

OIL ANALYSIS REPORT

GUAY SON [CONHER] Machine Id MADE IN MEXICO IBACO BM NAUTICO 4 Component

Transmission (Manual) Fluid RALOY SAE 50 (60 LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

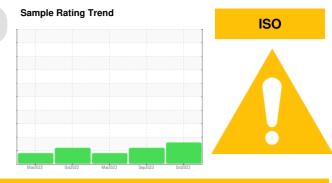
All component wear rates are normal.

Contamination

There is a high amount of particulates present in the fluid.

Fluid Condition

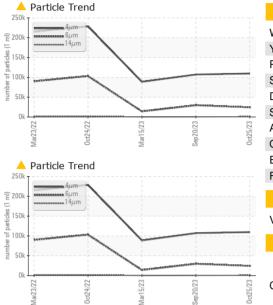
The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

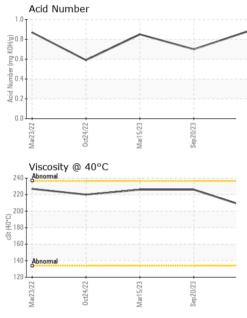


SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KL0013341	KL0012837	KL0011369
Sample Date		Client Info		25 Oct 2023	20 Sep 2023	15 Mar 2023
Machine Age	hrs	Client Info		17040	16363	12614
Oil Age	hrs	Client Info		680	555	545
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	24	13	12
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>7	0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	<1	1
Lead	ppm	ASTM D5185m	>45	5	7	7
Copper	ppm	ASTM D5185m	>225	7	9	7
Tin	ppm	ASTM D5185m	>10	<1	<1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
	PP		11		-	-
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		<1	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		8	10	5
Calcium	ppm	ASTM D5185m		3167	3552	3414
Phosphorus	ppm	ASTM D5185m		921	1027	963
Zinc	ppm	ASTM D5185m		773	858	843
Sulfur	ppm	ASTM D5185m		5852	5774	5272
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>125	9	9	8
Sodium	ppm	ASTM D5185m		2	2	0
Potassium	ppm	ASTM D5185m	>20	2	0	<1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		109589	107050	88888
Particles >6µm		ASTM D7647	>2500	<u> </u>	2 9751	1 4071
Particles >14µm		ASTM D7647	>320	<u> 796</u>	4 95	267
Particles >21µm		ASTM D7647	>80	<u> </u>	48	27
Particles >38µm		ASTM D7647	>20	2	4	1
Particles >71µm		ASTM D7647	>4	0	2	0
Oil Cleanliness		ISO 4406 (c)	>18/15	<u> </u>	A 22/16	2 1/15
FLUID DEGRADA		method	limit/base	current	history1	history2
			-infit/base			
Acid Number (AN)	mg KOH/g	ASTM D8045		0.88	0.70	0.85



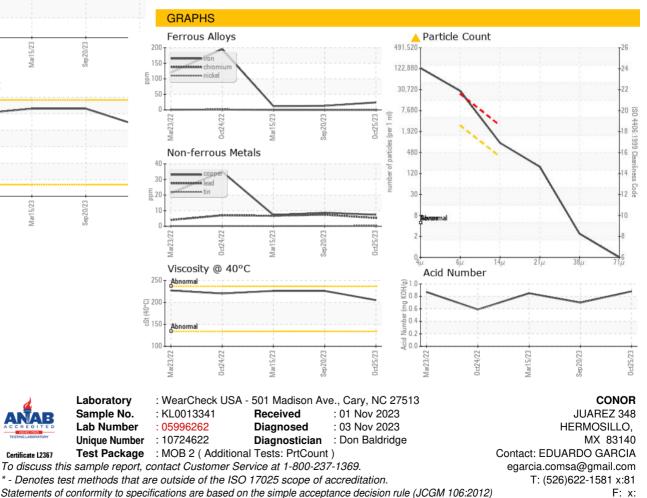
OIL ANALYSIS REPORT





VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		205	226	226
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						

Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367