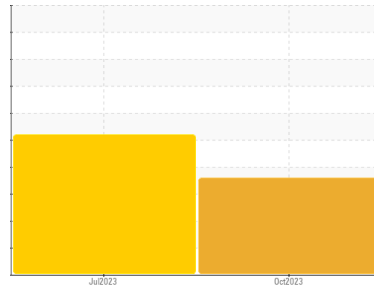


PROBLEM SUMMARY

Sample Rating Trend



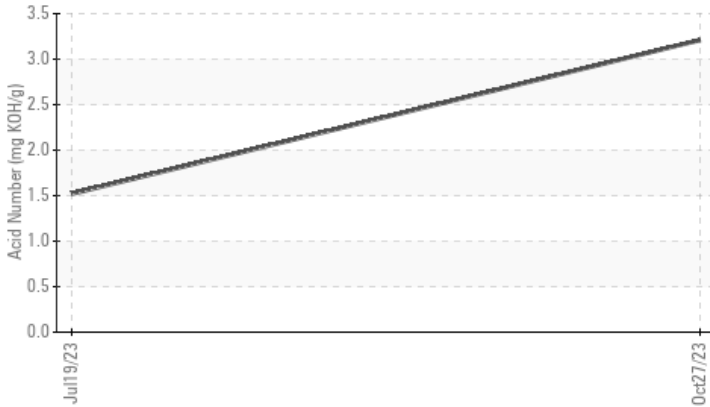
DEGRADATION



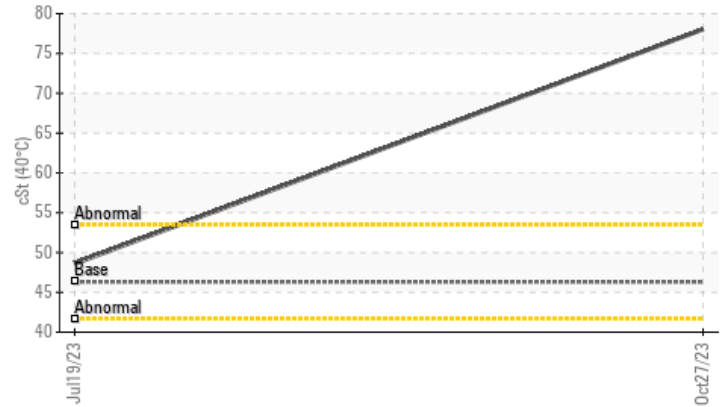
Machine Id
QUINCY C-510C
Component
Compressor
Fluid
QUINCY QUINSYN PLUS (55 GAL)

COMPONENT CONDITION SUMMARY

Acid Number



Viscosity @ 40°C



RECOMMENDATION

We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status	mg KOH/g	ASTM D8045	SEVERE	SEVERE	---
Acid Number (AN)	3.21	---	SEVERE	---	---
Visc @ 40°C	78.04	46.3	SEVERE	48.6	---

Customer Id: PERMARRP
Sample No.: RP0038301
Lab Number: 05995696
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check For Overheating	---	---	?	We advise that you check for a possible overheat condition.

HISTORICAL DIAGNOSIS

19 Jul 2023 Diag: Don Baldrige

WATER



We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. The iron level is abnormal. All other component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. There is a high concentration of water present in the oil. The AN level is acceptable for this fluid.

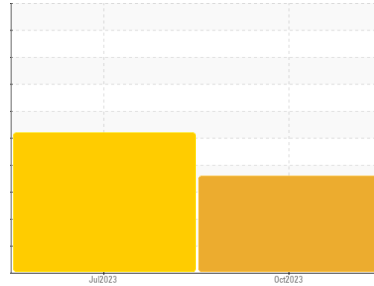
view report



OIL ANALYSIS REPORT

Sample Rating Trend

DEGRADATION



Machine Id
QUINCY C-510C
Component
Compressor
Fluid
QUINCY QUINSYN PLUS (55 GAL)

DIAGNOSIS

Recommendation

We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is above the recommended limit. The oil viscosity is higher than normal.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0038301	RP0020283	---
Sample Date	Client Info			27 Oct 2023	19 Jul 2023	---
Machine Age	hrs	Client Info		44418	44000	---
Oil Age	hrs	Client Info		1618	8000	---
Oil Changed	Client Info			Not Chngd	Not Chngd	---
Sample Status				SEVERE	SEVERE	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	8	▲ 82	---
Chromium	ppm	ASTM D5185m	>5	<1	0	---
Nickel	ppm	ASTM D5185m		<1	0	---
Titanium	ppm	ASTM D5185m		<1	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>15	2	0	---
Lead	ppm	ASTM D5185m	>65	<1	0	---
Copper	ppm	ASTM D5185m	>65	3	21	---
Tin	ppm	ASTM D5185m	>10	0	2	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		<1	<1	---

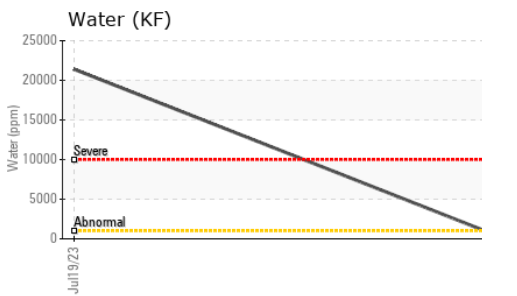
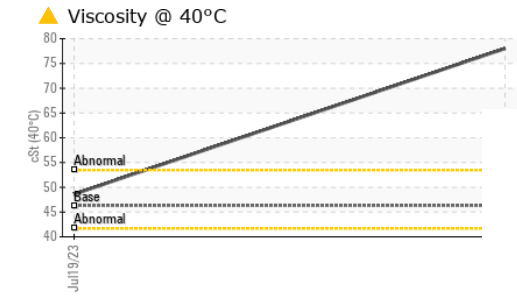
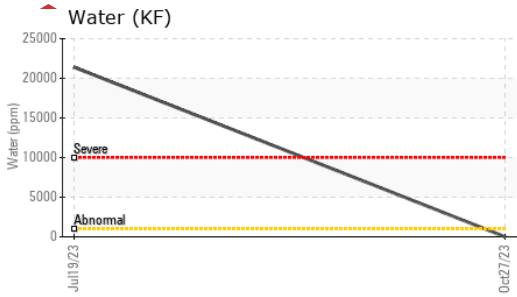
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	4	---
Barium	ppm	ASTM D5185m		5	147	---
Molybdenum	ppm	ASTM D5185m		<1	0	---
Manganese	ppm	ASTM D5185m		0	<1	---
Magnesium	ppm	ASTM D5185m		<1	4	---
Calcium	ppm	ASTM D5185m		2	7	---
Phosphorus	ppm	ASTM D5185m		17	20	---
Zinc	ppm	ASTM D5185m		0	158	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	2	4	---
Sodium	ppm	ASTM D5185m		<1	39	---
Potassium	ppm	ASTM D5185m	>20	<1	11	---
Water	%	ASTM D6304	>0.1	0.001	● 2.14	---
ppm Water	ppm	ASTM D6304	>1000	2.6	● 21400	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		● 3.21	1.52	---

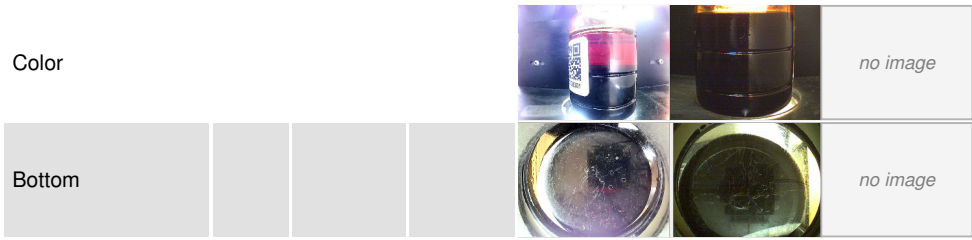
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	▲ MODER	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	▲ HAZY	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	● 0.2%	---
Free Water	scalar	*Visual		NEG	---	---

OIL ANALYSIS REPORT

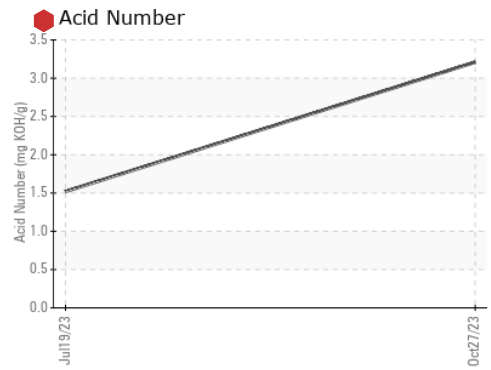
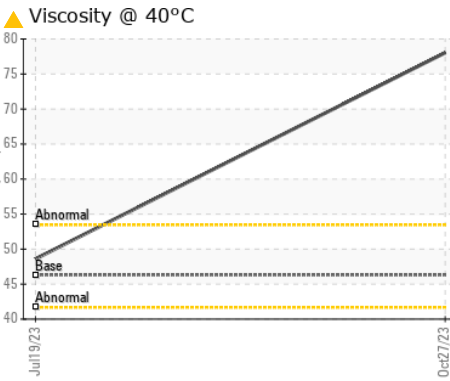
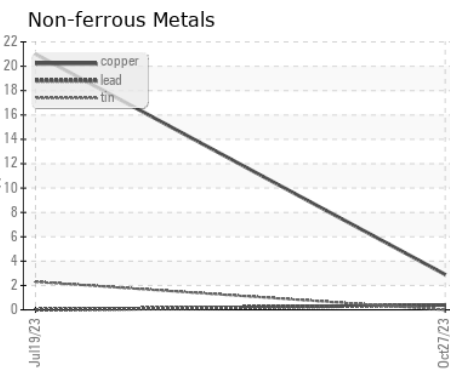


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.3	▲ 78.04	48.6	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0038301 **Received** : 01 Nov 2023
Lab Number : 05995696 **Diagnosed** : 07 Nov 2023
Unique Number : 10724056 **Diagnostician** : Jonathan Hester
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PERGAN MARSHALL
 710 BUSSEY RD
 MARSHALL, TX
 US 75670

Contact: James Holliday
 j.holliday@pergan-na.com

T:
 F: