

COOLANT REPORT

West Virginia Machine Id [West Virginia] Coolant - Starboard Main Engine (Aftercooler) Component Coolant

CATERPILLAR ELC (35 GAL)

DIAGNOSIS

Recommendation

We recommend that you perform a partial drain and top off with straight antifreeze to increase level of glycol. (Customer Sample Comment: Thurman Richardson)

Corrosion

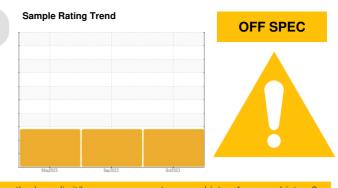
All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

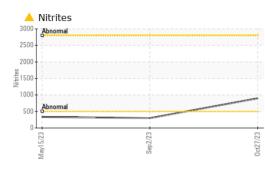
The glycol level is lower than acceptable. The pH level of this fluid is within the acceptable limits.

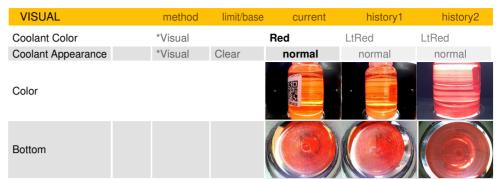


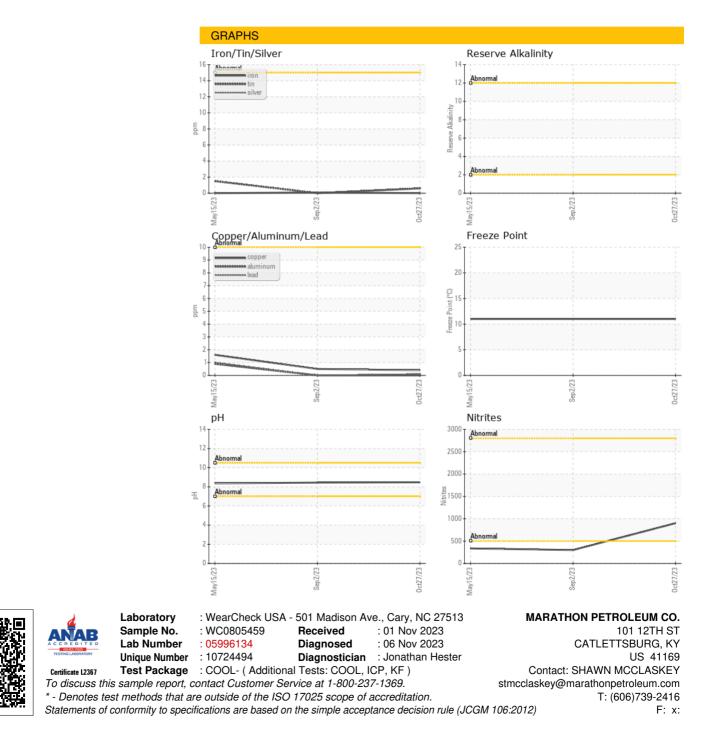
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0805459	WC0805327	WC0735416
Sample Date		Client Info		27 Oct 2023	02 Sep 2023	15 May 2023
Machine Age	hrs	Client Info		39066	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
PHYSICAL TEST F	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.031	1.032	1.031
рН	Scale 0-14	ASTM D1287		8.47	8.44	8.36
Nitrites	ppm	AP-053:2009		900	300	336
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		<u> </u>	4 .24.2	4 .1
Freezing Point	°F	ASTM D3321		11	11	11
Total Dissolved Solids				193.0	166.5	172.0
Carboxylate				fail	fail	fail
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	1	6	16
Phosphorus	ppm	ASTM D6130	0	<1	0	49
Boron	ppm	ASTM D6130	0	0	4	20
Molybdenum	ppm	ASTM D6130	950	193	383	387
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	<1	0
Aluminum	ppm	ASTM D6130	>10	0	0	<1
Copper	ppm	ASTM D6130	>10	<1	<1	2
Lead	ppm	ASTM D6130	>10	<1	0	1
Tin	ppm	ASTM D6130	>10	<1	0	2
Zinc	ppm	LOTH DALAA			0	<1
	ppm	ASTM D6130		0	0	< 1
CONTAMINANTS		ASTM D6130 method	limit/base	0 current	0 history1	<1 history2
CONTAMINANTS Chlorine			limit/base		-	
	ppm	method	limit/base limit/base	current	history1	history2
Chlorine	ppm	method ASTM D6130		current 41	history1 76	history2 123
Chlorine CARRIER SALTS	ppm	method ASTM D6130 method		current 41 current	history1 76 history1	history2 123 history2
Chlorine CARRIER SALTS Sodium	ppm ppm ppm	method ASTM D6130 method ASTM D6130		current 41 current 1540	history1 76 history1 2904	history2 123 history2 2611
Chlorine CARRIER SALTS Sodium Potassium	ppm ppm ppm	method ASTM D6130 method ASTM D6130 ASTM D6130	limit/base	current 41 current 1540 917	history1 76 history1 2904 1914	history2 123 history2 2611 2053
Chlorine CARRIER SALTS Sodium Potassium SCALE POTENTI	ppm ppm ppm AL	method ASTM D6130 method ASTM D6130 ASTM D6130 method	limit/base	current 41 current 1540 917 current	history1 76 history1 2904 1914 history1	history2 123 history2 2611 2053 history2



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Submitted By: M/V WEST VIRGINIA

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