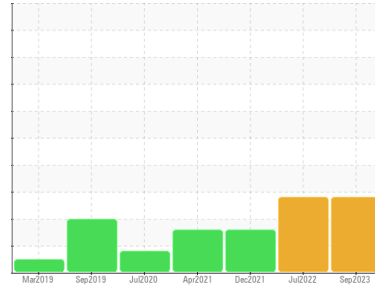




# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**METRO**  
 Machine Id  
**METRO 20017**  
 Component  
**Transmission (Manual)**  
 Fluid  
**GEAR OIL SAE 80 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### ▲ Wear

The aluminum level is abnormal. The tin level is abnormal.

### ▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the fluid.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0853944</b>	WC0728444	WC0661191
Sample Date	Client Info		<b>22 Sep 2023</b>	20 Jul 2022	17 Dec 2021
Machine Age	mls	Client Info	<b>430654</b>	323017	271616
Oil Age	mls	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>98</b>	96	102
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>7	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>▲ 54</b>	▲ 68	▲ 74
Lead	ppm	ASTM D5185m	>45	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>225	<b>7</b>	4	7
Tin	ppm	ASTM D5185m	>10	<b>▲ 12</b>	▲ 12	▲ 13
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	400	<b>4</b>	1	2
Barium	ppm	ASTM D5185m	200	<b>&lt;1</b>	0	1
Molybdenum	ppm	ASTM D5185m	12	<b>&lt;1</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>18</b>	15	15
Magnesium	ppm	ASTM D5185m	12	<b>4</b>	0	6
Calcium	ppm	ASTM D5185m	150	<b>30</b>	53	82
Phosphorus	ppm	ASTM D5185m	1650	<b>771</b>	879	846
Zinc	ppm	ASTM D5185m	125	<b>20</b>	14	25
Sulfur	ppm	ASTM D5185m	22500	<b>9546</b>	12418	9814

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>125	<b>11</b>	10	12
Sodium	ppm	ASTM D5185m		<b>1</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>5</b>	0	0
Water	%	ASTM D6304	>0.1	<b>0.010</b>	0.014	0.003
ppm Water	ppm	ASTM D6304	>1000	<b>103.3</b>	149.7	39.9

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 136793</b>	▲ 372363	---
Particles >6µm	ASTM D7647	>2500	<b>▲ 24026</b>	▲ 90554	---
Particles >14µm	ASTM D7647	>320	<b>90</b>	160	---
Particles >21µm	ASTM D7647	>80	<b>10</b>	12	---
Particles >38µm	ASTM D7647	>20	<b>0</b>	1	---
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 24/22/14</b>	▲ 26/24/14	---

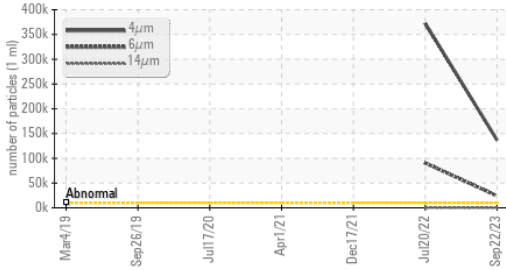
## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	2.00	<b>1.10</b>	1.18	1.14

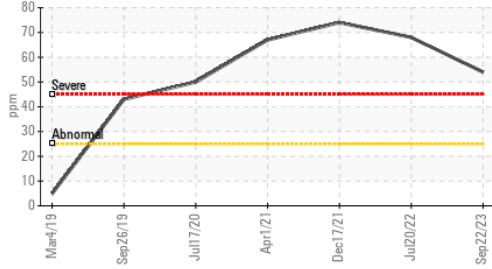


# OIL ANALYSIS REPORT

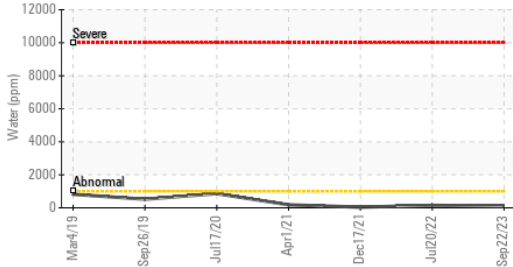
## Particle Trend



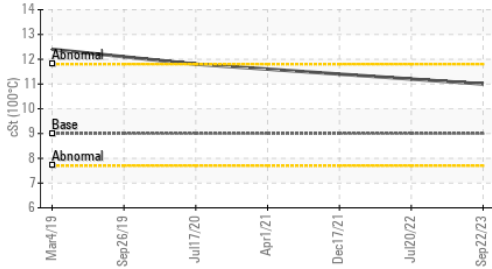
## Aluminum (ppm)



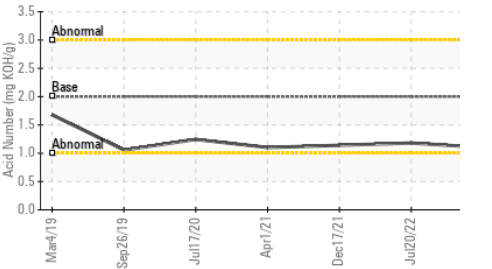
## Water (KF)



## Viscosity @ 100°C



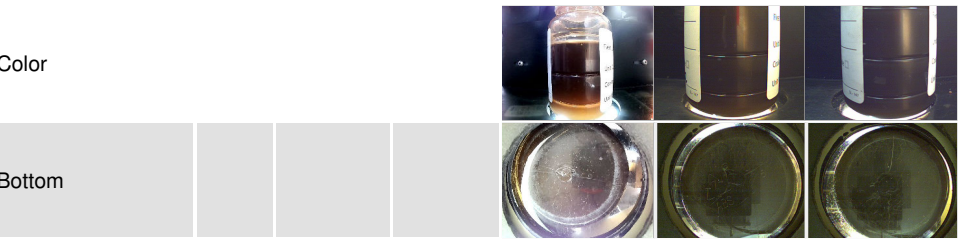
## Acid Number



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	LIGHT	NONE
Debris	scalar	*Visual	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

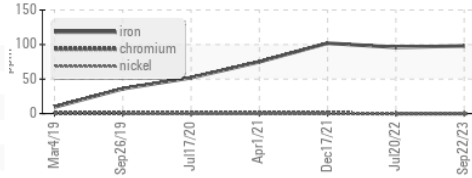
FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	74	65.6	66.5	68.0
Visc @ 100°C	cSt	ASTM D445	9.0	11.0	11.2	11.4
Viscosity Index (VI)	Scale	ASTM D2270	94	160	161	162

## SAMPLE IMAGES

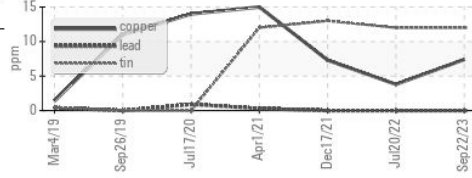


## GRAPHS

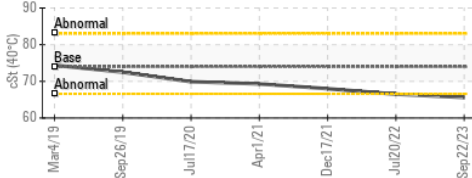
### Ferrous Alloys



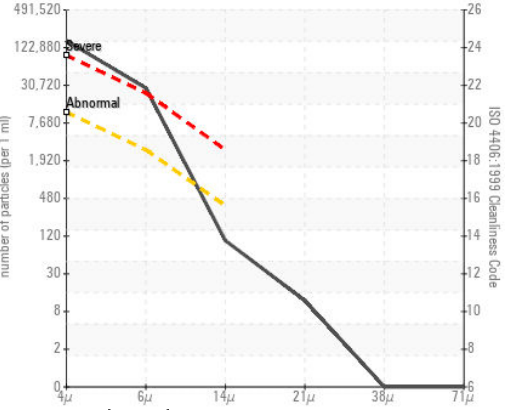
### Non-ferrous Metals



### Viscosity @ 40°C



### Particle Count



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0853944 **Received** : 01 Nov 2023  
**Lab Number** : 05996280 **Diagnosed** : 03 Nov 2023  
**Unique Number** : 10724640 **Diagnostician** : Don Baldrige  
**Test Package** : MOB 2 ( Additional Tests: KF, KV100, PrtCount, VI )

**BASF - GIANNA CREDAROLI**  
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 TARRYTOWN, NY  
 US 10591  
 Contact: GIANNA CREDAROLI  
 gianna.credaroli@basf.com

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)