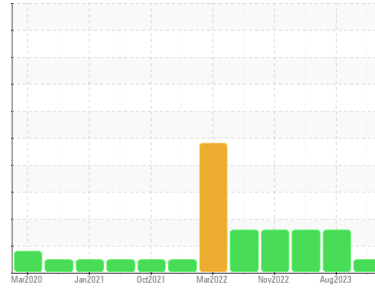




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**KAESER S-460 [6833]**  
 Machine Id  
**KAESER 1051 - PANDUIT**  
 Component  
**Compressor**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH05995726</b>	UCH05934427	UCH05837867
Sample Date	Client Info		<b>04 Oct 2023</b>	14 Aug 2023	19 Apr 2023
Machine Age	hrs	Client Info	<b>24308</b>	22446	20703
Oil Age	hrs	Client Info	<b>462</b>	1743	2927
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	MARGINAL	MARGINAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	<1	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>1</b>	4	11
Tin	ppm	ASTM D5185m >10	<b>0</b>	4	9
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 90	<b>23</b>	14	15
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m 90	<b>66</b>	42	49
Calcium	ppm	ASTM D5185m 2	<b>0</b>	<1	<1
Phosphorus	ppm	ASTM D5185m	<b>0</b>	3	9
Zinc	ppm	ASTM D5185m	<b>5</b>	6	19
Sulfur	ppm	ASTM D5185m	<b>16506</b>	19338	20648

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	▲ 47	▲ 37
Sodium	ppm	ASTM D5185m	<b>16</b>	21	42
Potassium	ppm	ASTM D5185m >20	<b>5</b>	5	11

## FLUID DEGRADATION

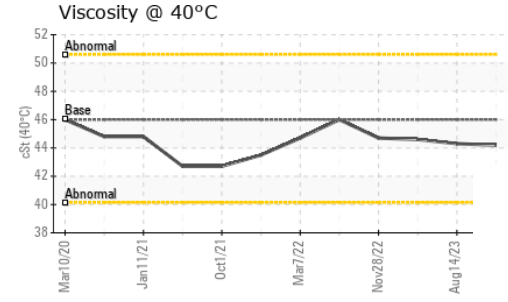
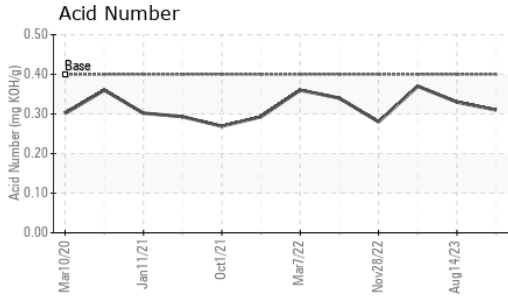
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.31</b>	0.33	0.37

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

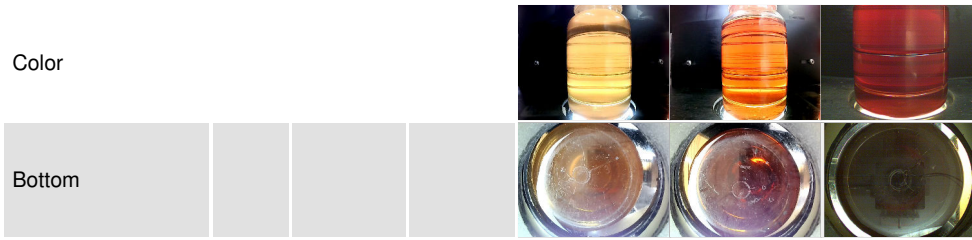


# OIL ANALYSIS REPORT

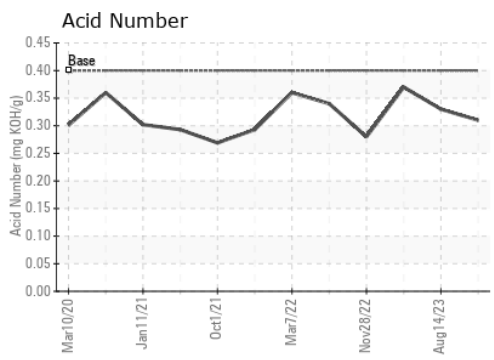
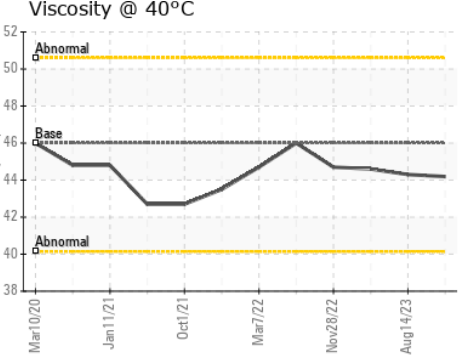
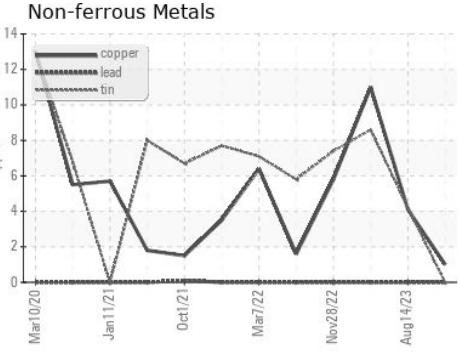
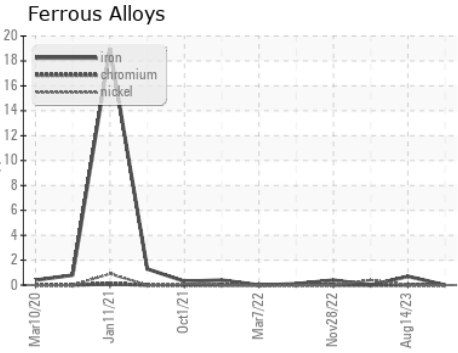


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	<b>44.19</b>	44.3	44.6

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05995726 **Received** : 01 Nov 2023  
**Lab Number** : 05995726 **Diagnosed** : 07 Nov 2023  
**Unique Number** : 10724086 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**DELTA INDUSTRIES - DOWNERS GROVE**  
 2201 CURTISS STREET  
 DOWNERS GROVE, IL  
 US 60515  
 Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
 F: (630)960-3931