



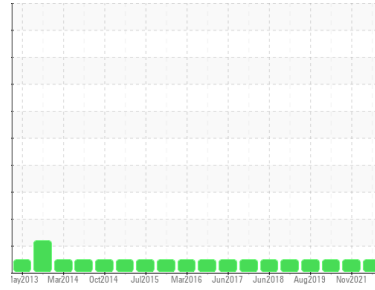
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**46S**  
Machine Id  
**LEROI V9H74417X33 - KLOCKNER PENTAPLAST**  
Component  
**Compressor**



## DIAGNOSIS

**Recommendation**  
Resample at the next service interval to monitor.

**Wear**  
All component wear rates are normal.

**Contamination**  
Moderate concentration of visible dirt/debris present in the oil.

**Fluid Condition**  
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCH05995812</b>	UCH05404720	UCH04876593
Sample Date	Client Info			<b>16 Aug 2023</b>	11 Nov 2021	20 Dec 2019
Machine Age	hrs	Client Info		<b>97413</b>	92170	90630
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	6	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.9	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	0.1	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	0.2	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	0.9	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	224	<b>103</b>	147	159
Zinc	ppm	ASTM D5185m	0	<b>2</b>	0	2
Sulfur	ppm	ASTM D5185m	273	<b>257</b>	153	44

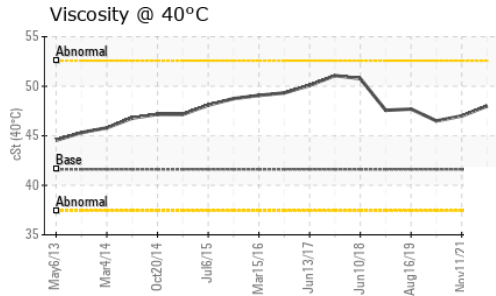
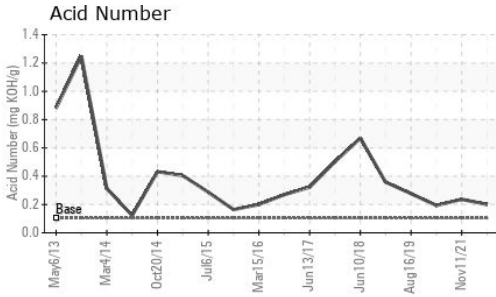
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>1</b>	0	1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.103	<b>0.20</b>	0.237	0.193

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>MODER</b>	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

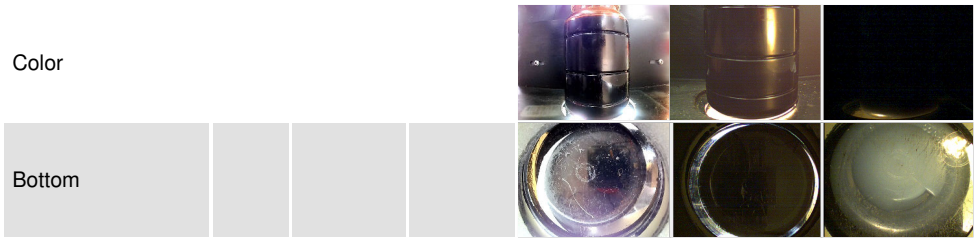


# OIL ANALYSIS REPORT

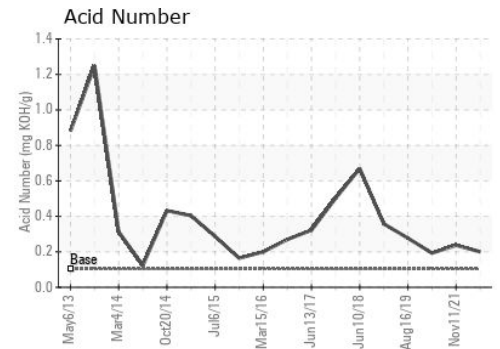
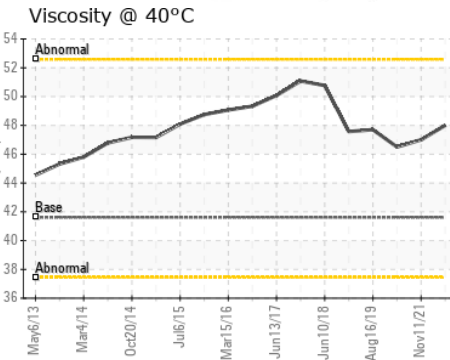
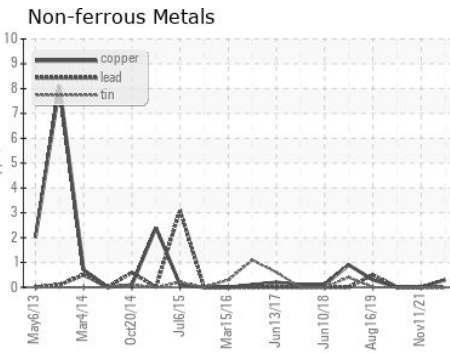
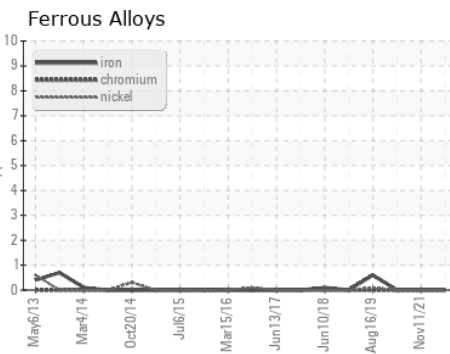


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	41.61	<b>48.0</b>	47.0	46.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05995812 **Received** : 01 Nov 2023  
**Lab Number** : **05995812** **Diagnosed** : 02 Nov 2023  
**Unique Number** : 10724172 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**AIR HANDLING EQUIPMENT INC**  
 1389 RIVERSIDE DR  
 SIDNEY, OH  
 US 45365  
 Contact: CRISTI CURL  
 cristi@ahequip.net  
 T:  
 F: (937)492-3147

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)