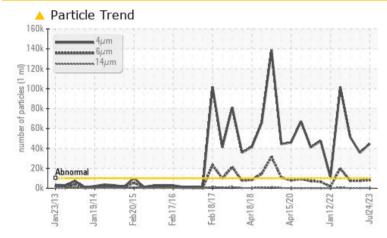


PROBLEM SUMMARY

FRICK RXF2 (S/N 50572RFMFTHAC03)

Refrigeration Compressor Fluid USPI 1009-68 SC (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL		
Particles >4µm	ASTM D7647	>10000	🔺 44734	▲ 35645	5 1696		
Particles >6µm	ASTM D7647	>2500	<u> </u>	A 7531	<u> </u>		
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<u> </u>	<u> </u>	▲ 23/20/15		

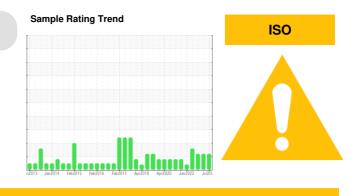
Customer Id: DOTMOD Sample No.: USP242683 Lab Number: 05995663 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

13 Apr 2023 Diag: Doug Bogart



Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a trace of moisture present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



17 Oct 2022 Diag: Jonathan Hester

Tr out 2022 Diag. Johannan nester

Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

24 Apr 2022 Diag: Doug Bogart



We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





view report



OIL ANALYSIS REPORT

FRICK RXF2 (S/N 50572RFMFTHAC03)

Refrigeration Compressor

USPI 1009-68 SC (--- GAL)

DIAGNOSIS

A Recommendation

Resample at the next service interval to monitor.

Wear

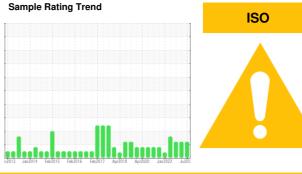
All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



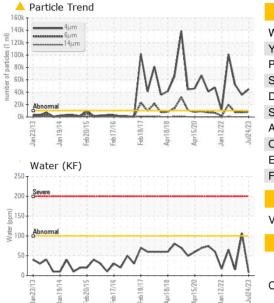
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP242683	USP245696	USP231840
Sample Date		Client Info		24 Jul 2023	13 Apr 2023	17 Oct 2022
Machine Age	hrs	Client Info		118439	115299	110983
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<1	2	2
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>3	0	0	<1
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	0	0	0
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	1	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m	50	0	13	8
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	0	0
Sodium	ppm	ASTM D5185m		<1	<1	0
Potassium	ppm	ASTM D5185m	>20	<1	0	1
Water	%	ASTM D6304	>0.01	0.001	0.010	0.001
ppm Water	ppm	ASTM D6304	>100	7.4	107.1	14.9
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	4 4734	▲ 35645	▲ 51696
Particles >6µm		ASTM D7647	>2500	<u> </u>	A 7531	▲ 7572
Particles >14µm		ASTM D7647	>320	269	270	199
Particles >21µm		ASTM D7647	>80	47	58	27
Particles >38µm		ASTM D7647	>20	0	1	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	4 23/20/15	▲ 22/20/15	▲ 23/20/15
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.015	0.014	0.016



Acid Number

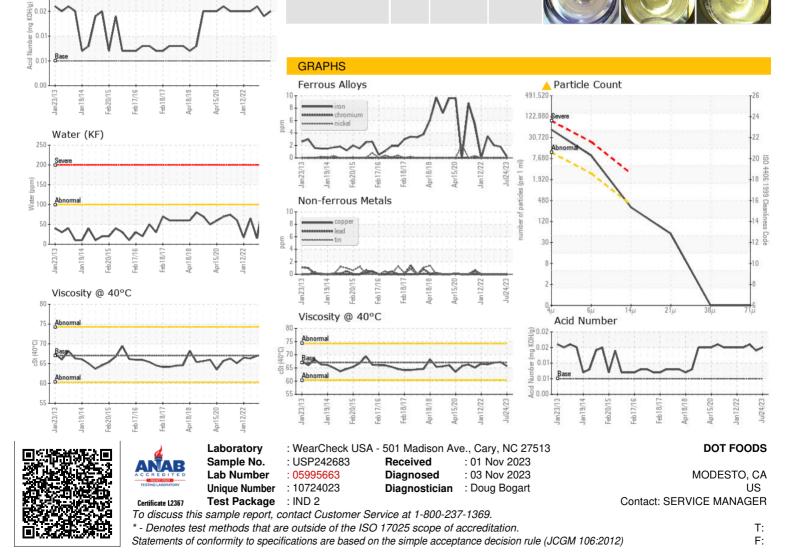
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OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	65.7	67.2	67.0
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color						

Bottom



Contact/Location: SERVICE MANAGER - DOTMOD