		- <1	0	1
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