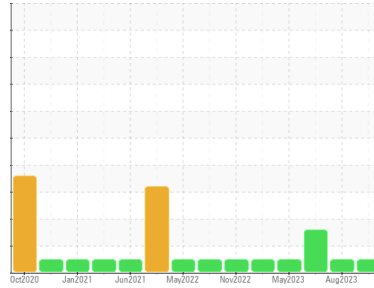


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
PAL 68
Machine Id
20BE000981
Component
Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			UCS05995792	UCS05937322	UCS05912583
Sample Date	Client Info			27 Oct 2023	22 Aug 2023	31 Jul 2023
Machine Age	hrs	Client Info		32154	30572	29706
Oil Age	hrs	Client Info		1516	2216	0
Oil Changed	Client Info			Not Changed	Changed	N/A
Sample Status				NORMAL	NORMAL	ATTENTION

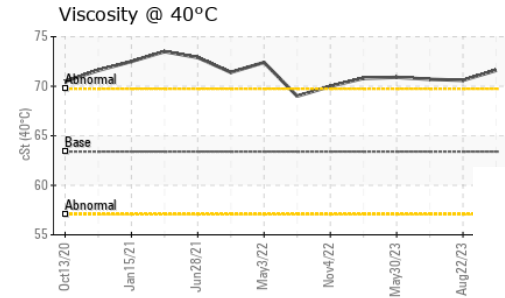
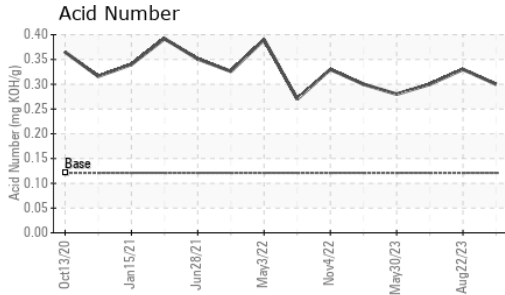
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	<1
Chromium	ppm	ASTM D5185m	>10	0	<1	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	<1
Lead	ppm	ASTM D5185m	>25	0	<1	0
Copper	ppm	ASTM D5185m	>50	<1	<1	<1
Tin	ppm	ASTM D5185m	>15	0	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1.3	0	0	0
Barium	ppm	ASTM D5185m	0.5	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.6	0	<1	0
Magnesium	ppm	ASTM D5185m	0	0	7	2
Calcium	ppm	ASTM D5185m	0	0	<1	0
Phosphorus	ppm	ASTM D5185m	210	246	233	223
Zinc	ppm	ASTM D5185m	0	0	12	<1
Sulfur	ppm	ASTM D5185m	297	632	547	584

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	2	<1
Sodium	ppm	ASTM D5185m		<1	<1	0
Potassium	ppm	ASTM D5185m	>20	1	2	1

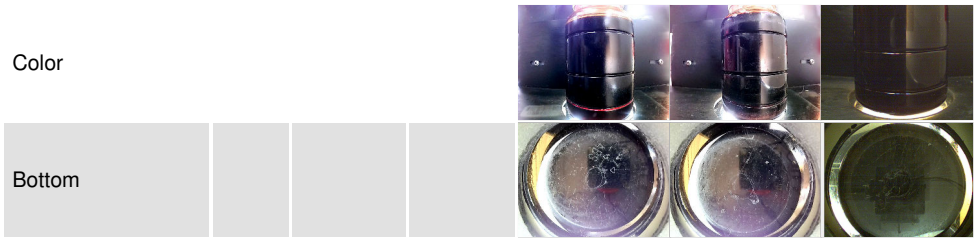
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.121	0.30	0.33	0.30

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG	NEG

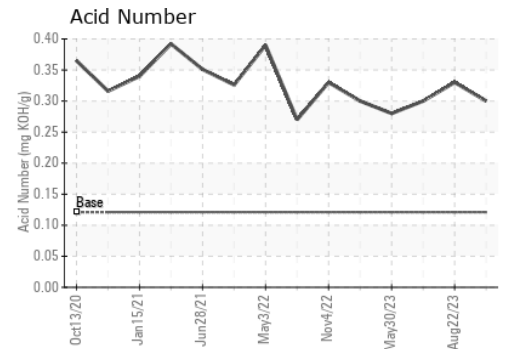
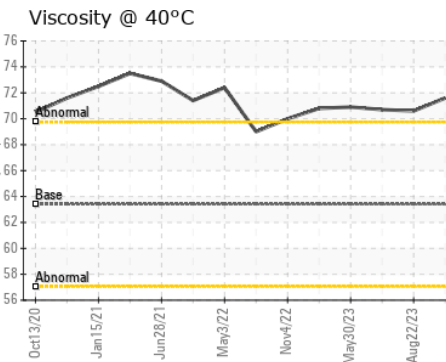
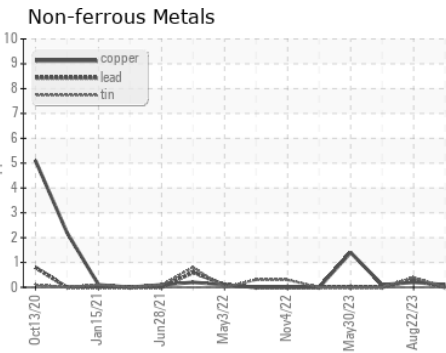
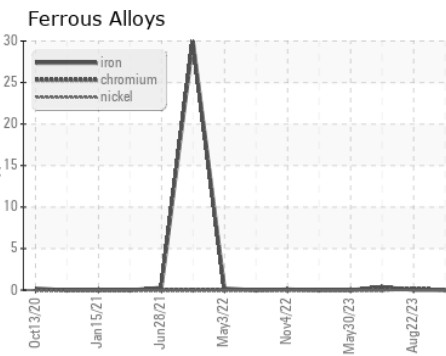


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	63.4	71.6	70.6	70.7

SAMPLE IMAGES		method	limit/base	current	history1	history2
---------------	--	--------	------------	---------	----------	----------



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS05995792
Lab Number : 05995792
Unique Number : 10724152
Test Package : IND 2

Received : 01 Nov 2023
Diagnosed : 02 Nov 2023
Diagnostician : Don Baldrige

NORTHERN NATURAL GAS

CLIFTON, KS
 US 66937
 Contact: SEAN BAKER
 sean.baker@nngco.com
 T: (402)536-8329
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)