



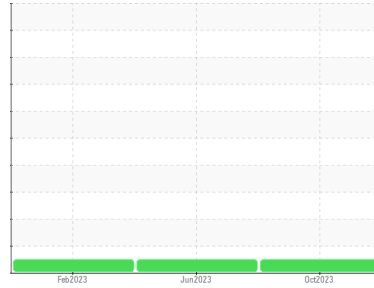
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
KAESER M-460 [7022]
 Machine Id
KAESER 101628.1 - DUPAGE PRECISION PRODUCTS (S/N 1484)
 Component
Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH05995749	UCH05885698	UCH05774034
Sample Date	Client Info		20 Oct 2023	15 Jun 2023	10 Feb 2023
Machine Age	hrs	Client Info	8993	6800	4640
Oil Age	hrs	Client Info	2203	6800	4640
Oil Changed	Client Info		Changed	Changed	Not Changed
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	2	0
Chromium	ppm	ASTM D5185m >10	0	2	0
Nickel	ppm	ASTM D5185m >3	0	2	0
Titanium	ppm	ASTM D5185m >3	0	2	0
Silver	ppm	ASTM D5185m >2	0	1	0
Aluminum	ppm	ASTM D5185m >10	0	4	0
Lead	ppm	ASTM D5185m >10	0	5	0
Copper	ppm	ASTM D5185m >50	11	6	6
Tin	ppm	ASTM D5185m >10	0	2	0
Vanadium	ppm	ASTM D5185m	0	1	0
Cadmium	ppm	ASTM D5185m	0	2	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 90	0	8	1
Molybdenum	ppm	ASTM D5185m 0	0	2	0
Manganese	ppm	ASTM D5185m	0	2	0
Magnesium	ppm	ASTM D5185m 100	0	9	<1
Calcium	ppm	ASTM D5185m 0	0	1	0
Phosphorus	ppm	ASTM D5185m 0	0	6	4
Zinc	ppm	ASTM D5185m 0	0	10	5
Sulfur	ppm	ASTM D5185m 23500	14936	15702	15424

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	2	3	<1
Sodium	ppm	ASTM D5185m	2	3	0
Potassium	ppm	ASTM D5185m >20	2	7	1

FLUID DEGRADATION

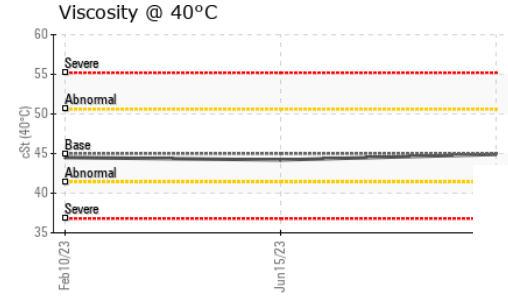
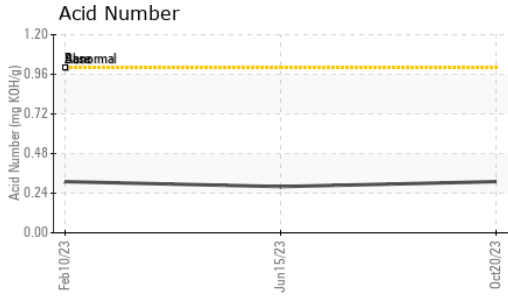
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.31	0.28	0.31

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	MODER	LIGHT
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

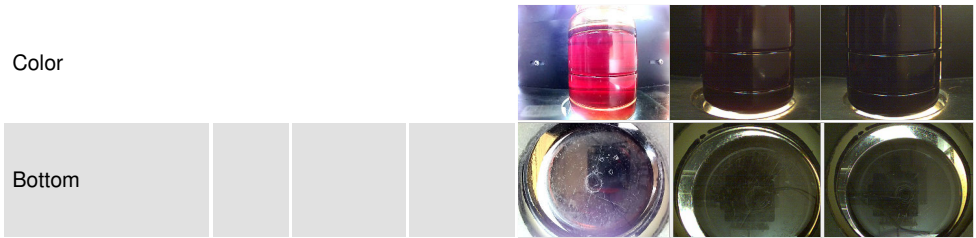


OIL ANALYSIS REPORT

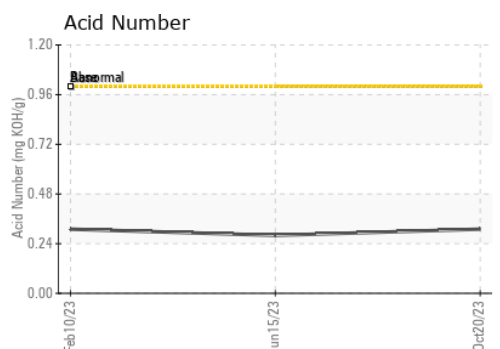
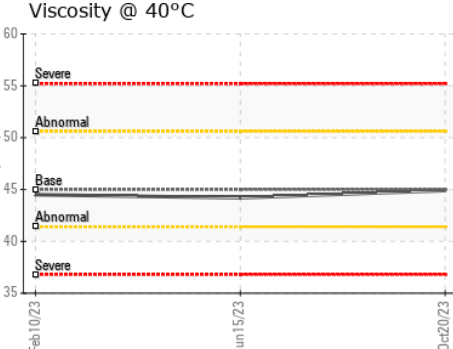
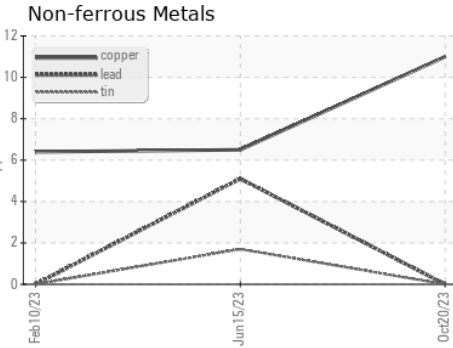
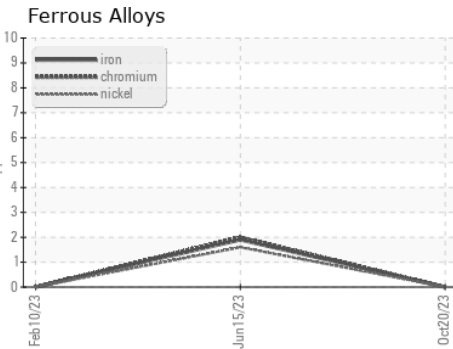


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	44.9	44.2	44.5

SAMPLE IMAGES		method	limit/base	current	history1	history2
---------------	--	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05995749 **Received** : 01 Nov 2023
Lab Number : 05995749 **Diagnosed** : 02 Nov 2023
Unique Number : 10724109 **Diagnostician** : Don Baldrige
Test Package : IND 2

DELTA INDUSTRIES - DOWNERS GROVE
 2201 CURTISS STREET
 DOWNERS GROVE, IL
 US 60515
 Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
 F: (630)960-3931