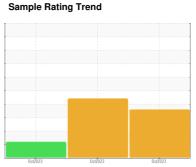


OIL ANALYSIS REPORT

[New oil 2] Wire draw machine Richard apex wdo 57

Machining Fluid

NOT GIVEN (--- GAL)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please submit a sample of the new (unused) oil to establish a baseline. (Customer Sample Comment: Richard apex wdo 57)

Wear

Chromium, nickel and iron ppm levels are noted.

Contamination

There is no indication of any contamination in the machining fluid.

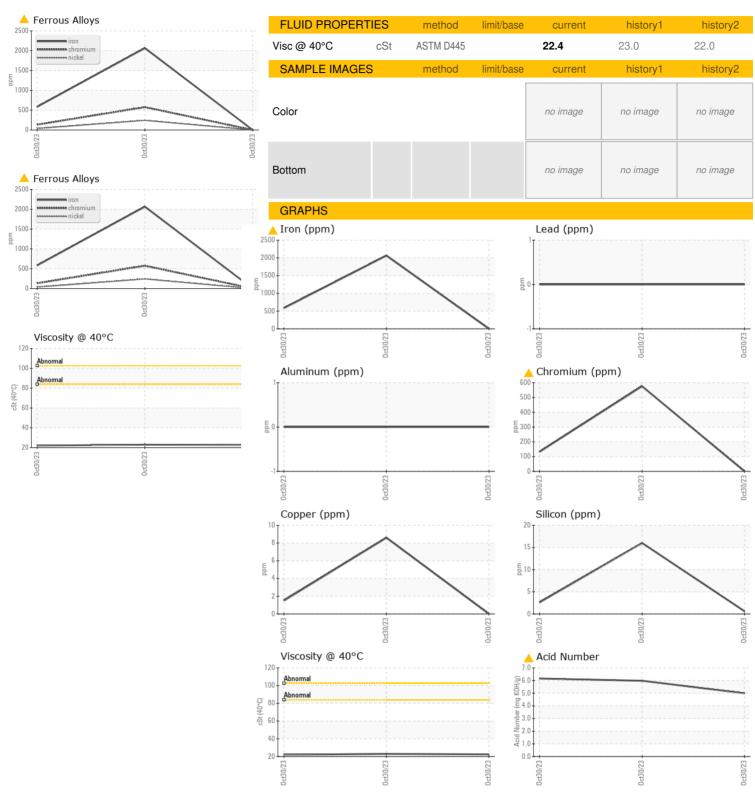
Fluid Condition

The AN level is above the recommended limit. Confirm oil type.

		Oct	2023	Oct2023 Oct20	23	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0569647	WC0569646	WC0569648
Sample Date		Client Info		30 Oct 2023	30 Oct 2023	30 Oct 2023
Machine Age	days	Client Info		90	90	90
Oil Age	days	Client Info		0	90	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m		584	<u>^</u> 2065	0
Chromium	ppm	ASTM D5185m		133	△ 576	0
Nickel	ppm	ASTM D5185m		4 37	<u>4</u> 243	0
Titanium	ppm	ASTM D5185m		2	<u> 11</u>	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m		0	0	0
Lead	ppm	ASTM D5185m		0	0	0
Copper	ppm	ASTM D5185m		2	9	0
Tin	ppm	ASTM D5185m		0	0	0
Vanadium	ppm	ASTM D5185m		<1	2	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	2
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	6	0
Manganese	ppm	ASTM D5185m		16	59	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		<1	7	30
Phosphorus	ppm	ASTM D5185m		<1	5	7
Zinc	ppm	ASTM D5185m		1	4	7
Sulfur	ppm	ASTM D5185m		18216	18056	19656
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		3	16	<1
Sodium	ppm	ASTM D5185m		1	4	3
Potassium	ppm	ASTM D5185m	>20	2	4	2
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		4.99	△ 5.98	△ 6.16
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual		NEG	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG



OIL ANALYSIS REPORT







Laboratory Sample No. Lab Number **Unique Number**

: WC0569647 : 05995852 : 10724212 Test Package : MOB 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 01 Nov 2023 Diagnosed : 10 Nov 2023 Diagnostician : Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

DENNIS K BURKE INC

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US 02780 Contact: GREG DUNKER greg.dunker@burkeoil.com

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