



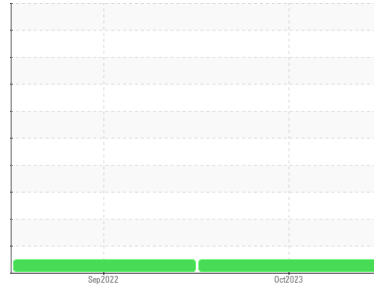
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
KAESER S460 [6400]
 Machine Id
KAESER 142484 - VVF ILLINOIS
 Component
Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH05995725	UCH05658604	---
Sample Date	Client Info		15 Oct 2023	17 Sep 2022	---
Machine Age	hrs	Client Info	24503	17716	---
Oil Age	hrs	Client Info	6786	9141	---
Oil Changed	Client Info		Changed	Not Changd	---
Sample Status			NORMAL	NORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>50	0	0	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	0	0	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>50	10	9	---
Tin	ppm	ASTM D5185m	>10	0	<1	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m	90	0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m	90	0	0	---
Calcium	ppm	ASTM D5185m	2	0	0	---
Phosphorus	ppm	ASTM D5185m		0	0	---
Zinc	ppm	ASTM D5185m		0	0	---
Sulfur	ppm	ASTM D5185m		14631	18421	---

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>25	<1	3	---
Sodium	ppm	ASTM D5185m		<1	0	---
Potassium	ppm	ASTM D5185m	>20	1	0	---

FLUID DEGRADATION

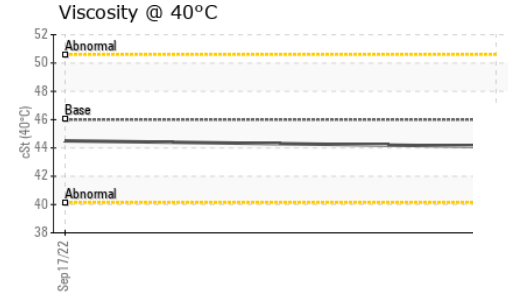
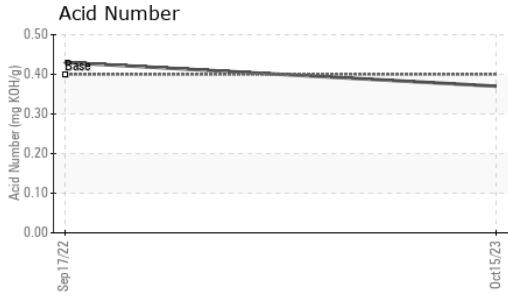
	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.37	0.43	---

VISUAL

	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---



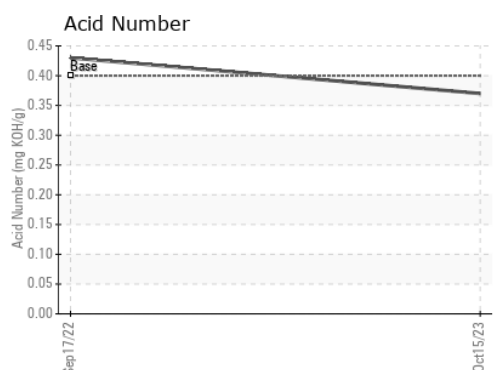
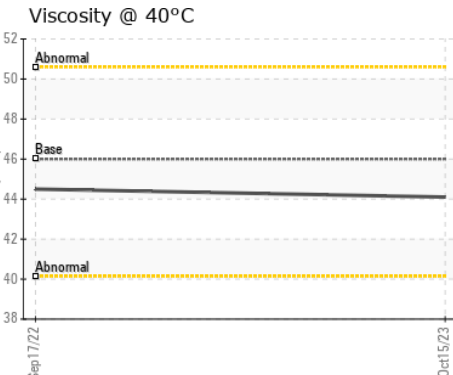
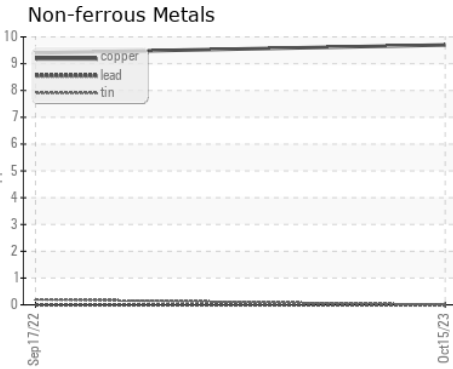
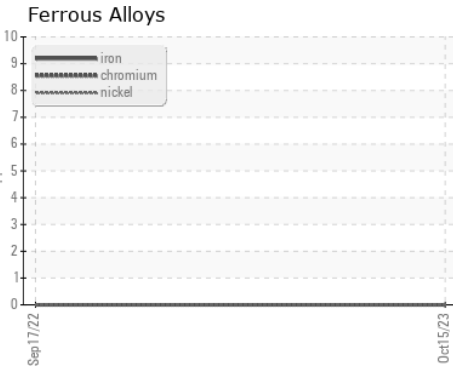
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.1	44.5	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					no image
Bottom					no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05995725 **Received** : 01 Nov 2023
Lab Number : 05995725 **Diagnosed** : 02 Nov 2023
Unique Number : 10724085 **Diagnostician** : Don Baldrige
Test Package : IND 2

DELTA INDUSTRIES - DOWNERS GROVE
 2201 CURTISS STREET
 DOWNERS GROVE, IL
 US 60515
 Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
 F: (630)960-3931