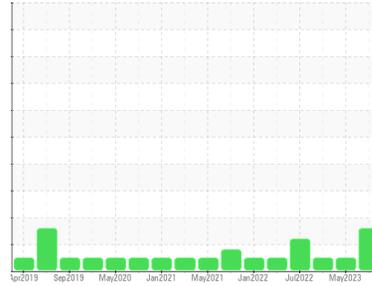


PROBLEM SUMMARY

Sample Rating Trend



ISO



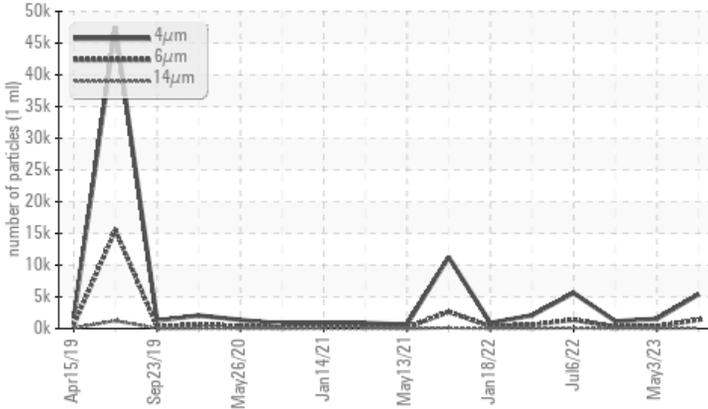
Machine Id
KAESER SFC 225 6578328 (S/N 1008)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	NORMAL	NORMAL
Particles >6µm	ASTM D7647	>1300	▲ 1394	368	258
Particles >14µm	ASTM D7647	>80	▲ 93	20	19
Particles >21µm	ASTM D7647	>20	▲ 23	5	5
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/18/14	18/16/11	17/15/11

Customer Id: PASMEA
Sample No.: KC101657
Lab Number: 05995632
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

03 May 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



26 Oct 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



06 Jul 2022 Diag: Angela Borella

ISO



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

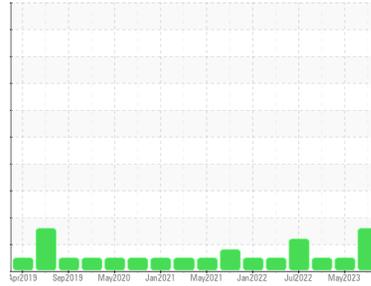
view report





OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
KAESER SFC 225 6578328 (S/N 1008)

Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC101657	KC102774	KC93439
Sample Date	Client Info	24 Oct 2023	03 May 2023	26 Oct 2022
Machine Age	hrs	29529	28458	25629
Oil Age	hrs	3900	2829	4637
Oil Changed	Client Info	Changed	Not Changd	Changed
Sample Status		ATTENTION	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	0	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	<1	<1	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >10	<1	1	1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	3	2	9
Tin	ppm	ASTM D5185m >10	0	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	24	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 90	36	51	23
Calcium	ppm	ASTM D5185m 2	1	0	0
Phosphorus	ppm	ASTM D5185m	<1	0	4
Zinc	ppm	ASTM D5185m	0	0	13

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	2	2	3
Sodium	ppm	ASTM D5185m	13	22	11
Potassium	ppm	ASTM D5185m >20	2	4	3
Water	%	ASTM D6304 >0.05	0.016	0.015	0.005
ppm Water	ppm	ASTM D6304 >500	166.0	150.9	55.2

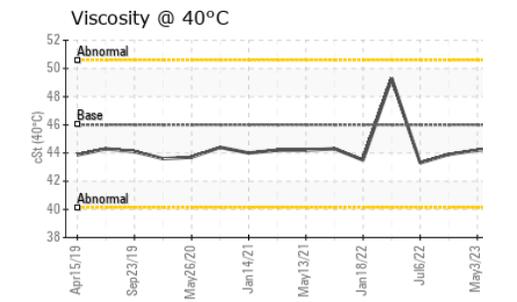
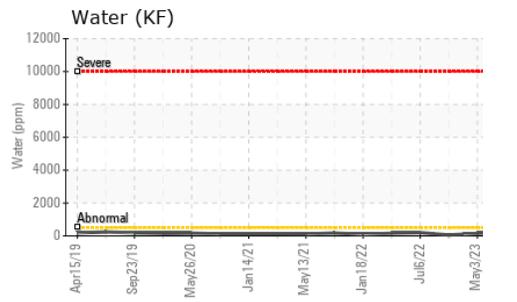
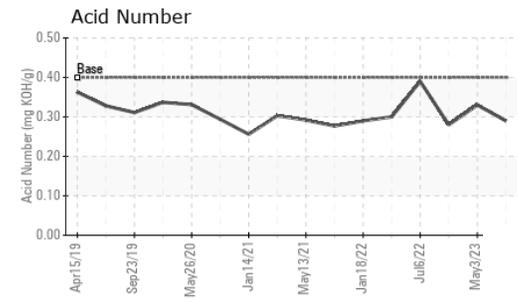
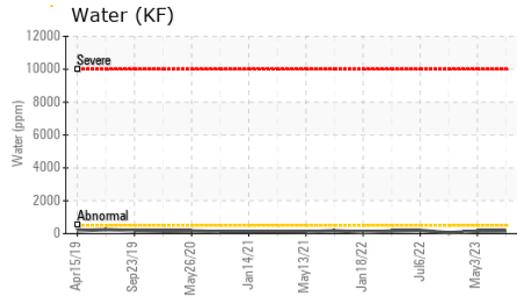
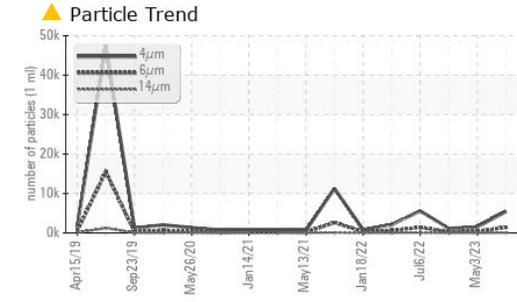
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	5409	1529	1153
Particles >6µm	ASTM D7647 >1300	▲ 1394	368	258
Particles >14µm	ASTM D7647 >80	▲ 93	20	19
Particles >21µm	ASTM D7647 >20	▲ 23	5	5
Particles >38µm	ASTM D7647 >4	2	0	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 20/18/14	18/16/11	17/15/11

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.29	0.33	0.28

OIL ANALYSIS REPORT



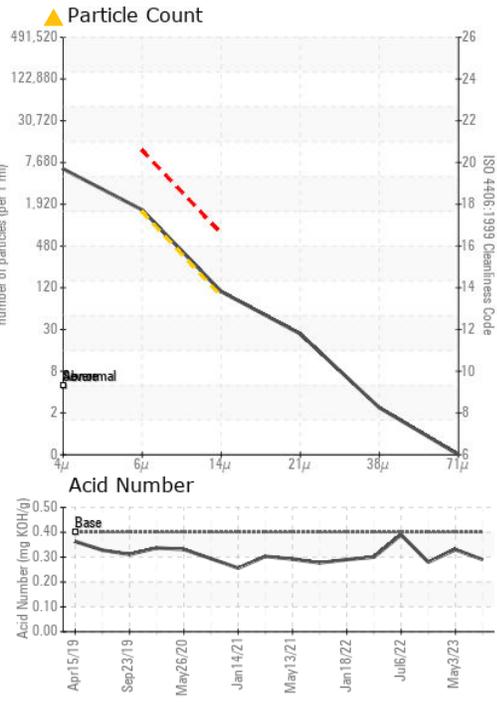
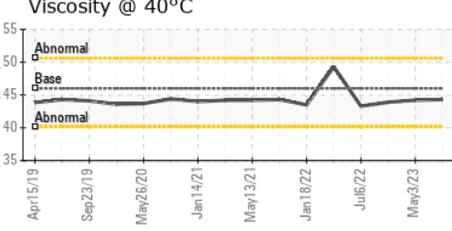
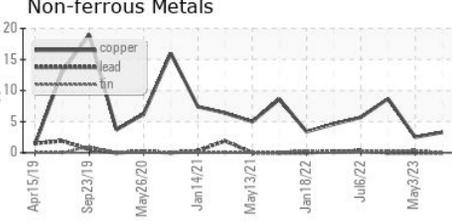
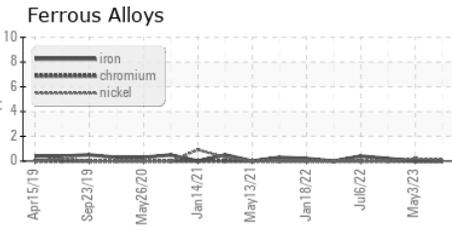
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.3	44.2	43.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC101657
Lab Number : 05995632
Unique Number : 10723992
Test Package : IND 2

PASCO TOOL & PLASTICS INC
 140 BALDWIN ST EXT
 MEADVILLE, PA
 US 16335
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
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